

# DEUBLIN

## 902 Series Pop-Off™ Rotating Unions for Coolant Service with Dry Running

- Single passage for coolant or MQL
- Pop-Off™ technology allows unlimited dry running without media pressure
- Full-flow design has no obstructions to trap swarf or debris
- Bearing-supported with threaded rotor for easy installation
- Deep groove radial ball bearings for smooth operation
- Labyrinth system and large vents to protect ball bearings
- Balanced mechanical seals made from silicon carbide for long life even under difficult operating conditions
- Aluminium housing, endcap anodised resists corrosion

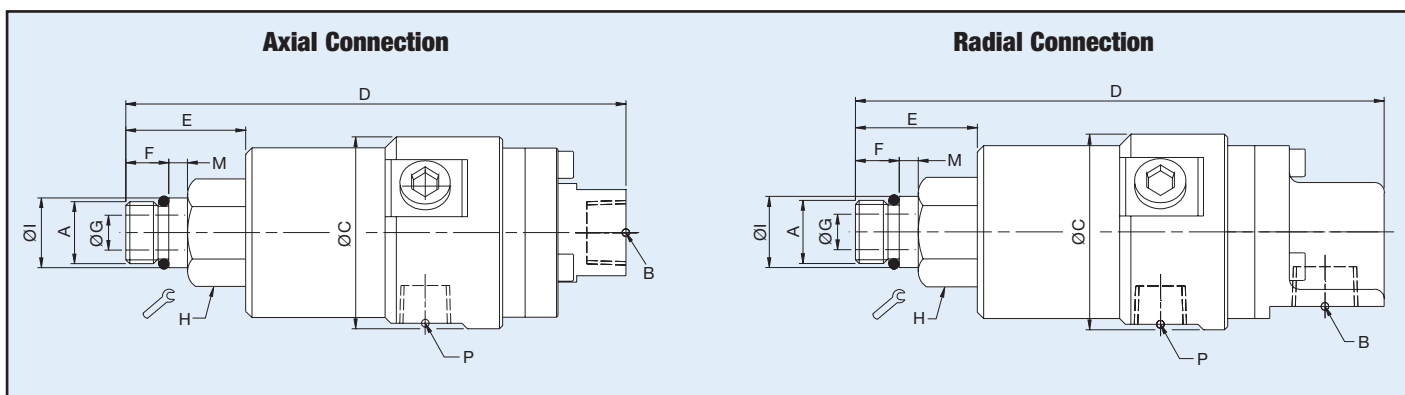
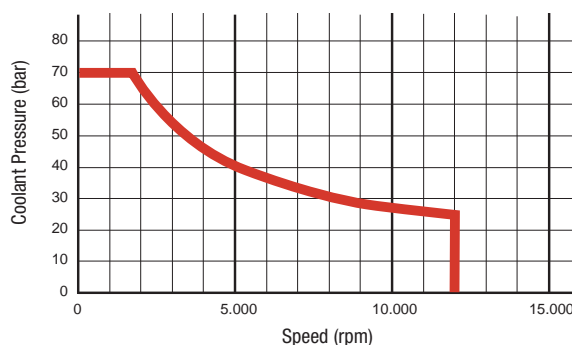


### Operating Data

Media	Water-based Coolant MQL (oil mist) up to 10 bar (145 psi)	
Filtration	ISO 4406 Class 17/15/12, max. 60 micron	
Max. Speed	12.000 min <sup>-1</sup>	12,000 rpm
Max. Pressure	70 bar	1,015 psi
Max. Flow	82 l/min	21.6 gpm
Max. Flow <sup>1</sup>	24,3 l/min	6.4 gpm
Max. Temperature	71 °C	160 °F



**NO COMPRESSED AIR WITH ROTATION**



	Ordering Number	B Supply Connection	C Overall Diameter	D Overall Length	P Drain Size Ø (3 x 120°)	A Rotor Connection	E Rotor Length	F Thread Length	G Bore Diameter	H Across Flats	I Pilot Diameter	M Pilot Length
Axial	902-121-188	G 3/8	49.5	129	G 1/4	M16 x 1.5 LH	33	11	9	24	17.993 / 17.988	5
	902-138-188 <sup>1</sup>	G 3/8	49.5	129	G 1/4	M16 x 1.5 LH	33	11	9	24	17.993 / 17.988	5
	902-141-188	3/8 PT	49.5	129	1/4 PT	M16 x 1.5 LH	33	11	9	24	17.993 / 17.988	5
Radial	902-120-188	G 3/8	49.5	135	G 1/4	M16 x 1.5 LH	33	11	9	24	17.993 / 17.988	5
	902-137-188 <sup>1</sup>	G 3/8	49.5	135	G 1/4	M16 x 1.5 LH	33	11	9	24	17.993 / 17.988	5
	902-140-188	3/8 PT	49.5	135	1/4 PT	M16 x 1.5 LH	33	11	9	24	17.993 / 17.988	5
	902-225-101*	G 3/8	49.5	135	G 1/4	Two-Flat 12	26	-	9	-	11.984 / 11.966	16
	902-120-104	G 3/8	49.5	137	G 1/4	Female Ø 12	34	-	9	24	12.027 / 12.000	32
	902-253-220*	G 3/8	46.8	139	G 1/4	Hexagon 11	34	-	9	-	12.984 / 12.957	21

\* Bore-mounted design

<sup>1</sup> See flow information