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# Servo motors

MCS synchronous servo motor



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## About this document

### Document description

This document addresses to all persons who want to carry out any configurations with the products described.

The data and information compiled in this document serve to support you in the dimensioning and selection processes and in carrying out the electrical and mechanical installation. You will receive information regarding product extensions and accessories.

- The document includes safety instructions which must be observed.
- All persons working on and with the drives must have the documentation at hand during work and observe the information and notes relevant for it.
- The documentation must always be complete and in a perfectly readable state.

### Further documents



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Information and tools with regard to the Lenze products can be found on the Internet:

[www.Lenze.com](http://www.Lenze.com) → Downloads

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# About this document

## Notations and conventions



### Notations and conventions

This document uses the following conventions to distinguish different types of information:

| Numbers |                         |   |  |
|---------|-------------------------|---|--|
|         | Decimal separator       | Point   | In general, the decimal point is used.<br>Example: 1 234.56  |
| Warning |                         |   |  |
|         | UL warning              | UL  | Are used in English and French.  |
|         | UR warning              | UR  |  |
| Text    |                         |   |  |
|         | Programs                | » «   | Software<br>Example: »Engineer«, »EASY Starter«  |
| Icons   |                         |   |  |
|         | Page reference          |  | Reference to another page with additional information<br>Example:  16 = see page 16                           |
|         | Documentation reference |  | Reference to another documentation with additional information<br>Example:  EDKxxx = see documentation EDKxxx |

### Layout of the safety instructions

#### **DANGER!**

Indicates an extremely hazardous situation. Failure to comply with this instruction will result in severe irreparable injury and even death.

#### **WARNING!**

Indicates an extremely hazardous situation. Failure to comply with this instruction may result in severe irreparable injury and even death.

#### **CAUTION!**

Indicates a hazardous situation. Failure to comply with this instruction may result in slight to medium injury.

#### **NOTICE**

Indicates a material hazard. Failure to comply with this instruction may result in material damage.



## Product information

### Product description

#### The MCS synchronous servo motor for precisely controlled motion.

The compact synchronous servo motor for applications that require high dynamic performance, precision and compact dimensions. It can be used in the fields of positioning, robotics, and packaging technology as well as for handling systems.

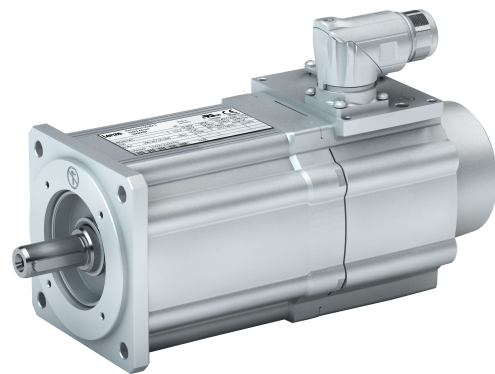
In connection with the i700 and i950 servo inverters, Servo Drives 9400, and Inverter Drives 8400 TopLine, high-performance drive solutions in the torque range from 0.5 to 190 Nm can be obtained.

#### Customer benefit

- Compact design
- Optimum controllability and high dynamic performance thanks to low moments of inertia
- Optimal smooth running characteristics for exact work results
- The smooth housing surface makes it perfect for the use in the food industry
- Robust resolvers are included as a standard, and incremental encoders or absolute value encoders ensure a high precision
- Easy assembly and easy servicing by connectors with bayonet lock and swivel connector boxes
- Reduced cabling by One Cable Technology (OCT) in connection with digital absolute value encoders



Synchronous servo motor MCS12L20-



MCS09 synchronous servo motor with One Cable Technology (OCT) in connection with a digital absolute value encoder

# Product information

Identification of the products



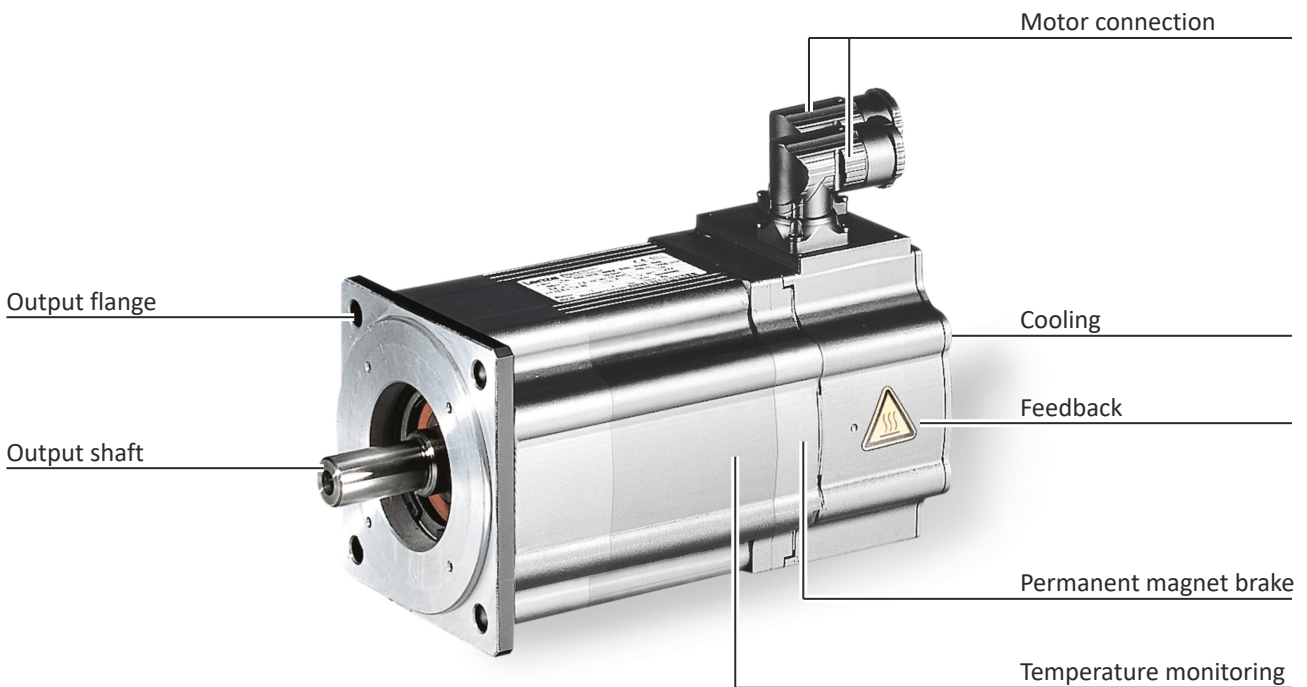
## Identification of the products

Product name: MCS synchronous servo motor

| Meaning                   | Variant   |     |                            |               |                 |   |
|---------------------------|-----------|-----|----------------------------|---------------|-----------------|---|
| Product family            |           | MCS |                            |               |                 |   |
| Size                      |           |     | 06<br>09<br>12<br>14<br>19 |               |                 |   |
| Overall length            |           |     |                            | C<br>...<br>P |                 |   |
| Rated speed               | rpm x 100 |     |                            |               | 11<br>...<br>60 |   |
| Inverter mains connection | 3 x 400 V |     |                            |               |                 | - |
|                           | 3 x 230 V |     |                            |               |                 | L |

## Features

The following figure provides an overview of the elements and connections on the product. Their position, size and appearance may vary.







## The modular system



Values printed in bold are standard designs. Values that are not printed in bold are potential extensions, some of them including a surcharge.

| Motor                              |     | MCS06  | MCS09   | MCS12         | MCS14         | MCS19         |
|------------------------------------|-----|--|---|---------------|---------------|---------------|
| Technical data                     |     |  |   |               |               |               |
| Rated power                        | kW  | 0.25 ... 0.75  | 1.0 ... 1.9                                     | 1.1 ... 5.7   | 1.45 ... 9.1  | 4.0 ... 15.8  |
| Rated torque                       | Nm  | 0.6 ... 1.5  | 1.8 ... 4.5                                     | 4.3 ... 17    | 7.5 ... 42    | 21 ... 72     |
| Max. torque                        | Nm  | 2.4 ... 6.2  | 9.5 ... 32                                      | 18 ... 56     | 29 ... 105    | 86 ... 190    |
| Rated speed                        | rpm | 4050 ... 6000  | 3750 ... 6000                                   | 1350 ... 4050 | 1050 ... 3600 | 1200 ... 3000 |
| Color                              |     | <b>Primed RAL9005 matt jet black</b><br>RAL color  |   |               |               |               |
| Surface and corrosion protection   |     | <b>OKS-G</b><br>Different types of OKS   |   |               |               |               |
| Output shaft                       |     |  |   |               |               |               |
| <b>Solid shaft with featherkey</b> | mm  | 11 x 23  | 14 x 30   | 19 x 40       | 24 x 50       | 28 x 60       |
| Solid shaft without keyway         | mm  | 11 x 23  | 14 x 30   | 19 x 40       | 24 x 50       | 28 x 60       |
| Shaft material                     |     | Steel  |   |               |               |               |
| Shaft sealing ring material        |     | FKM  |   |               |               |               |
| Shaft seal                         |     | <b>Standard</b><br>Oil-proof   |   |               |               |               |
| Design                             |     | With flange (B5)   |   |               |               |               |
| Output flange                      | mm  | FF75   | FF100   | FF130         | FF165         | FF215         |
| Cooling                            |     | <b>Self-ventilated IP54</b><br>Self-ventilated IP65<br>- Forced ventilated IP54                            |   |               |               |               |
| Motor connection                   |     | <b>ICN connector</b><br>ICN hybrid connector for One Cable Technology (OCT)<br>- Terminal box              |   |               |               |               |
| Permanent magnet holding brake     |     | <b>Without</b><br>With   |   |               |               |               |
| Standard braking torque            | Nm  | 2.0  | 6.0   | 10            | 18            | 32            |
| Increased braking torque           | Nm  | -  | 10  | 19            | 32            | 80            |
| DC brake voltage                   | V   | 24   |   |               |               |               |
| Feedback                           |     |  |   |               |               |               |
| Without functional safety          |     | <b>Resolver</b><br>Absolute value encoder<br>Digital absolute value encoder for One Cable Technology (OCT) |   |               |               |               |
| With functional safety             |     | Resolver<br>Absolute value encoder<br>Digital absolute value encoder for One Cable Technology (OCT)        |   |               |               |               |
| Temperature monitoring             |     | PT1000<br>temperature<br>sensor  | PT1000 temperature sensor and 2x PTC thermistor |               |               |               |

# Information on project planning

Safety instructions  
Basic safety instructions



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## Information on project planning

### Safety instructions

#### Basic safety instructions

Disregarding the following basic safety instructions and safety information may lead to severe personal injury and damage to property!

- Only use the product as directed.
- Never commission the product in the event of visible damage.
- Never modify the product technically.
- Never commission the product before assembly has been completed.
- Never operate the product without the required covers.
- Connect/disconnect all pluggable connections only in deenergized condition!
- Only remove the product from the installation in the deenergized state.
- The product can – depending on their degree of protection – have live, movable or rotating parts during or after operation. Surfaces can be hot.
- Observe all specifications of the corresponding documentation supplied. This is the condition for safe and trouble-free operation and the achievement of the specified product features.
- The procedural notes and circuit details given in the associated documentation are suggestions and their transferability to the respective application has to be checked. The manufacturer of the product does not take responsibility for the suitability of the process and circuit proposals.
- All work with and on the product may only be carried out by qualified personnel. IEC 60364 and CENELEC HD 384 define the qualifications of these persons:
  - They are familiar with installing, mounting, commissioning, and operating the product.
  - They have the corresponding qualifications for their work.
  - They know and can apply all regulations for the prevention of accidents, directives, and laws applicable at the place of use.

#### Application as directed

- The product is a professional equipment intended for use by trades, specific professions or industry and not for sale to the general public. IEC 60050 [IEV 161-05-05]
- To prevent personal injury and damage to property, higher-level safety and protection systems must be used!
- All transport locks must be removed.
- Mounted eye bolts on the motor are not suitable for transporting geared motors.
- The product may only be operated under the specified operating conditions and in the specified mounting positions.
- The product may only be operated on the inverter.
- Built-in brakes must not be used as safety brakes.
- The product must not be operated in private areas, in potentially explosive atmospheres and in areas with harmful gases, oils, acids and radiation.



## Residual hazards

Even if notes given are taken into consideration and protective measures are implemented, the occurrence of residual risks cannot be fully prevented.

The user must take the residual hazards mentioned into consideration in the risk assessment for his/her machine/system.

If the above is disregarded, this can lead to severe injuries to persons and damage to property!

## Product

Observe the warning labels on the product!



### **Dangerous electrical voltage:**

Before working on the product, make sure there is no voltage applied to the power terminals!  
After mains disconnection, the power terminals will still carry the hazardous electrical voltage for the time given next to the symbol!



### **Electrostatic sensitive devices:**

Before working on the product, the staff must ensure to be free of electrostatic charge!



### **High leakage current:**

Carry out fixed installation and PE connection in compliance with:  
EN 61800-5-1 / EN 60204-1



### **Hot surface:**

Use personal protective equipment or wait until the device has cooled down!

## Protection of persons

- The power terminals may carry voltage in the switched-off state or when the motor is stopped.
  - Before working, check whether all power terminals are deenergized.
- Voltages may occur on the drive components (e.g. capacitive, caused by inverter supply).
  - Careful earthing in the marked positions of the components must be carried out.
- There is a risk of burns from hot surfaces.
  - Provide protection against accidental contact.
  - Use personal protective equipment or wait until the device has cooled down.
  - Prevent contact with flammable substances.
- There is a risk of injury due to rotating parts.
  - Before working on the drive system, ensure that the motor is at a standstill.
- There is a risk of accidental start-up or electric shock.

## Motor protection

- Installed temperature sensors are no full protection for the machine.
  - If necessary, limit the maximum current. Parameterize the inverter so that it will be switched off after some seconds of operation with  $I > I_{rated}$ , especially if there is a risk of blocking.
  - Integrated overload protection does not prevent overloading under all conditions.
- The fuses are no motor protection.
  - Use a current-dependent motor protection switch.
  - Use the built-in temperature sensors.
- Too high torques cause a fraction of the motor shaft.
  - Do not exceed the maximum torques according to the technical data on the nameplate.
- Lateral forces on the motor shaft are possible.
  - Align the shafts of motor and driven machine exactly to each other.



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### Drive dimensioning

In order to carry out an accurate drive dimensioning process, you can use our configuring software, the »Drive Solution Designer«.

With the «Drive Solution Designer», you can design the drive both quickly and to a high quality. The software contains profound and proven expertise with regard to drive applications and mechatronic drive components.

Please get in touch with your Lenze representative.

The dimensioning is suitable for:

- kinematic profiles
- operating modes S1, S2, S3, S6 [138](#)
- simple linear speed profiles, not for S-curves or similar

The following 3 elements are taken into consideration in the dimensioning process:

#### Drive function

On the basis of the values required for the process that are specified, a drive is selected, for which all operating points are within the speed-torque characteristic curve of the motor.

As a result, a motor with a suitable speed and an inverter with a sufficient maximum current are selected. Further limits (maximum speed, installation height...) are specified in tables.

#### Mechanical strength

On the basis of the occurring forces and torques, a drive is selected that has a sufficient mechanical strength (endurance strength for the periodically occurring torques and fatigue strength for the sporadically occurring torques).

#### Thermal dimensioning

For the inverter, the thermal dimensioning process is carried out on the basis of the continuous inverter current or on the basis of the continuous torque from the motor-inverter combination, which can be reached.

The motor is thermally dimensioned on the basis of the mean speed and the effective torque.

The mean speed of the drive should not exceed the values specified.

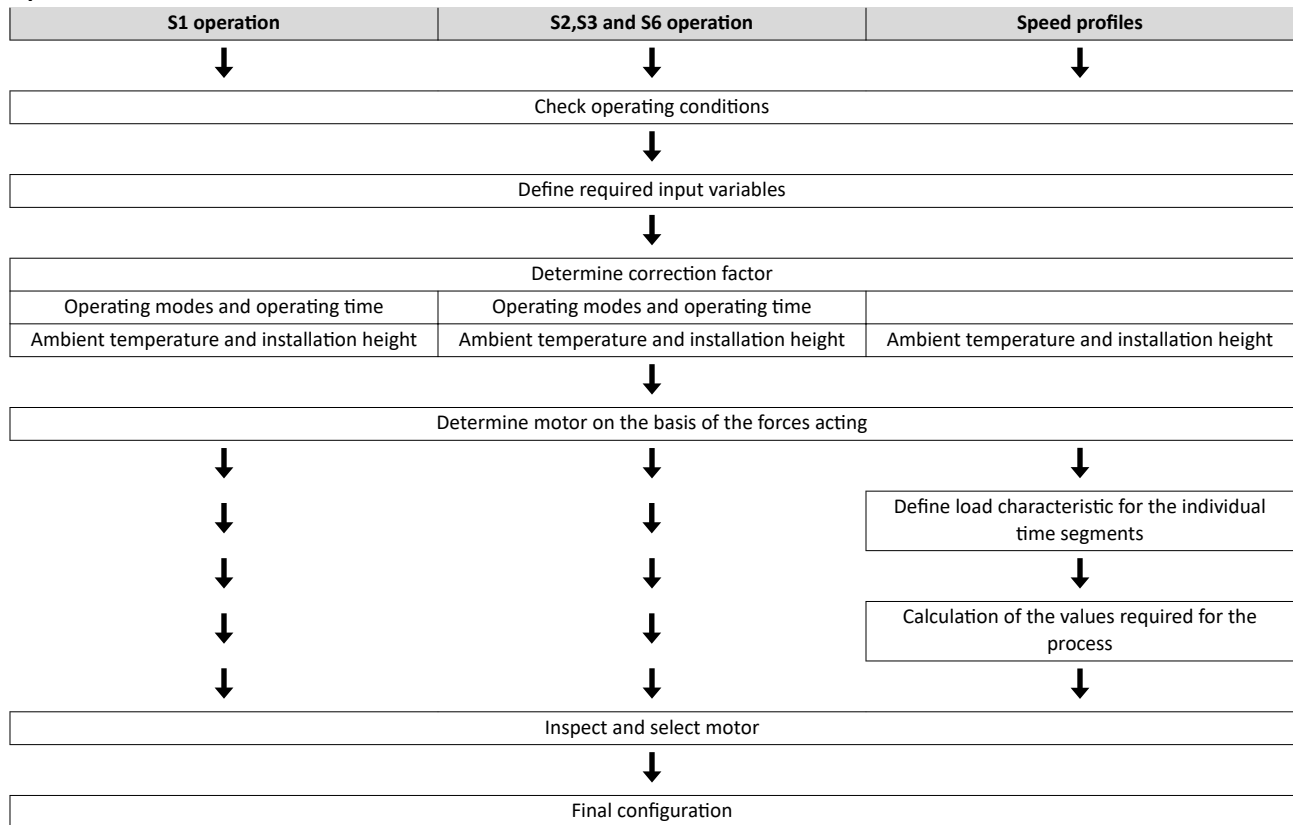


If dimensioning processes are complex or reach limit loads, please refer to your Lenze representative.

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## Operation chart



## Check operating conditions

| Check                |
|----------------------|
| Approvals            |
| Conformities         |
| Supply voltage       |
| Degree of protection |
| Ambient temperature  |
| Surface protection   |

▶ [Standards and operating conditions](#) 21

▶ [Surface and corrosion protection](#) 17

## Define required input variables

| Necessary input variables                      | Note   | Symbol      | Unit |
|--|--|-------------|------|
| Mean speed utilisation                         | Relating to the load speed $n_L$                         |             | %    |
| Ambient temperature                            |  | $T_U$       | °C   |
| Site altitude Amsl                             |  | H           | m    |
| Radial force                                   |  | $F_{rad}$   | N    |
| Axial force                                    |  | $F_{ax}$    | N    |
| Transmission element at the output             | Gear wheels, sprockets ...                               |             |      |
| Effective diameter of the transmission element |  | $d_w$       | mm   |
| Load torque                                    | Only with S1, S2, S3, and S6 operating modes             | $M_L$       | Nm   |
| Load speed                                     | Only with S1, S2, S3, and S6 operating modes             | $n_L$       | rpm  |
| Short-time maximum torque                      | Emergency off, quick stop, occasional high starting duty | $M_{L,max}$ | Nm   |
| Runtime with maximum torque                    |  | $t_L$       | %    |



### Determine correction factor

| Operating modes S1, S2, S3, S6, and operating time |       |                   |            |                   |            |                   |            |
|--|-------|-------------------|------------|-------------------|------------|-------------------|------------|
| Operating mode S1                                  |       | Operating mode S2 |            | Operating mode S3 |            | Operating mode S6 |            |
| ED   | $k_L$ | ED                | $k_L$      | ED                | $k_L$      | ED                | $k_L$      |
| %  |       | min               |            | %                 |            | %                 |            |
| 100  | 1.0   | 10                | 1.4 - 1.5  | 15                | 1.4 - 1.5  | 15                | 1.5 - 1.6  |
|  |       | 30                | 1.15 - 1.2 | 25                | 1.3 - 1.4  | 25                | 1.4 - 1.5  |
|  |       | 60                | 1.07 - 1.1 | 40                | 1.15 - 1.2 | 40                | 1.3 - 1.4  |
|  |       | 90                | 1.0 - 1.05 | 60                | 1.05 - 1.1 | 60                | 1.15 - 1.2 |

► Operating modes of the motor [138](#)

| Ambient temperature and installation height |                          |          |          |          |
|---|--------------------------|----------|----------|----------|
| Ambient temperature                         | Installation height amsl |          |          |          |
|   | ≤ 1000 m                 | ≤ 2000 m | ≤ 3000 m | ≤ 4000 m |
| $T_U$                                       | Correction factor        |          |          |          |
|   | $k_H$                    | $k_H$    | $k_H$    | $k_H$    |
| ≤ 20 °C                                     | 1.10                     | 1.01     | 0.92     | 0.84     |
| 30 °C                                       | 1.05                     | 0.97     | 0.88     | 0.80     |
| 40 °C                                       | 1.00                     | 0.92     | 0.83     | 0.77     |
| 50 °C                                       | 0.92                     | 0.85     | 0.76     | 0.70     |
| 60 °C                                       | 0.84                     | 0.78     | 0.69     | 0.64     |

### Determine product on the basis of the forces

| Transmission element           |           |   | Gear wheels   | Sprockets         | Toothed belt pulleys<br>( depending on the preloading) | Narrow V-belt<br>( depending on the preloading) |
|--------------------------------|-----------|---|---|-------------------|--|---|
| Additional radial force factor | $f_z$     |   | ≥ 17 teeth = 1.0  | ≥ 20 teeth = 1.0  | With belt tightener= 2.0 - 2.5                         | 1.5 - 2.0                                       |
|                                |           |   | < 17 teeth = 1.15                                       | < 20 teeth = 1.25 | Without belt tightener= 2.5 - 3.0                      |   |
|                                |           |   | Calculation   |                   | Check  |   |
| Radial force                   | $F_{rad}$ | N | $F_{rad} = 2000 \times \frac{M_{L,max} \times f_z}{dw}$ |                   | $F_{rad} \leq F_{rad,max}$                             |   |
| Axial force                    | $F_{ax}$  | N |   |                   | $F_{ax} \leq F_{ax,max}$                               |   |

dw Effective diameter of transmission element

► Radial forces and axial forces [23](#)

### Operating mode S1

| Check and select servo motor/inverter combination |   |             |      |
|---|---|-------------|------|
|   | Check                                   | Selection   | Unit |
| Output torque                                     | $M_{rated} \geq M_L / (k_L \times k_H)$ | $M_{rated}$ | Nm   |
| Output speed                                      | $n_{rated} \geq n_L$                    | $n_{rated}$ | rpm  |

► Rated data [25](#)



### Operating modes S2, S3, and S6

| Check and select servo motor/inverter combination  |   |             |                          |
|--|---|-------------|--------------------------|
|  | Check                                   | Selection   | Unit                     |
| Output torque  | $M_{rated} \geq M_L / (k_L \times k_H)$ | $M_{rated}$ | Nm                       |
| Output speed (recommendation)  | $n_{rated} \geq n_L$                    | $n_{rated}$ | rpm                      |
| Max. output torque.  | $M_{max} \geq M_L$                      | $M_{max}$   | Nm                       |
| Max. output speed  | $n_{max} \geq n_L$                      | $n_{max}$   | rpm                      |
| All operating points (●)   |   | $n_L$       | $M_L$                    |
| below the maximum torque characteristic of the servo motor/inverter combination here, $M_{L,max}$ must be considered |   |             |                          |
| Thermally effective operating point (○)  |   | $n_L$       | $M_L / (k_L \times k_H)$ |
| below the S1 torque characteristic of the servo motor  |   |             |                          |

▶ [Rated data](#) 25

▶ [Torque characteristics](#) 64

### Speed profiles

| Temporal load characteristic for the individual time segments z |                          |            |                      |                          |        |                     |                   |
|---|--------------------------|------------|----------------------|--------------------------|--------|---------------------|-------------------|
| Total time  | Individual time segments | Load speed | Load speed variation | Steady-state load torque | Torque | Acceleration torque | Moment of inertia |
| t   | $\Delta t_z$             | $n_{L,z}$  | $\Delta n_{L,z}$     | $M_{L,z}$                | $M_z$  | $M_{s,z}$           | $J_L$             |
| s   | s                        | rpm        | rpm                  | Nm                       | Nm     | Nm                  | kgcm <sup>2</sup> |
|   |                          |            |                      |                          |        |                     |                   |
|   |                          |            |                      |                          |        |                     |                   |
|   |                          |            |                      |                          |        |                     |                   |

|                     | Calculation           | Symbol | Unit |
|---------------------|-----------------------|--------|------|
| Load cycle duration | $T = \sum \Delta t_z$ | T      | s    |

| Calculation of the values required for the process |   |             |      |
|--|---|-------------|------|
|  | Calculation   | Symbol      | Unit |
| Torque per time segment                            | $M_z = M_{L,z} + J_L \frac{2\pi \times \Delta n_{L,z}}{60 \times \Delta t_z}$     | $M_z$       | Nm   |
| Maximum torque of the profile                      | $M_{p,max} = \max(M_z)$   | $M_{p,max}$ | Nm   |
| Effective torque                                   | $M_{eff} = \sqrt{\frac{1}{T} \sum_z M_z^2 \times \Delta t_z}, T \leq 1\text{min}$ | $M_{eff}$   | Nm   |
| Mean speed   | $n_m = \overline{n_{L,z}} = \frac{1}{T} \sum_z  n_{L,z}  \times \Delta t_z$       | $n_m$       | rpm  |
| Maximum load speed                                 | $n_{L,max} = \max(n_{L,z})$   | $n_{L,max}$ | rpm  |

# Information on project planning

## Drive dimensioning



| Check and select servo motor/inverter combination   |  |                           |      |
|---|--|---------------------------|------|
|   | Check  | Preselection              | Unit |
| Output torque   | $M_{\text{rated}} > M_{\text{eff}} / k_H$  | $M_{\text{rated}}$        | Nm   |
| Output speed  | $n_{\text{rated}} \geq n_m$  | $n_{\text{rated}}$        | rpm  |
| Load-matching factor  |  |                           |      |
| for an optimum dynamic performance/<br>control properties   | Requirement $k_j = 0.5 \dots 10$<br>Optimum $k_j = 1$  | $k_j = J_L / (J_M + J_B)$ |      |
| Checking the motor torques  |  |                           |      |
| Acceleration torque   | $M_{S,z} = M_z + (J_M + J_B) \times \frac{2\pi \times \Delta n_{L,z}}{60 \times \Delta t_z}$ | $M_{S,z}$                 | Nm   |
| Effective torque  | $M_{S,\text{eff}} = \sqrt{\frac{1}{T} \sum_z M_{S,z}^2 \times \Delta t_z}$                   | $M_{S,\text{eff}}$        |      |
| All operating points (●)  |  | $n_{L,z}$                 |      |
| below the maximum torque<br>characteristic of the servo motor/<br>inverter combination here, $M_{L,\text{max}}$ must<br>be considered |  | $M_{S,z}$                 |      |
| Thermally effective operating point (○)   |  | $n_m$                     |      |
| below the S1 torque characteristic of<br>the servo motor  |  | $M_{S,\text{eff}} / k_H$  |      |

▶ [Rated data](#) 25

▶ [Torque characteristics](#) 64





## Final configuration

|                       | Check  |
|-----------------------|--|
| Connection dimensions | Output shaft<br>Output flange  |
| Product extensions    | Motor connection (connector/terminal box)<br>Brake<br>Feedback<br>Blower |

More information about the final configuration:

▶ [The modular system](#) 9

▶ [Product extensions](#) 111

## Surface and corrosion protection

Depending on the ambient conditions, the surface and corrosion protection system (called OKS) offers solutions for optimum protection.

Various surface coatings ensure that the motors operate reliably at high air humidity, in outdoor installation or in the presence of atmospheric impurities. Any color from the "RAL Classic" collection can be chosen for the top coat.

| Surface and corrosion protection | Applications   | Type     |
|----------------------------------|--|----------|
| OKS-G (primed)                   | <ul style="list-style-type: none"> <li>Dependent on subsequent top coat applied</li> </ul>   | Standard |
| OKS-S (small)                    | <ul style="list-style-type: none"> <li>Standard applications</li> <li>Internal installation in heated buildings</li> <li>Air humidity up to 90 %</li> </ul>                        | Optional |
| OKS-M (medium)                   | <ul style="list-style-type: none"> <li>Internal installation in non-heated buildings</li> <li>Covered, protected external installation</li> <li>Air humidity up to 95 %</li> </ul> |          |
| OKS-L (large)                    | <ul style="list-style-type: none"> <li>External installation</li> <li>Air humidity above 95 %</li> <li>Chemical industrial plants</li> <li>Food industry</li> </ul>                |          |

| Surface and corrosion protection | Corrosivity category      | Surface coating   | Color  | Coating thickness |
|----------------------------------|---------------------------|---|--|-------------------|
|                                  | <b>DIN EN ISO 12944-2</b> | <b>Design</b>   |  |                   |
| OKS-G (primed)                   |                           | <ul style="list-style-type: none"> <li>2K PUR priming coat</li> </ul> | <ul style="list-style-type: none"> <li>RAL 9005 matt jet black</li> </ul>  | 30 ... 40 µm      |
| OKS-S (small)                    | Comparable to C1          | <ul style="list-style-type: none"> <li>2K-PUR top coat</li> </ul>     | <ul style="list-style-type: none"> <li>According to RAL Classic</li> </ul> | 50 ... 70 µm      |
| OKS-M (medium)                   | Comparable to C2          | <ul style="list-style-type: none"> <li>2K PUR priming coat</li> </ul> |  | 80 ... 110 µm     |
| OKS-L (large)                    | Comparable to C3          | <ul style="list-style-type: none"> <li>2K-PUR top coat</li> </ul>     |  | 110 ... 150 µm    |



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## Mechanical installation

### Important notes

- Install the product according to the information in the chapter "Standards and operating conditions".
  - ▶ [Standards and operating conditions](#) 21
- The technical data and the data regarding the supply conditions can be found on the nameplate and in this documentation.
- Ambient media – especially chemically aggressive ones – may damage shaft sealing rings, lacquers and plastics.
- Lenze offers special surface and corrosion protection in this case.

### NOTICE

Bearing damage caused by unbalance!

Shafts with keyway are balanced with a half featherkey!

- ▶ Balance transmission elements with a half featherkey!
- 

### Transport

- Ensure appropriate handling.
- Make sure that all component parts are securely mounted. Secure or remove loose component parts.
- Only use safely fixed transport aids (e.g., eye bolts or support plates).
- Do not damage any components during transport.
- Avoid electrostatic discharges on electronic components and contacts.
- Avoid impacts.
- Check the carrying capacity of the hoists and load handling devices. The weights can be found in the shipping documents.
- Secure the load against tipping and falling down.
- Standing beneath suspended loads is prohibited.

### Installation

- The mounting surfaces must be plane, torsionally rigid and free from vibrations.
- The mounting areas must be suited to absorb the forces and torques generated during operation.
- Ensure an unhindered ventilation.
- For versions with a fan, keep a minimum distance of 10 % from the outside diameter of the fan cover in intake direction.



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## Electrical installation

### Important notes

#### **DANGER!**

##### **Risk of injury and risk of burns from dangerous voltage**

Power terminals may also carry voltage in the switched-off state or when the motor is stopped and may cause life-threatening cardiac arrhythmia and serious burns.

- ▶ Disconnect the product from the mains.
- ▶ Check that the power terminals are deenergized before starting work.

- 
- When working on energized products, comply with the applicable national accident prevention regulations.
  - The electrical installation must be carried out according to the appropriate regulations (e.g. cable cross-sections, fuses, PE connection).
  - The manufacturer of the system or machine is responsible for adherence to the limits required in connection with EMC legislation.

##### **Operation on an external inverter**

A max. pulse voltage amplitude of  $U_{pk} = 1560 \text{ V}$  at the motor terminals must not be exceeded. Here, the minimum pulse rise time must be  $t_R = 0.1 \mu\text{s}$ .

If it cannot be ruled out that the permissible voltage peaks will be exceeded or that the minimum pulse rise time will not be reached, the following measures must be initiated:

- Reduction of the DC-bus voltage (threshold for brake chopper voltage)
- Use of filters, chokes
- Use of special motor cables

### Preparation



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The notes for the electrical connection can be found in the enclosed mounting instructions.

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### EMC-compliant wiring



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The EMC-compliant wiring is described in detail in the documentation of the Lenze inverters.

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# Technical data

Notes regarding the given data



## Technical data

### Notes regarding the given data

The power values, torques and speeds specified in the configuration are rounded values and apply to:

- ambient temperature  $T_U = 40\text{ °C}$  for motors (in compliance with EN 60034)
- Site altitude  $\leq 1000\text{ m}$  above mean sea level

The selection tables specify the inverter/ motor combination with the achievable torques.

The rated data applies to the S1 operating mode S1 (in accordance with EN 60034-1) and the operation on a servo inverter with a switching frequency of at least 4 kHz.

### NOTICE

In case of other operating conditions, the achievable values can differ for those mentioned.

► In case of extreme operating conditions, please get in touch with your Lenze representative.

### Cooling effect of mounting flange

Mounting on a thermally conducting / insulating plate or machine chassis has an influence on heating up the motor, particularly when using naturally ventilated motors.

The motor rating data specified in the catalogue applies when mounting on a steel plate with free convection with the following dimensions:

| Motor        | Width | Height |
|--------------|-------|--------|
|              | mm    | mm     |
| MCS06...     | 270   | 270    |
| MCS09...     | 330   | 330    |
| MCS12 ... 19 | 450   | 450    |



## Standards and operating conditions

### Conformities and approvals

More information and certificates of approval can be found under

[MCS synchronous servo motors \(Lenze.com\)](https://www.lenze.com)

| Europe                        |                      |                |  |                                     |                        |
|-------------------------------|----------------------|----------------|--|-------------------------------------|------------------------|
| Country                       | Conformity/ approval | Law/standard   | Description  | Special feature                     | Product representation |
| European Union                | CE                   | 2006/42/EC     | Machinery Directive  | Only for safety-relevant components | CE mark                |
|                               |                      | 2014/35/EU     | Low-Voltage Directive  |                                     |                        |
|                               |                      | 2014/30/EU     | EMC Directive  |                                     |                        |
|                               |                      | 2011/65/EU     | RoHS   |                                     |                        |
| Eurasian Economic Union (EAC) | EAC                  | TP TC 004/2011 | Eurasian conformity: safety of low voltage equipment   | -                                   | EAC mark               |
|                               |                      | TP TC 020/2011 | Eurasian conformity: electromagnetic compatibility   |                                     |                        |
| Great Britain                 | UKCA                 | S.I. 2008/1597 | The Supply of Machinery (Safety) Regulations 2008  | Only for safety-relevant components | UKCA mark              |
|                               |                      | S.I. 2016/1091 | The Electromagnetic Compatibility Regulations 2016   |                                     |                        |
|                               |                      | S.I. 2016/1101 | The Electrical Equipment (Safety) Regulations 2016   |                                     |                        |
|                               |                      | S.I. 2012/3032 | The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012 |                                     |                        |

| America |                      |                  |  |                 |                        |
|---------|----------------------|------------------|--|-----------------|------------------------|
| Country | Conformity/ approval | Law/standard     | Description                                  | Special feature | Product representation |
| Canada  | CSA                  | CSA 22.1 No. 100 | CSA Standard for Motors and Generators       | -               | cURus mark             |
| USA     | UL                   | UL 1004-1        | UL Standard for Rotating Electrical Machines |                 |                        |

| Asia    |                      |              |  |                 |                        |
|---------|----------------------|--------------|--|-----------------|------------------------|
| Country | Conformity/ approval | Law/standard | Description  | Special feature | Product representation |
| China   | -                    | GB 30253     | Minimum allowable values of energy efficiency and energy efficiency grades for permanent magnet synchronous motors | -               | CEL mark               |
|         |                      | GB/T 26572   | Requirements on concentration limits for certain restricted substances in electrical and electronic products       |                 | EFUP mark              |

### Protection of persons and device protection

| Degree of protection |                              |               |                                    |
|----------------------|------------------------------|---------------|------------------------------------|
| -                    | EN IEC 60529, EN IEC 60034-5 | IP54          | Self-ventilated: MCS06 ... MCS19   |
|                      |                              | IP65          | Forced ventilated: MCS12 ... MCS19 |
| Temperature class    |                              |               |                                    |
| -                    | EN IEC 60034-1               | F (155 °C)    | Insulation system                  |
| Permissible voltage  |                              |               |                                    |
| -                    | IEC 60034-18-41              | IVIC C        | At 500 V                           |
|                      | IEC/TS 60034-25:2007         | Limit curve A | Of the pulse voltage               |

# Technical data

Standards and operating conditions  
EMC data



## EMC data

|                |                |   |
|----------------|----------------|---|
| Noise emission |                |   |
| -              | EN IEC 60034-1 | A final overall assessment of the drive system is indispensable |
| Noise immunity |                |   |
| -              | EN IEC 60034-1 | A final overall assessment of the drive system is indispensable |

## Environmental conditions

|  |                             |   |   |
|--|-----------------------------|---|---|
| Climate                                    |                             |   |   |
| Storage                                    | EN 60721-3-1:1997           | 1K3 (-20 ... +40 °C)                      | >3 months   |
|  |                             | 1K3 (-20 ... +60 °C)                      | <3 months   |
| Transport                                  | EN 60721-3-2:1997           | 2K3 (-20 ... +70 °C)                      |   |
| Operation                                  | EN 60721-3-3:1995 + A2:1997 | 3K3 (-10 ... +40 °C)                      | Operation with brake                                    |
|  |                             | 3K3 (-15 ... +40 °C)                      | Operation without brake, forced ventilated              |
|  |                             | 3K3 (-20 ... +40 °C)                      | Operation without brake, self-ventilated                |
| Site altitude                              |                             |   |   |
| 0 ... 1000 m amsl                          | -                           | Without current derating                  |   |
| 1000 ... 4000 m amsl                       | -                           | Reduce rated output current by 5 %/1000 m |   |
| Air humidity                               |                             |   |   |
| -  | -                           | Average relative humidity 85 %            | Without condensation                                    |
| Vibration resistance                       |                             |   |   |
| Operation                                  | EN 60721-3-3:1995 + A2:1997 | 3M5                                       | Only in operation with feedback AM20-8V-D or AM20-8V-D2 |
|  |                             | 3M6                                       |   |
| Vibration severity                         |                             |   |   |
| -  | EN IEC 60034-14             | A   |   |
| Vibration velocity                         |                             |   |   |
| Free suspension                            | -                           | 1.6 mm/s                                  |   |
| Radial runout, axial runout, concentricity |                             |   |   |
| -  | EN 50347 / IEC 60072-1      | Normal Class                              |   |



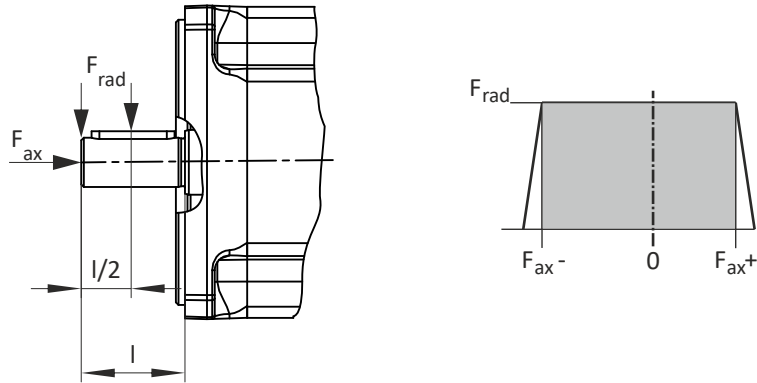
## Radial forces and axial forces



The values of the bearing service life  $L_{10h}$  refer to an average motor speed of 4000 rpm. Depending on the ambient temperatures, they are additionally limited by the grease lifetime.

► Rated data [25](#)

### Application of forces



### Application of force at $l/2$

| Motor                      |             |       | MCS 06 | MCS 09 | MCS 12 | MCS 14 | MCS 19 |
|----------------------------|-------------|-------|--------|--------|--------|--------|--------|
| Bearing service life 5000  |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 740    | 1040   | 1030   | 1830   | 3840   |
| Min. axial force           | $F_{ax,-}$  | rated | -260   | -700   | -880   | -1150  | -1550  |
| Max. axial force           | $F_{Fax,+}$ | rated | 140    | 470    | 560    | 720    | 950    |
| Bearing service life 10000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 590    | 830    | 820    | 1450   | 3050   |
| Min. axial force           | $F_{ax,-}$  | rated | -210   | -550   | -690   | -900   | -1210  |
| Max. axial force           | $F_{Fax,+}$ | rated | 80     | 310    | 370    | 470    | 620    |
| Bearing service life 20000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 470    | 660    | 650    | 1150   | 2430   |
| Min. axial force           | $F_{ax,-}$  | rated | -170   | -440   | -550   | -720   | -960   |
| Max. axial force           | $F_{Fax,+}$ | rated | 40     | 200    | 230    | 290    | 360    |
| Bearing service life 30000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 410    | 580    | 570    | 1010   | 2120   |
| Min. axial force           | $F_{ax,-}$  | rated | -150   | -380   | -490   | -640   | -840   |
| Max. axial force           | $F_{Fax,+}$ | rated | 30     | 150    | 160    | 200    | 250    |
| Bearing service life 50000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 340    | 490    | 480    | 850    | 1790   |
| Min. axial force           | $F_{ax,-}$  | rated | -140   | -330   | -420   | -550   | -730   |
| Max. axial force           | $F_{Fax,+}$ | rated | 10     | 90     | 100    | 120    | 130    |

# Technical data

## Radial forces and axial forces



### Application of force at I

| Motor                      |             |       | MCS 06 | MCS 09 | MCS 12 | MCS 14 | MCS 19 |
|----------------------------|-------------|-------|--------|--------|--------|--------|--------|
| Bearing service life 5000  |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 630    | 900    | 890    | 1590   | 3330   |
| Min. axial force           | $F_{ax,-}$  | rated | -210   | -630   | -820   | -1040  | -1320  |
| Max. axial force           | $F_{Fax,+}$ | rated | 90     | 400    | 490    | 610    | 730    |
| Bearing service life 10000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 500    | 710    | 710    | 1260   | 2650   |
| Min. axial force           | $F_{ax,-}$  | rated | -170   | -500   | -640   | -820   | -1040  |
| Max. axial force           | $F_{Fax,+}$ | rated | 50     | 260    | 320    | 390    | 450    |
| Bearing service life 20000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 400    | 570    | 560    | 1000   | 2100   |
| Min. axial force           | $F_{ax,-}$  | rated | -140   | -400   | -520   | -660   | -830   |
| Max. axial force           | $F_{Fax,+}$ | rated | 20     | 160    | 190    | 230    | 240    |
| Bearing service life 30000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 350    | 500    | 490    | 880    | 1840   |
| Min. axial force           | $F_{ax,-}$  | rated | -130   | -350   | -460   | -580   | -740   |
| Max. axial force           | $F_{Fax,+}$ | rated | 0      | 120    | 130    | 150    | 140    |
| Bearing service life 50000 |             |       |        |        |        |        |        |
| Radial force               | $F_{rad}$   | rated | 290    | 420    | 420    | 740    | 1550   |
| Min. axial force           | $F_{ax,-}$  | rated | -120   | -300   | -400   | -510   | -640   |
| Max. axial force           | $F_{Fax,+}$ | rated | -10    | 70     | 70     | 70     | 40     |





# Technical data

Rated data

Inverter mains connection 400 V, Self-ventilated motors

## Rated data

### Inverter mains connection 400 V, Self-ventilated motors

| Motor                      |                       |                      | MCS 06C60- | MCS 06C41- | MCS 06F60- | MCS 06F41- | MCS 06I60- | MCS 06I41- |
|----------------------------|-----------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                 | Nm                   | 0.800      | 0.800      | 1.50       | 1.50       | 2.00       | 2.00       |
| Rated torque               | $M_{rated}$           | Nm                   | 0.500      | 0.600      | 0.900      | 1.20       | 1.20       | 1.50       |
| Max. torque                | $M_{max}$             | Nm                   | 2.40       | 2.40       | 4.40       | 4.40       | 6.20       | 6.20       |
| Rated speed                | $n_{rated}$           | rpm                  | 6000       | 4050       | 6000       | 4050       | 6000       | 4050       |
| Max. speed                 | $n_{max}$             | rpm                  | 8000       | 8000       | 8000       | 8000       | 8000       | 8000       |
| Rated power                | $P_{rated}$           | kW                   | 0.31       | 0.25       | 0.57       | 0.51       | 0.75       | 0.64       |
| Standstill current         | $I_0$                 | A                    | 2.50       | 1.30       | 2.90       | 1.50       | 3.40       | 1.70       |
| Rated current              | $I_{rated}$           | A                    | 2.40       | 1.30       | 2.50       | 1.50       | 2.90       | 1.60       |
| Max. current               | $I_{max}$             | A                    | 10.8       | 5.40       | 10.5       | 5.30       | 11.8       | 5.90       |
| Rated voltage              | $V_{rated}$           | V                    | 135        | 225        | 180        | 320        | 190        | 325        |
| Rated frequency            | $f_{rated}$           | Hz                   | 400        | 270        | 400        | 270        | 400        | 270        |
| Moment of inertia          | J                     | kgcm <sup>2</sup>    | 0.140      | 0.140      | 0.220      | 0.220      | 0.300      | 0.300      |
| Efficiency                 | $\eta$                |                      | 0.7        | 0.65       | 0.81       | 0.77       | 0.84       | 0.81       |
| Torque constant            | $K_{t0.150}$<br>°C    | Nm/A                 | 0.320      | 0.615      | 0.517      | 1.00       | 0.588      | 1.18       |
| Voltage constant           | $K_{E_{LL150}}$<br>°C | V/<br>(1000/<br>min) | 17.89      | 35.79      | 29.33      | 58.76      | 35.88      | 71.77      |
| Stator terminal resistance | $R_{UV20}$<br>°C      | $\Omega$             | 6.8        | 27         | 5.4        | 21.8       | 4.6        | 18.8       |
| Stator terminal resistance | $R_{UV150}$<br>°C     | $\Omega$             | 10.248     | 40.689     | 8.138      | 32.853     | 6.932      | 28.332     |
| Stator inductance          | L                     | mH                   | 12.8       | 51.0       | 15.9       | 63.5       | 15.1       | 60.2       |
| Weight                     | m                     | kg                   | 2.30       | 2.30       | 2.70       | 2.70       | 3.40       | 3.40       |

# Technical data

Rated data

Inverter mains connection 400 V, Self-ventilated motors



| Motor                      |                        |                      | MCS 09D60- | MCS 09D41- | MCS 09F60- | MCS 09H60- | MCS 09F38- | MCS 09L51- |
|----------------------------|------------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                  | Nm                   | 3.30       | 3.30       | 4.20       | 5.50       | 4.20       | 7.50       |
| Rated torque               | $M_{rated}$            | Nm                   | 1.80       | 2.30       | 2.40       | 3.00       | 3.10       | 3.60       |
| Max. torque                | $M_{max}$              | Nm                   | 9.50       | 9.50       | 15.0       | 20.0       | 15.0       | 32.0       |
| Rated speed                | $n_{rated}$            | rpm                  | 6000       | 4050       | 6000       | 6000       | 3750       | 5100       |
| Max. speed                 | $n_{max}$              | rpm                  | 7000       | 7000       | 7000       | 7000       | 7000       | 7000       |
| Rated power                | $P_{rated}$            | kW                   | 1.1        | 1          | 1.5        | 1.9        | 1.2        | 1.9        |
| Standstill current         | $I_0$                  | A                    | 5.30       | 2.60       | 6.00       | 8.50       | 3.00       | 12.4       |
| Rated current              | $I_{rated}$            | A                    | 3.80       | 2.30       | 4.50       | 6.00       | 2.50       | 6.90       |
| Max. current               | $I_{max}$              | A                    | 20.0       | 10.0       | 30.0       | 40.0       | 15.0       | 64.0       |
| Rated voltage              | $V_{rated}$            | V                    | 210        | 320        | 230        | 190        | 330        | 180        |
| Rated frequency            | $f_{rated}$            | Hz                   | 400        | 270        | 400        | 400        | 250        | 340        |
| Moment of inertia          | J                      | kgcm <sup>2</sup>    | 1.10       | 1.10       | 1.50       | 1.90       | 1.50       | 2.80       |
| Efficiency                 | $\eta$                 |                      | 0.87       | 0.82       | 0.9        | 0.91       | 0.9        | 0.91       |
| Torque constant            | $K_{t_{0,150}}$<br>°C  | Nm/A                 | 0.623      | 1.27       | 0.700      | 0.647      | 1.40       | 0.605      |
| Voltage constant           | $K_{E_{LL,150}}$<br>°C | V/<br>(1000/<br>min) | 34.81      | 69.62      | 39.01      | 36.96      | 78.02      | 35.1       |
| Stator terminal resistance | $R_{UV,20}$<br>°C      | $\Omega$             | 1.8        | 7          | 1.2        | 0.8        | 5.2        | 0.44       |
| Stator terminal resistance | $R_{UV,150}$<br>°C     | $\Omega$             | 2.713      | 10.549     | 1.808      | 1.206      | 7.836      | 0.663      |
| Stator inductance          | L                      | mH                   | 6.30       | 25.1       | 6.15       | 4.02       | 24.6       | 2.50       |
| Weight                     | m                      | kg                   | 4.80       | 4.80       | 5.70       | 6.60       | 5.70       | 8.40       |



# Technical data

Rated data

Inverter mains connection 400 V, Self-ventilated motors

| Motor                      |                         |                      | MCS 09H41- | MCS 09L41- | MCS 12D41- | MCS 12D20- | MCS 12H35- | MCS 12H15- |
|----------------------------|-------------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                   | Nm                   | 5.50       | 7.50       | 6.40       | 6.40       | 11.4       | 11.4       |
| Rated torque               | $M_{rated}$             | Nm                   | 3.80       | 4.50       | 4.30       | 5.50       | 7.50       | 10.0       |
| Max. torque                | $M_{max}$               | Nm                   | 20.0       | 32.0       | 18.0       | 18.0       | 29.0       | 29.0       |
| Rated speed                | $n_{rated}$             | rpm                  | 4050       | 4050       | 4050       | 1950       | 3525       | 1500       |
| Max. speed                 | $n_{max}$               | rpm                  | 7000       | 7000       | 6000       | 6000       | 6000       | 6000       |
| Rated power                | $P_{rated}$             | kW                   | 1.6        | 1.9        | 1.8        | 1.1        | 2.8        | 1.6        |
| Standstill current         | $I_0$                   | A                    | 4.30       | 6.20       | 5.50       | 2.70       | 8.20       | 4.10       |
| Rated current              | $I_{rated}$             | A                    | 3.40       | 4.20       | 4.50       | 2.60       | 5.70       | 3.80       |
| Max. current               | $I_{max}$               | A                    | 20.0       | 32.0       | 20.0       | 10.0       | 24.0       | 12.0       |
| Rated voltage              | $V_{rated}$             | V                    | 300        | 295        | 310        | 345        | 325        | 300        |
| Rated frequency            | $f_{rated}$             | Hz                   | 270        | 270        | 270        | 130        | 235        | 100        |
| Moment of inertia          | J                       | kgcm <sup>2</sup>    | 1.90       | 2.80       | 4.00       | 4.00       | 7.30       | 7.30       |
| Efficiency                 | $\eta$                  |                      | 0.91       | 0.91       | 0.84       | 0.85       | 0.91       | 0.88       |
| Torque constant            | $K_{t_{0\ 150}}$<br>°C  | Nm/A                 | 1.28       | 1.21       | 1.16       | 2.37       | 1.39       | 2.78       |
| Voltage constant           | $K_{E_{LL\ 150}}$<br>°C | V/<br>(1000/<br>min) | 74.02      | 70.1       | 67.07      | 133.95     | 84.58      | 169.15     |
| Stator terminal resistance | $R_{UV\ 20}$<br>°C      | $\Omega$             | 3.2        | 1.8        | 2.2        | 8.7        | 1.4        | 5.8        |
| Stator terminal resistance | $R_{UV\ 150}$<br>°C     | $\Omega$             | 4.822      | 2.713      | 3.315      | 13.111     | 2.11       | 8.741      |
| Stator inductance          | L                       | mH                   | 16.1       | 9.90       | 13.0       | 52.2       | 10.5       | 42.1       |
| Weight                     | m                       | kg                   | 6.60       | 8.40       | 7          | 7          | 10.1       | 10.1       |

# Technical data

Rated data

Inverter mains connection 400 V, Self-ventilated motors



| Motor                      |                       |                      | MCS 12L41- | MCS 12L20- | MCS 14D36- | MCS 14D15- | MCS 14H32- | MCS 14H15- |
|----------------------------|-----------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                 | Nm                   | 15.0       | 15.0       | 11.0       | 11.0       | 21.0       | 21.0       |
| Rated torque               | $M_{rated}$           | Nm                   | 11.0       | 13.5       | 7.50       | 9.20       | 14.0       | 16.0       |
| Max. torque                | $M_{max}$             | Nm                   | 56.0       | 56.0       | 29.0       | 29.0       | 55.0       | 55.0       |
| Rated speed                | $n_{rated}$           | rpm                  | 4050       | 1950       | 3600       | 1500       | 3225       | 1500       |
| Max. speed                 | $n_{max}$             | rpm                  | 6000       | 6000       | 6000       | 6000       | 6000       | 6000       |
| Rated power                | $P_{rated}$           | kW                   | 4.7        | 2.8        | 2.8        | 1.45       | 4.7        | 2.5        |
| Standstill current         | $I_0$                 | A                    | 12.4       | 6.20       | 10.0       | 5.00       | 16.9       | 8.50       |
| Rated current              | $I_{rated}$           | A                    | 10.2       | 5.90       | 7.50       | 4.50       | 11.9       | 6.60       |
| Max. current               | $I_{max}$             | A                    | 56.0       | 28.0       | 33.0       | 16.5       | 51.5       | 25.8       |
| Rated voltage              | $V_{rated}$           | V                    | 300        | 330        | 295        | 305        | 295        | 325        |
| Rated frequency            | $f_{rated}$           | Hz                   | 270        | 130        | 240        | 100        | 215        | 100        |
| Moment of inertia          | J                     | kgcm <sup>2</sup>    | 10.6       | 10.6       | 8.10       | 8.10       | 14.2       | 14.2       |
| Efficiency                 | $\eta$                |                      | 0.91       | 0.9        | 0.92       | 0.88       | 0.93       | 0.92       |
| Torque constant            | $K_{t_{0.150}}$<br>°C | Nm/A                 | 1.21       | 2.42       | 1.10       | 2.20       | 1.24       | 2.47       |
| Voltage constant           | $K_{E_{LL150}}$<br>°C | V/<br>(1000/<br>min) | 72.94      | 145.69     | 62.77      | 126.13     | 74.6       | 149.6      |
| Stator terminal resistance | $R_{UV20}$<br>°C      | $\Omega$             | 0.6        | 2.2        | 1          | 4          | 0.52       | 2.08       |
| Stator terminal resistance | $R_{UV150}$<br>°C     | $\Omega$             | 0.904      | 3.315      | 1.507      | 6.028      | 0.784      | 3.135      |
| Stator inductance          | L                     | mH                   | 5.45       | 21.8       | 12.5       | 49.8       | 8.53       | 34.1       |
| Weight                     | m                     | kg                   | 13.2       | 13.2       | 11.4       | 11.4       | 16.2       | 16.2       |



# Technical data

Rated data

Inverter mains connection 400 V, Self-ventilated motors

| Motor                      |                       |                      | MCS 14L32- | MCS 14P32- | MCS 14L15- | MCS 14P14- | MCS 19F30- | MCS 19F14- |
|----------------------------|-----------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                 | Nm                   | 28.0       | 37.0       | 28.0       | 37.0       | 32.0       | 32.0       |
| Rated torque               | $M_{rated}$           | Nm                   | 17.2       | 21.0       | 23.0       | 30.0       | 21.0       | 27.0       |
| Max. torque                | $M_{max}$             | Nm                   | 77.0       | 105        | 77.0       | 105        | 86.0       | 86.0       |
| Rated speed                | $n_{rated}$           | rpm                  | 3225       | 3225       | 1500       | 1350       | 3000       | 1425       |
| Max. speed                 | $n_{max}$             | rpm                  | 6000       | 6000       | 6000       | 6000       | 4000       | 4000       |
| Rated power                | $P_{rated}$           | kW                   | 5.8        | 7.1        | 3.6        | 4.2        | 6.6        | 4          |
| Standstill current         | $I_0$                 | A                    | 24.0       | 24.3       | 12.0       | 12.2       | 19.8       | 9.90       |
| Rated current              | $I_{rated}$           | A                    | 15.0       | 15.6       | 9.70       | 10.8       | 14.0       | 8.60       |
| Max. current               | $I_{max}$             | A                    | 74.5       | 92.0       | 37.3       | 46.0       | 62.5       | 31.3       |
| Rated voltage              | $V_{rated}$           | V                    | 275        | 315        | 315        | 340        | 300        | 335        |
| Rated frequency            | $f_{rated}$           | Hz                   | 215        | 215        | 100        | 90         | 200        | 95         |
| Moment of inertia          | J                     | kgcm <sup>2</sup>    | 23.4       | 34.7       | 23.4       | 34.7       | 65.0       | 65.0       |
| Efficiency                 | $\eta$                |                      | 0.93       | 0.93       | 0.9        | 0.9        | 0.93       | 0.92       |
| Torque constant            | $K_{t_{0.150}}$<br>°C | Nm/A                 | 1.17       | 1.52       | 2.33       | 3.03       | 1.62       | 3.23       |
| Voltage constant           | $K_{E_{LL150}}$<br>°C | V/<br>(1000/<br>min) | 74.5       | 87.41      | 148.62     | 175.02     | 95.04      | 190.66     |
| Stator terminal resistance | $R_{UV20}$<br>°C      | $\Omega$             | 0.4        | 0.28       | 1.2        | 1.2        | 0.32       | 1.3        |
| Stator terminal resistance | $R_{UV150}$<br>°C     | $\Omega$             | 0.603      | 0.422      | 1.808      | 1.808      | 0.482      | 1.959      |
| Stator inductance          | L                     | mH                   | 5.51       | 5.99       | 22.0       | 23.9       | 5.20       | 20.8       |
| Weight                     | m                     | kg                   | 20.8       | 25.6       | 20.8       | 25.6       | 24         | 24         |

# Technical data

Rated data

Inverter mains connection 400 V, Self-ventilated motors



| Motor                      |                       |                      | MCS 19J30- | MCS 19P30- | MCS 19J14- | MCS 19P14- |
|----------------------------|-----------------------|----------------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                 | Nm                   | 51.0       | 64.0       | 51.0       | 64.0       |
| Rated torque               | $M_{rated}$           | Nm                   | 29.0       | 32.0       | 40.0       | 51.0       |
| Max. torque                | $M_{max}$             | Nm                   | 129        | 190        | 129        | 190        |
| Rated speed                | $n_{rated}$           | rpm                  | 3000       | 3000       | 1425       | 1350       |
| Max. speed                 | $n_{max}$             | rpm                  | 4000       | 4000       | 4000       | 4000       |
| Rated power                | $P_{rated}$           | kW                   | 9.1        | 10         | 6          | 7.2        |
| Standstill current         | $I_0$                 | A                    | 30.5       | 34.9       | 15.2       | 17.5       |
| Rated current              | $I_{rated}$           | A                    | 18.5       | 19.0       | 12.3       | 14.3       |
| Max. current               | $I_{max}$             | A                    | 89.6       | 120        | 44.8       | 60.0       |
| Rated voltage              | $V_{rated}$           | V                    | 300        | 320        | 330        | 330        |
| Rated frequency            | $f_{rated}$           | Hz                   | 200        | 200        | 95         | 90         |
| Moment of inertia          | J                     | kgcm <sup>2</sup>    | 105        | 160        | 105        | 160        |
| Efficiency                 | $\eta$                |                      | 0.93       | 0.93       | 0.92       | 0.92       |
| Torque constant            | $K_{t_{0.150}}$<br>°C | Nm/A                 | 1.67       | 1.83       | 3.36       | 3.66       |
| Voltage constant           | $K_{E_{LL150}}$<br>°C | V/<br>(1000/<br>min) | 97.29      | 105.6      | 194.57     | 211.19     |
| Stator terminal resistance | $R_{UV20}$<br>°C      | $\Omega$             | 0.16       | 0.14       | 0.66       | 0.54       |
| Stator terminal resistance | $R_{UV150}$<br>°C     | $\Omega$             | 0.241      | 0.211      | 0.995      | 0.814      |
| Stator inductance          | L                     | mH                   | 3.20       | 2.40       | 12.8       | 9.60       |
| Weight                     | m                     | kg                   | 31         | 41         | 31         | 41         |



# Technical data

Rated data

Inverter mains connection 400 V, Forced ventilated motors

## Inverter mains connection 400 V, Forced ventilated motors

| Motor                      |                |                            | MCS 12H34- | MCS 12H14- | MCS 12L39- | MCS 12L17- | MCS 12D35- | MCS 12D17- |
|----------------------------|----------------|----------------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$          | Nm                         | 12.8       | 12.8       | 19.0       | 19.0       | 7.50       | 7.50       |
| Rated torque               | $M_{rated}$    | Nm                         | 10.5       | 12.0       | 14.0       | 17.0       | 6.00       | 7.00       |
| Max. torque                | $M_{max}$      | Nm                         | 29.0       | 29.0       | 56.4       | 56.4       | 17.7       | 17.7       |
| Rated speed                | $n_{rated}$    | rpm                        | 3375       | 1350       | 3900       | 1650       | 3525       | 1650       |
| Max. speed                 | $n_{max}$      | rpm                        | 6000       | 6000       | 6000       | 6000       | 6000       | 6000       |
| Rated power                | $P_{rated}$    | kW                         | 3.7        | 1.7        | 5.7        | 2.9        | 2.2        | 1.2        |
| Standstill current         | $I_0$          | A                          | 8.50       | 4.60       | 14.4       | 7.20       | 6.40       | 3.20       |
| Rated current              | $I_{rated}$    | A                          | 7.50       | 4.10       | 11.7       | 6.70       | 5.60       | 3.00       |
| Max. current               | $I_{max}$      | A                          | 24.0       | 12.0       | 57.0       | 28.0       | 20.0       | 10.0       |
| Rated voltage              | $V_{rated}$    | V                          | 320        | 310        | 295        | 300        | 300        | 330        |
| Rated frequency            | $f_{rated}$    | Hz                         | 225        | 90         | 260        | 110        | 235        | 110        |
| Moment of inertia          | J              | kgcm <sup>2</sup>          | 7.30       | 7.30       | 10.6       | 10.6       | 4.00       | 4.00       |
| Efficiency                 | $\eta$         |                            | 0.86       | 0.8        | 0.94       | 0.9        | 0.85       | 0.75       |
| Torque constant            | $K_{t0\ 150}$  | Nm/A<br>°C                 | 1.51       | 2.78       | 1.32       | 2.64       | 1.17       | 2.34       |
| Voltage constant           | $KE_{LL\ 150}$ | V/<br>(1000/<br>min)<br>°C | 84.58      | 169.15     | 72.94      | 145.69     | 67.07      | 133.95     |
| Stator terminal resistance | $R_{UV\ 20}$   | $\Omega$<br>°C             | 1.4        | 5.8        | 0.6        | 2.2        | 4.4        | 17.4       |
| Stator terminal resistance | $R_{UV\ 150}$  | $\Omega$<br>°C             | 2.11       | 8.741      | 0.904      | 3.315      | 6.631      | 26.222     |
| Stator inductance          | L              | mH                         | 10.5       | 42.1       | 5.45       | 21.8       | 13.0       | 52.2       |
| Weight                     | m              | kg                         | 12.2       | 12.2       | 15.3       | 15.3       | 9.1        | 9.1        |

# Technical data

Rated data

Inverter mains connection 400 V, Forced ventilated motors



| Motor                      |                         |                      | MCS 14D30- | MCS 14D14- | MCS 14H28- | MCS 14H12- | MCS 14L30- | MCS 14L14- |
|----------------------------|-------------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                   | Nm                   | 12.5       | 12.5       | 25.5       | 25.5       | 34.5       | 34.5       |
| Rated torque               | $M_{rated}$             | Nm                   | 10.5       | 12.0       | 20.5       | 23.5       | 25.5       | 30.5       |
| Max. torque                | $M_{max}$               | Nm                   | 29.0       | 29.0       | 54.8       | 54.8       | 77.1       | 77.1       |
| Rated speed                | $n_{rated}$             | rpm                  | 3000       | 1350       | 2775       | 1200       | 3000       | 1350       |
| Max. speed                 | $n_{max}$               | rpm                  | 6000       | 6000       | 6000       | 6000       | 6000       | 6000       |
| Rated power                | $P_{rated}$             | kW                   | 3.3        | 1.7        | 6          | 3          | 8          | 4.3        |
| Standstill current         | $I_0$                   | A                    | 11.4       | 5.70       | 18.4       | 9.30       | 26.7       | 13.4       |
| Rated current              | $I_{rated}$             | A                    | 9.70       | 5.40       | 15.0       | 8.30       | 20.8       | 11.8       |
| Max. current               | $I_{max}$               | A                    | 33.0       | 16.5       | 51.5       | 25.8       | 74.5       | 37.3       |
| Rated voltage              | $V_{rated}$             | V                    | 325        | 345        | 325        | 335        | 310        | 335        |
| Rated frequency            | $f_{rated}$             | Hz                   | 200        | 90         | 185        | 80         | 200        | 90         |
| Moment of inertia          | J                       | kgcm <sup>2</sup>    | 8.10       | 8.10       | 14.2       | 14.2       | 23.4       | 23.4       |
| Efficiency                 | $\eta$                  |                      | 0.92       | 0.84       | 0.93       | 0.87       | 0.92       | 0.88       |
| Torque constant            | $K_{t_{0\ 150}}$<br>°C  | Nm/A                 | 1.10       | 2.19       | 1.39       | 2.74       | 1.29       | 2.57       |
| Voltage constant           | $K_{E_{LL\ 150}}$<br>°C | V/<br>(1000/<br>min) | 62.77      | 126.13     | 74.6       | 149.6      | 74.5       | 148.62     |
| Stator terminal resistance | $R_{UV\ 20}$<br>°C      | $\Omega$             | 1          | 4          | 0.52       | 2.08       | 0.4        | 1.2        |
| Stator terminal resistance | $R_{UV\ 150}$<br>°C     | $\Omega$             | 1.507      | 6.028      | 0.784      | 3.135      | 0.603      | 1.808      |
| Stator inductance          | L                       | mH                   | 12.5       | 49.8       | 8.53       | 34.1       | 5.51       | 22.0       |
| Weight                     | m                       | kg                   | 15.2       | 15.2       | 20.2       | 20.2       | 24.7       | 24.7       |





# Technical data

Rated data

Inverter mains connection 400 V, Forced ventilated motors

| Motor                      |                       |                      | MCS 14P26- | MCS 14P11- | MCS 19F29- | MCS 19F12- | MCS 19J29- | MCS 19P29- |
|----------------------------|-----------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                 | Nm                   | 43.5       | 43.5       | 41.5       | 41.5       | 70.5       | 86.0       |
| Rated torque               | $M_{rated}$           | Nm                   | 33.0       | 42.0       | 32.5       | 38.0       | 50.5       | 53.0       |
| Max. torque                | $M_{max}$             | Nm                   | 105        | 105        | 86.0       | 86.0       | 129        | 190        |
| Rated speed                | $n_{rated}$           | rpm                  | 2625       | 1050       | 2850       | 1200       | 2850       | 2850       |
| Max. speed                 | $n_{max}$             | rpm                  | 6000       | 6000       | 4000       | 4000       | 4000       | 4000       |
| Rated power                | $P_{rated}$           | kW                   | 9.1        | 4.6        | 9.7        | 4.8        | 15.1       | 15.8       |
| Standstill current         | $I_0$                 | A                    | 28.3       | 14.1       | 24.5       | 12.2       | 40.6       | 44.7       |
| Rated current              | $I_{rated}$           | A                    | 21.9       | 13.4       | 20.1       | 11.3       | 31.0       | 29.5       |
| Max. current               | $I_{max}$             | A                    | 92.0       | 46.0       | 62.5       | 31.3       | 89.6       | 120        |
| Rated voltage              | $V_{rated}$           | V                    | 325        | 330        | 320        | 320        | 315        | 315        |
| Rated frequency            | $f_{rated}$           | Hz                   | 175        | 70         | 190        | 80         | 190        | 190        |
| Moment of inertia          | J                     | kgcm <sup>2</sup>    | 34.7       | 34.7       | 65.0       | 65.0       | 105        | 160        |
| Efficiency                 | $\eta$                |                      | 0.92       | 0.86       | 0.95       | 0.9        | 0.93       | 0.93       |
| Torque constant            | $K_{t_{0.150}}$<br>°C | Nm/A                 | 1.54       | 3.09       | 1.69       | 3.40       | 1.74       | 1.92       |
| Voltage constant           | $K_{E_{LL150}}$<br>°C | V/<br>(1000/<br>min) | 87.41      | 175.02     | 95.04      | 190.66     | 97.29      | 105.6      |
| Stator terminal resistance | $R_{UV20}$<br>°C      | $\Omega$             | 0.28       | 1.2        | 0.32       | 1.3        | 0.16       | 0.14       |
| Stator terminal resistance | $R_{UV150}$<br>°C     | $\Omega$             | 0.422      | 1.808      | 0.482      | 1.959      | 0.241      | 0.211      |
| Stator inductance          | L                     | mH                   | 5.99       | 23.9       | 5.20       | 20.8       | 3.20       | 2.40       |
| Weight                     | m                     | kg                   | 29.7       | 29.7       | 30         | 30         | 37         | 47         |

# Technical data

Rated data

Inverter mains connection 400 V, Forced ventilated motors



| Motor                      |                       |                      | MCS 19J12- | MCS 19P12- |
|----------------------------|-----------------------|----------------------|------------|------------|
| Standstill torque          | $M_0$                 | Nm                   | 70.5       | 86.0       |
| Rated torque               | $M_{rated}$           | Nm                   | 62.5       | 72.0       |
| Max. torque                | $M_{max}$             | Nm                   | 129        | 190        |
| Rated speed                | $n_{rated}$           | rpm                  | 1200       | 1200       |
| Max. speed                 | $n_{max}$             | rpm                  | 4000       | 4000       |
| Rated power                | $P_{rated}$           | kW                   | 7.9        | 9          |
| Standstill current         | $I_0$                 | A                    | 20.3       | 22.4       |
| Rated current              | $I_{rated}$           | A                    | 18.3       | 21.3       |
| Max. current               | $I_{max}$             | A                    | 44.8       | 60.0       |
| Rated voltage              | $V_{rated}$           | V                    | 320        | 310        |
| Rated frequency            | $f_{rated}$           | Hz                   | 80         | 80         |
| Moment of inertia          | J                     | kgcm <sup>2</sup>    | 105        | 160        |
| Efficiency                 | $\eta$                |                      | 0.89       | 0.9        |
| Torque constant            | $K_{t_{0.150}}$<br>°C | Nm/A                 | 3.47       | 3.84       |
| Voltage constant           | $K_{E_{LL150}}$<br>°C | V/<br>(1000/<br>min) | 194.57     | 211.19     |
| Stator terminal resistance | $R_{UV20}$<br>°C      | $\Omega$             | 0.66       | 0.54       |
| Stator terminal resistance | $R_{UV150}$<br>°C     | $\Omega$             | 0.995      | 0.814      |
| Stator inductance          | L                     | mH                   | 12.8       | 9.60       |
| Weight                     | m                     | kg                   | 37         | 47         |



# Technical data

Rated data

Inverter mains connection 230 V, Self-ventilated motors

## Inverter mains connection 230 V, Self-ventilated motors

| Motor                      |                        |                      | MCS 06C60L | MCS 06C41L | MCS 06F60L | MCS 06F41L | MCS 06I60L | MCS 06I41L |
|----------------------------|------------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                  | Nm                   | 0.800      | 0.800      | 1.50       | 1.50       | 2.00       | 2.00       |
| Rated torque               | $M_{rated}$            | Nm                   | 0.500      | 0.600      | 0.900      | 1.20       | 1.20       | 1.50       |
| Max. torque                | $M_{max}$              | Nm                   | 2.40       | 2.40       | 4.40       | 4.40       | 6.20       | 6.20       |
| Rated speed                | $n_{rated}$            | rpm                  | 6000       | 4050       | 6000       | 4050       | 6000       | 4050       |
| Max. speed                 | $n_{max}$              | rpm                  | 8000       | 8000       | 8000       | 8000       | 8000       | 8000       |
| Rated power                | $P_{rated}$            | kW                   | 0.31       | 0.25       | 0.57       | 0.51       | 0.75       | 0.64       |
| Standstill current         | $I_0$                  | A                    | 4.30       | 2.50       | 3.80       | 2.90       | 4.20       | 3.10       |
| Rated current              | $I_{rated}$            | A                    | 4.00       | 2.50       | 3.40       | 2.90       | 3.60       | 2.90       |
| Max. current               | $I_{max}$              | A                    | 18.5       | 10.8       | 16.5       | 10.5       | 16.0       | 11.8       |
| Rated voltage              | $V_{rated}$            | V                    | 85         | 125        | 125        | 165        | 150        | 175        |
| Rated frequency            | $f_{rated}$            | Hz                   | 400        | 270        | 400        | 270        | 400        | 270        |
| Moment of inertia          | J                      | kgcm <sup>2</sup>    | 0.140      | 0.140      | 0.220      | 0.220      | 0.300      | 0.300      |
| Efficiency                 | $\eta$                 |                      | 0.7        | 0.65       | 0.82       | 0.81       | 0.84       | 0.81       |
| Torque constant            | $K_{t0\ 150}$<br>°C    | Nm/A                 | 0.186      | 0.320      | 0.395      | 0.517      | 0.476      | 0.645      |
| Voltage constant           | $K_{E\ LL\ 150}$<br>°C | V/<br>(1000/<br>min) | 12.22      | 21.02      | 21.71      | 33.73      | 27.87      | 37.15      |
| Stator terminal resistance | $R_{UV\ 20}$<br>°C     | $\Omega$             | 2.148      | 5.926      | 2.222      | 5.481      | 2.519      | 4.593      |
| Stator terminal resistance | $R_{UV\ 150}$<br>°C    | $\Omega$             | 3.237      | 8.93       | 3.349      | 8.26       | 3.796      | 6.922      |
| Stator inductance          | L                      | mH                   | 4.30       | 12.8       | 6.90       | 15.9       | 9.30       | 15.1       |
| Weight                     | m                      | kg                   | 2.30       | 2.30       | 2.70       | 2.70       | 3.40       | 3.40       |

# Technical data

Rated data

Inverter mains connection 230 V, Self-ventilated motors



| Motor                      |                             |                      | MCS 09D60L | MCS 09D41L | MCS 09F60L | MCS 09H60L | MCS 09F38L | MCS 09H41L |
|----------------------------|-----------------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                       | Nm                   | 3.30       | 3.30       | 4.20       | 5.50       | 4.20       | 5.50       |
| Rated torque               | $M_{rated}$                 | Nm                   | 1.80       | 2.30       | 2.40       | 3.00       | 3.10       | 3.80       |
| Max. torque                | $M_{max}$                   | Nm                   | 9.50       | 9.50       | 15.0       | 20.0       | 15.0       | 20.0       |
| Rated speed                | $n_{rated}$                 | rpm                  | 6000       | 4050       | 6000       | 6000       | 3750       | 4050       |
| Max. speed                 | $n_{max}$                   | rpm                  | 7000       | 7000       | 7000       | 7000       | 7000       | 7000       |
| Rated power                | $P_{rated}$                 | kW                   | 1.1        | 1          | 1.5        | 1.9        | 1.2        | 1.6        |
| Standstill current         | $I_0$                       | A                    | 10.3       | 5.30       | 10.5       | 12.0       | 6.00       | 8.50       |
| Rated current              | $I_{rated}$                 | A                    | 7.00       | 4.60       | 7.90       | 8.00       | 5.00       | 6.80       |
| Max. current               | $I_{max}$                   | A                    | 39.0       | 20.0       | 52.5       | 57.0       | 30.0       | 40.0       |
| Rated voltage              | $V_{rated}$                 | V                    | 110        | 165        | 125        | 145        | 160        | 160        |
| Rated frequency            | $f_{rated}$                 | Hz                   | 400        | 270        | 400        | 400        | 250        | 270        |
| Moment of inertia          | J                           | kgcm <sup>2</sup>    | 1.10       | 1.10       | 1.50       | 1.90       | 1.50       | 1.90       |
| Efficiency                 | $\eta$                      |                      | 0.87       | 0.87       | 0.9        | 0.91       | 0.9        | 0.91       |
| Torque constant            | $K_{t_{0\ 150}}^{\circ C}$  | Nm/A                 | 0.320      | 0.623      | 0.400      | 0.458      | 0.700      | 0.647      |
| Voltage constant           | $K_{E_{LL\ 150}}^{\circ C}$ | V/<br>(1000/<br>min) | 17.89      | 34.81      | 22.29      | 26.01      | 39.01      | 36.96      |
| Stator terminal resistance | $R_{UV\ 20}^{\circ C}$      | $\Omega$             | 0.45       | 1.75       | 0.415      | 0.356      | 1.333      | 0.889      |
| Stator terminal resistance | $R_{UV\ 150}^{\circ C}$     | $\Omega$             | 0.678      | 2.637      | 0.625      | 0.536      | 2.009      | 1.34       |
| Stator inductance          | L                           | mH                   | 1.70       | 6.30       | 2.00       | 2.00       | 6.20       | 4.00       |
| Weight                     | m                           | kg                   | 4.90       | 4.90       | 5.80       | 6.70       | 5.80       | 6.70       |



# Technical data

Rated data

Inverter mains connection 230 V, Self-ventilated motors

| Motor                      |                         |                      | MCS 09L41L | MCS 12H15L | MCS 12L20L | MCS 12D41L | MCS 12D20L | MCS 12H30L |
|----------------------------|-------------------------|----------------------|------------|------------|------------|------------|------------|------------|
| Standstill torque          | $M_0$                   | Nm                   | 7.50       | 11.4       | 15.0       | 6.40       | 6.40       | 11.4       |
| Rated torque               | $M_{rated}$             | Nm                   | 4.50       | 10.0       | 13.5       | 4.30       | 5.50       | 8.00       |
| Max. torque                | $M_{max}$               | Nm                   | 32.0       | 29.0       | 56.0       | 18.0       | 18.0       | 29.0       |
| Rated speed                | $n_{rated}$             | rpm                  | 4050       | 1500       | 1950       | 4050       | 1950       | 3000       |
| Max. speed                 | $n_{max}$               | rpm                  | 7000       | 6000       | 6000       | 6000       | 6000       | 6000       |
| Rated power                | $P_{rated}$             | kW                   | 1.9        | 1.6        | 2.8        | 1.8        | 1.1        | 2.5        |
| Standstill current         | $I_0$                   | A                    | 12.4       | 8.20       | 12.4       | 10.7       | 5.50       | 13.5       |
| Rated current              | $I_{rated}$             | A                    | 8.40       | 7.60       | 11.8       | 8.80       | 5.20       | 10.5       |
| Max. current               | $I_{max}$               | A                    | 64.0       | 24.0       | 57.0       | 40.0       | 20.0       | 39.0       |
| Rated voltage              | $V_{rated}$             | V                    | 145        | 158        | 165        | 155        | 175        | 165        |
| Rated frequency            | $f_{rated}$             | Hz                   | 270        | 100        | 130        | 270        | 130        | 200        |
| Moment of inertia          | J                       | kgcm <sup>2</sup>    | 2.80       | 7.30       | 10.6       | 4.00       | 4.00       | 7.30       |
| Efficiency                 | $\eta$                  |                      | 0.91       | 0.86       | 0.9        | 0.84       | 0.85       | 0.87       |
| Torque constant            | $K_{t_{0\ 150}}$<br>°C  | Nm/A                 | 0.605      | 1.39       | 1.21       | 0.598      | 1.16       | 0.844      |
| Voltage constant           | $K_{E_{LL\ 150}}$<br>°C | V/<br>(1000/<br>min) | 35.1       | 84.58      | 75.19      | 34.22      | 67.07      | 51.82      |
| Stator terminal resistance | $R_{UV\ 20}$<br>°C      | $\Omega$             | 0.44       | 1.41       | 0.548      | 0.55       | 2.2        | 0.489      |
| Stator terminal resistance | $R_{UV\ 150}$<br>°C     | $\Omega$             | 0.663      | 2.125      | 0.826      | 0.829      | 3.315      | 0.737      |
| Stator inductance          | L                       | mH                   | 2.50       | 10.5       | 5.50       | 3.40       | 13.0       | 4.00       |
| Weight                     | m                       | kg                   | 8.50       | 10.2       | 13.3       | 7.10       | 7.10       | 10.2       |



### Selection tables

#### Notes on the selection tables

The selection tables represent the combinations of servo motors and servo inverters. They serve as a rough overview.

In the case of the servo inverters, the overload capacity depending on the switching frequency in the default setting is taken into consideration. For more information, please refer to the inverter documentation.

| Graphical representation of the operating points |             | Explanation            | Notes   |
|--|-------------|------------------------|---|
|  | $M_0$       | Standstill torque      | With a zero speed rpm, the standstill torque and standstill current are to be reduced by 30 % after 2 % seconds.<br>For applications that require a longer holding of the standstill torque, it is recommended to hold the drive via the holding brake and, for instance, reducing the current by inverter disable. |
|  | $M_{0,max}$ | Max. standstill torque | With an active load observe (e. g. vertical drive axes, hoists, test benches, unwinders).   |
|  | $M_N$       | Rated torque           |   |
|  | $n_N$       | Rated speed            |   |
|  | $M_{max}$   | Max. torque            | Can usually be used with a passive load (e. g. horizontal drive axes).  |
|  | $n_{eto}$   | Transition speed       |   |
|  | $n_k$       | Derating speed         | Due to a derating of the inverter output current to the derating speed, for some inverters the achievable max. standstill torque is smaller than the max. speed when the value of 5 Hz is not reached.  |

#### Derating speed

| Motor | Derating speed |
|-------|----------------|
|       | $n_k$          |
|       | rpm            |
| MCS06 | 75             |
| MCS09 |                |
| MCS12 |                |
| MCS14 |                |
| MCS19 |                |



**i950 cabinet servo inverter**



The following data apply to a mains voltage 3x 400 V and a switching frequency 4 kHz of the inverter

**MCS06 Self-ventilated**

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |           | <b>Nm</b>         | <b>Nm</b>    | <b>Nm</b>              | <b>Nm</b>   |
| MCS 06C41- | I95AE155F | 0.8               | 0.6          | 2.0                    | 2.0         |
|            | I95AE175F |                   |              | 2.3                    | 2.3         |
|            | I95AE222F |                   |              | 2.4                    | 2.4         |
| MCS 06C60- | I95AE155F | 0.6               | 0.4          | 1.2                    | 1.2         |
|            | I95AE175F | 0.8               | 0.5          | 1.6                    | 1.6         |
|            | I95AE222F |                   |              | 2.4                    | 2.4         |
| MCS 06F41- | I95AE155F | 1.5               | 1.2          | 3.4                    | 3.4         |
|            | I95AE175F |                   |              | 4.2                    | 4.2         |
|            | I95AE222F |                   |              | 4.4                    | 4.4         |
| MCS 06F60- | I95AE155F | 0.9               | 0.9          | 2.0                    | 2.0         |
|            | I95AE175F | 1.2               |              | 2.6                    | 2.6         |
|            | I95AE222F | 1.5               |              | 4.4                    | 4.4         |
| MCS 06I41- | I95AE155F | 2.0               | 1.5          | 4.2                    | 4.2         |
|            | I95AE175F |                   |              | 5.3                    | 5.3         |
|            | I95AE222F |                   |              | 6.2                    | 6.2         |
| MCS 06I60- | I95AE155F | 1.1               | 0.7          | 2.3                    | 2.3         |
|            | I95AE175F | 1.4               | 1.0          | 2.9                    | 2.9         |
|            | I95AE222F | 2.0               | 1.2          | 6.0                    | 6.0         |
|            | I95AE240F |                   |              | 6.2                    | 6.2         |



### MCS09 Self-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 09D41- | I95AE155F | 2.3               | 1.8          | 4.6                    | 4.6         |
|            | I95AE175F | 3.0               | 2.3          | 5.9                    | 5.9         |
|            | I95AE222F | 3.3               |              | 9.5                    | 9.5         |
| MCS 09D60- | I95AE155F | 1.1               | 0.9          | 2.4                    | 2.4         |
|            | I95AE175F | 1.5               | 1.1          | 3.2                    | 3.2         |
|            | I95AE222F | 3.3               | 1.8          | 6.5                    | 6.5         |
|            | I95AE240F |                   |              | 9.3                    | 9.3         |
|            | I95AE275F |                   |              | 9.5                    | 9.5         |
| MCS 09F38- | I95AE155F | 2.5               | 2.2          | 5.0                    | 5.0         |
|            | I95AE175F | 3.4               | 3.0          | 6.5                    | 6.5         |
|            | I95AE222F | 4.2               | 3.1          | 12.7                   | 12.7        |
|            | I95AE240F |                   |              | 15.0                   | 15.0        |
| MCS 09F60- | I95AE175F | 1.7               | 1.3          | 3.5                    | 3.5         |
|            | I95AE222F | 3.9               | 2.4          | 7.4                    | 7.4         |
|            | I95AE240F | 4.2               |              | 11.3                   | 11.3        |
|            | I95AE275F |                   |              | 15.0                   | 15.0        |
| MCS 09H41- | I95AE155F | 2.3               | 2.0          | 4.7                    | 4.7         |
|            | I95AE175F | 3.1               | 2.7          | 6.2                    | 6.2         |
|            | I95AE222F | 5.5               | 3.8          | 13.0                   | 13.0        |
|            | I95AE240F |                   |              | 19.4                   | 19.4        |
|            | I95AE275F |                   |              | 20.0                   | 20.0        |
| MCS 09H60- | I95AE175F | 1.6               | 1.2          | 3.2                    | 3.2         |
|            | I95AE222F | 3.6               | 2.8          | 7.2                    | 7.2         |
|            | I95AE240F | 5.5               | 3.0          | 11.5                   | 11.5        |
|            | I95AE275F |                   |              | 17.6                   | 17.6        |
|            | I95AE311F |                   |              | 20.0                   | 20.0        |
| MCS 09L41- | I95AE155F | 2.2               | 1.9          | 4.5                    | 4.5         |
|            | I95AE175F | 2.9               | 2.6          | 6.0                    | 6.0         |
|            | I95AE222F | 6.8               | 4.5          | 13.4                   | 13.4        |
|            | I95AE240F | 7.5               |              | 21.3                   | 21.3        |
|            | I95AE275F |                   |              | 32.0                   | 32.0        |
| MCS 09L51- | I95AE222F | 3.4               | 2.9          | 7.0                    | 7.0         |
|            | I95AE240F | 5.7               | 3.6          | 11.5                   | 11.5        |
|            | I95AE275F | 7.5               |              | 18.9                   | 18.9        |
|            | I95AE311F |                   |              | 25.4                   | 25.4        |
|            | I95AE315F |                   |              | 32.0                   | 32.0        |





MCS12 Self-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D20- | I95AE155F | 4.3               | 3.8          | 9.3                    | 9.3         |
|            | I95AE175F | 5.7               | 5.1          | 11.7                   | 11.7        |
|            | I95AE222F | 6.4               | 5.5          | 18.0                   | 18.0        |
| MCS 12D41- | I95AE175F | 2.8               | 2.3          | 6.5                    | 6.5         |
|            | I95AE222F | 6.4               | 4.3          | 13.0                   | 13.0        |
|            | I95AE240F |                   |              | 17.6                   | 17.6        |
|            | I95AE275F |                   |              | 18.0                   | 18.0        |
| MCS 12H15- | I95AE155F | 5.0               | 4.7          | 10.3                   | 10.3        |
|            | I95AE175F | 6.7               | 6.3          | 13.4                   | 13.4        |
|            | I95AE222F | 11.4              | 10.0         | 27.5                   | 27.5        |
|            | I95AE240F |                   |              | 29.0                   | 29.0        |
| MCS 12H35- | I95AE175F | 3.3               | 3.2          | 7.0                    | 7.0         |
|            | I95AE222F | 7.8               | 7.4          | 15.4                   | 15.4        |
|            | I95AE240F | 11.4              | 7.5          | 24.2                   | 24.2        |
|            | I95AE275F |                   |              | 29.0                   | 29.0        |
| MCS 12L20- | I95AE175F | 5.8               | 5.5          | 11.9                   | 11.9        |
|            | I95AE222F | 13.5              | 12.8         | 26.2                   | 26.2        |
|            | I95AE240F | 15.0              | 13.5         | 41.5                   | 41.5        |
|            | I95AE275F |                   |              | 56.0                   | 56.0        |
| MCS 12L41- | I95AE222F | 6.8               | 6.0          | 13.8                   | 13.8        |
|            | I95AE240F | 11.5              | 10.2         | 22.6                   | 22.6        |
|            | I95AE275F | 15.0              | 11.0         | 36.9                   | 36.9        |
|            | I95AE311F |                   |              | 49.2                   | 49.2        |
|            | I95AE315F |                   |              | 56.0                   | 56.0        |



MCS14 Self-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 14D15- | I95AE175F | 5.3               | 4.9          | 10.6                   | 10.6        |
|            | I95AE222F | 11.0              | 9.2          | 22.0                   | 22.0        |
|            | I95AE240F |                   |              | 29.0                   | 29.0        |
| MCS 14D36- | I95AE222F | 6.2               | 5.6          | 12.2                   | 12.2        |
|            | I95AE240F | 10.5              | 7.5          | 19.3                   | 19.3        |
|            | I95AE275F | 11.0              |              | 29.0                   | 29.0        |
| MCS 14H15- | I95AE222F | 13.8              | 13.6         | 27.1                   | 27.1        |
|            | I95AE240F | 21.0              | 16.0         | 43.1                   | 43.1        |
|            | I95AE275F |                   |              | 55.1                   | 55.1        |
| MCS 14H32- | I95AE222F | 7.0               | 6.6          | 14.2                   | 14.2        |
|            | I95AE240F | 11.8              | 11.2         | 23.4                   | 23.4        |
|            | I95AE275F | 20.5              | 14.0         | 38.3                   | 38.3        |
|            | I95AE311F | 21.0              |              | 51.2                   | 51.2        |
|            | I95AE315F |                   |              | 55.0                   | 55.0        |
| MCS 14L15- | I95AE222F | 13.1              | 13.3         | 26.2                   | 26.2        |
|            | I95AE240F | 22.2              | 22.5         | 42.9                   | 42.9        |
|            | I95AE275F | 28.0              | 23.0         | 69.7                   | 69.7        |
|            | I95AE311F |                   |              | 77.1                   | 77.1        |
| MCS 14L32- | I95AE240F | 11.1              | 10.9         | 22.4                   | 22.4        |
|            | I95AE275F | 19.3              | 17.2         | 37.7                   | 37.7        |
|            | I95AE311F | 27.4              |              | 52.0                   | 52.0        |
|            | I95AE315F | 28.0              |              | 67.9                   | 67.9        |
|            | I95AE322F |                   |              | 77.0                   | 77.0        |
| MCS 14P14- | I95AE222F | 17.0              | 15.6         | 34.2                   | 34.2        |
|            | I95AE240F | 28.8              | 26.4         | 54.8                   | 54.8        |
|            | I95AE275F | 37.0              | 30.0         | 84.9                   | 84.9        |
|            | I95AE311F |                   |              | 105                    | 105         |
| MCS 14P32- | I95AE240F | 14.5              | 12.8         | 29.5                   | 29.5        |
|            | I95AE275F | 25.1              | 21.0         | 48.6                   | 48.6        |
|            | I95AE311F | 35.8              |              | 65.6                   | 65.6        |
|            | I95AE315F | 37.0              |              | 83.2                   | 83.2        |
|            | I95AE322F |                   |              | 105                    | 105         |



MCS19 Self-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 19F14- | I95AE222F | 18.1              | 17.6         | 36.4                   | 36.4        |
|            | I95AE240F | 30.7              | 27.0         | 58.1                   | 58.1        |
|            | I95AE275F | 32.0              |              | 86.1                   | 86.1        |
| MCS 19F30- | I95AE240F | 15.4              | 14.3         | 31.3                   | 31.3        |
|            | I95AE275F | 26.7              | 21.0         | 51.4                   | 51.4        |
|            | I95AE311F | 32.0              |              | 69.2                   | 69.2        |
|            | I95AE315F |                   |              | 86.0                   | 86.0        |
| MCS 19J14- | I95AE222F | 18.8              | 18.2         | 39.0                   | 39.0        |
|            | I95AE240F | 31.9              | 30.9         | 63.5                   | 63.5        |
|            | I95AE275F | 51.0              | 40.0         | 102                    | 102         |
|            | I95AE311F |                   |              | 129                    | 129         |
| MCS 19J30- | I95AE240F | 15.9              | 14.9         | 33.2                   | 33.2        |
|            | I95AE275F | 27.6              | 25.9         | 55.7                   | 55.7        |
|            | I95AE311F | 39.3              | 29.0         | 76.4                   | 76.4        |
|            | I95AE315F | 51.0              |              | 99.3                   | 99.3        |
|            | I95AE322F |                   |              | 129                    | 129         |
| MCS 19P14- | I95AE240F | 34.7              | 33.9         | 70.0                   | 70.0        |
|            | I95AE275F | 60.3              | 51.0         | 116                    | 116         |
|            | I95AE311F | 64.0              |              | 157                    | 157         |
|            | I95AE315F |                   |              | 190                    | 190         |
| MCS 19P30- | I95AE240F | 17.4              | 16.0         | 36.2                   | 36.2        |
|            | I95AE275F | 30.3              | 27.8         | 61.5                   | 61.5        |
|            | I95AE311F | 43.1              | 32.0         | 85.4                   | 85.4        |
|            | I95AE315F | 58.7              |              | 113                    | 113         |
|            | I95AE322F | 64.0              |              | 157                    | 157         |
|            | I95AE330F |                   |              | 190                    | 190         |



### MCS12 Forced-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D17- | I95AE155F | 4.2               | 4.2          | 10.0                   | 10.0        |
|            | I95AE175F | 5.6               | 5.6          | 12.5                   | 12.5        |
|            | I95AE222F | 7.5               | 7.0          | 17.7                   | 17.7        |
| MCS 12D35- | I95AE175F | 2.8               | 2.6          | 7.2                    | 7.2         |
|            | I95AE222F | 6.6               | 6.0          | 13.8                   | 13.8        |
|            | I95AE240F | 7.5               |              | 17.6                   | 17.6        |
|            | I95AE275F |                   |              | 17.7                   | 17.7        |
| MCS 12H14- | I95AE155F | 5.0               | 5.3          | 10.4                   | 10.4        |
|            | I95AE175F | 6.7               | 7.0          | 13.6                   | 13.6        |
|            | I95AE222F | 12.8              | 12.0         | 27.6                   | 27.6        |
|            | I95AE240F |                   |              | 29.0                   | 29.0        |
| MCS 12H34- | I95AE222F | 8.4               | 7.8          | 16.6                   | 16.6        |
|            | I95AE240F | 12.8              | 10.5         | 25.0                   | 25.0        |
|            | I95AE275F |                   |              | 29.0                   | 29.0        |
| MCS 12L17- | I95AE222F | 14.8              | 14.2         | 28.6                   | 28.6        |
|            | I95AE240F | 19.0              | 17.0         | 43.8                   | 43.8        |
|            | I95AE275F |                   |              | 56.4                   | 56.4        |
| MCS 12L39- | I95AE222F | 7.4               | 6.7          | 15.3                   | 15.3        |
|            | I95AE240F | 12.5              | 11.4         | 24.8                   | 24.8        |
|            | I95AE275F | 19.0              | 14.0         | 39.2                   | 39.2        |
|            | I95AE311F |                   |              | 50.4                   | 50.4        |
|            | I95AE315F |                   |              | 56.4                   | 56.4        |



MCS14 Forced-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 14D14- | I95AE175F | 5.3               | 5.3          | 10.7                   | 10.7        |
|            | I95AE222F | 12.3              | 12.0         | 22.1                   | 22.1        |
|            | I95AE240F | 12.5              |              | 29.0                   | 29.0        |
| MCS 14D30- | I95AE222F | 6.1               | 6.1          | 12.3                   | 12.3        |
|            | I95AE240F | 10.4              | 10.3         | 19.4                   | 19.4        |
|            | I95AE275F | 12.5              | 10.5         | 29.0                   | 29.0        |
| MCS 14H12- | I95AE222F | 15.4              | 15.9         | 29.9                   | 29.9        |
|            | I95AE240F | 25.5              | 23.5         | 45.2                   | 45.2        |
|            | I95AE275F |                   |              | 54.9                   | 54.9        |
| MCS 14H28- | I95AE240F | 13.2              | 13.0         | 26.2                   | 26.2        |
|            | I95AE275F | 22.9              | 20.5         | 41.1                   | 41.1        |
|            | I95AE311F | 25.5              |              | 52.1                   | 52.1        |
|            | I95AE315F |                   |              | 54.8                   | 54.8        |
| MCS 14L14- | I95AE222F | 14.4              | 14.5         | 29.4                   | 29.4        |
|            | I95AE240F | 24.5              | 24.6         | 46.7                   | 46.7        |
|            | I95AE275F | 34.5              | 30.5         | 71.3                   | 71.3        |
|            | I95AE311F |                   |              | 77.2                   | 77.2        |
| MCS 14L30- | I95AE240F | 12.3              | 11.6         | 25.3                   | 25.3        |
|            | I95AE275F | 21.3              | 20.2         | 41.5                   | 41.5        |
|            | I95AE311F | 30.4              | 25.5         | 55.6                   | 55.6        |
|            | I95AE315F | 34.5              |              | 69.9                   | 69.9        |
|            | I95AE322F |                   |              | 77.1                   | 77.1        |
| MCS 14P11- | I95AE222F | 17.3              | 17.6         | 35.4                   | 35.4        |
|            | I95AE240F | 29.3              | 29.8         | 56.3                   | 56.3        |
|            | I95AE275F | 43.5              | 42.0         | 86.1                   | 86.1        |
|            | I95AE311F |                   |              | 105                    | 105         |
| MCS 14P26- | I95AE240F | 14.6              | 14.3         | 30.3                   | 30.3        |
|            | I95AE275F | 25.4              | 24.9         | 49.8                   | 49.8        |
|            | I95AE311F | 36.1              | 33.0         | 66.8                   | 66.8        |
|            | I95AE315F | 43.5              |              | 84.2                   | 84.2        |
|            | I95AE322F |                   |              | 105                    | 105         |

# Technical data

## Selection tables



### MCS19 Forced-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 19F12- | I95AE222F | 19.0              | 18.8         | 39.6                   | 39.6        |
|            | I95AE240F | 32.3              | 31.9         | 61.4                   | 61.4        |
|            | I95AE275F | 41.5              | 38.0         | 86.1                   | 86.1        |
| MCS 19F29- | I95AE240F | 16.1              | 15.4         | 34.1                   | 34.1        |
|            | I95AE275F | 27.9              | 26.7         | 54.8                   | 54.8        |
|            | I95AE311F | 39.8              | 32.5         | 71.7                   | 71.7        |
|            | I95AE315F | 41.5              |              | 86.0                   | 86.0        |
| MCS 19J12- | I95AE240F | 33.0              | 32.4         | 68.9                   | 68.9        |
|            | I95AE275F | 57.3              | 56.4         | 106                    | 106         |
|            | I95AE311F | 70.5              | 62.5         | 129                    | 129         |
| MCS 19J29- | I95AE275F | 28.7              | 26.9         | 61.1                   | 61.1        |
|            | I95AE311F | 40.8              | 38.3         | 82.2                   | 82.2        |
|            | I95AE315F | 55.6              |              | 104                    | 104         |
|            | I95AE322F | 70.5              |              | 129                    | 129         |
| MCS 19P12- | I95AE240F | 36.5              | 32.1         | 76.0                   | 76.0        |
|            | I95AE275F | 63.3              | 55.8         | 123                    | 123         |
|            | I95AE311F | 86.0              | 72.0         | 161                    | 161         |
|            | I95AE315F |                   |              | 190                    | 190         |
| MCS 19P29- | I95AE275F | 31.7              | 29.6         | 67.0                   | 67.0        |
|            | I95AE311F | 45.2              | 42.2         | 92.0                   | 92.0        |
|            | I95AE315F | 61.6              | 53.0         | 120                    | 120         |
|            | I95AE322F | 86.0              |              | 161                    | 161         |
|            | I95AE330F |                   |              | 190                    | 190         |



The following data apply to a mains voltage 3x 230 V and a switching frequency 4 kHz of the inverter.

**MCS06 Self-ventilated**

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 06C41L | I95AE137D | 0.8               | 0.6          | 1.6                    | 1.6         |
|            | I95AE155D |                   |              | 1.9                    | 1.9         |
|            | I95AE175D |                   |              | 2.2                    | 2.2         |
|            | I95AE215D |                   |              | 2.4                    | 2.4         |
| MCS 06C60L | I95AE137D | 0.4               | 0.3          | 1.0                    | 1.0         |
|            | I95AE155D | 0.6               | 0.4          | 1.3                    | 1.3         |
|            | I95AE175D | 0.8               | 0.5          | 1.6                    | 1.6         |
|            | I95AE215D |                   |              | 2.2                    | 2.2         |
|            | I95AE222C |                   |              | 2.4                    | 2.4         |
| MCS 06F41L | I95AE137D | 1.2               | 1.0          | 2.6                    | 2.6         |
|            | I95AE155D | 1.5               | 1.2          | 3.2                    | 3.2         |
|            | I95AE175D |                   |              | 3.9                    | 3.9         |
|            | I95AE215D |                   |              | 4.4                    | 4.4         |
| MCS 06F60L | I95AE137D | 0.9               | 0.6          | 2.1                    | 2.1         |
|            | I95AE155D | 1.3               | 0.8          | 2.6                    | 2.6         |
|            | I95AE175D | 1.5               | 0.9          | 3.2                    | 3.2         |
|            | I95AE215D |                   |              | 4.2                    | 4.2         |
|            | I95AE222C |                   |              | 4.4                    | 4.4         |
| MCS 06I41L | I95AE137D | 2.0               | 1.2          | 3.2                    | 3.2         |
|            | I95AE155D |                   | 1.5          | 4.1                    | 4.1         |
|            | I95AE175D |                   |              | 5.0                    | 5.0         |
|            | I95AE215D |                   |              | 6.2                    | 6.2         |
| MCS 06I60L | I95AE137D | 1.1               | 0.8          | 2.5                    | 2.5         |
|            | I95AE155D | 1.5               | 1.1          | 3.2                    | 3.2         |
|            | I95AE175D | 2.0               | 1.2          | 4.0                    | 4.0         |
|            | I95AE215D |                   |              | 5.8                    | 5.8         |
|            | I95AE222C |                   |              | 6.2                    | 6.2         |



### MCS09 Self-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 09D41L | I95AE137D | 1.5               | 1.2          | 3.2                    | 3.2         |
|            | I95AE155D | 2.0               | 1.6          | 4.1                    | 4.1         |
|            | I95AE175D | 2.6               | 2.1          | 5.2                    | 5.2         |
|            | I95AE215D | 3.3               | 2.3          | 7.7                    | 7.7         |
|            | I95AE222C |                   |              | 9.3                    | 9.3         |
|            | I95AE240C |                   |              | 9.5                    | 9.5         |
| MCS 09D60L | I95AE155D | 1.0               | 0.8          | 2.2                    | 2.2         |
|            | I95AE175D | 1.3               | 1.1          | 2.9                    | 2.9         |
|            | I95AE215D | 2.2               | 1.8          | 4.6                    | 4.6         |
|            | I95AE222C | 3.1               |              | 5.9                    | 5.9         |
|            | I95AE240C | 3.3               |              | 8.7                    | 8.7         |
|            | I95AE255C |                   |              | 9.5                    | 9.5         |
| MCS 09F38L | I95AE137D | 1.7               | 1.5          | 3.5                    | 3.5         |
|            | I95AE155D | 2.2               | 2.0          | 4.5                    | 4.5         |
|            | I95AE175D | 2.9               | 2.6          | 5.8                    | 5.8         |
|            | I95AE215D | 4.2               | 3.1          | 8.9                    | 8.9         |
|            | I95AE222C |                   |              | 11.4                   | 11.4        |
|            | I95AE240C |                   |              | 15.0                   | 15.0        |
| MCS 09F60L | I95AE155D | 1.3               | 1.0          | 2.7                    | 2.7         |
|            | I95AE175D | 1.7               | 1.3          | 3.5                    | 3.5         |
|            | I95AE215D | 2.8               | 2.1          | 5.5                    | 5.5         |
|            | I95AE222C | 3.8               | 2.4          | 7.3                    | 7.3         |
|            | I95AE240C | 4.2               |              | 11.3                   | 11.3        |
|            | I95AE255C |                   |              | 14.0                   | 14.0        |
| MCS 09H41L | I95AE155D | 2.1               | 1.8          | 4.3                    | 4.3         |
|            | I95AE175D | 2.7               | 2.3          | 5.5                    | 5.5         |
|            | I95AE215D | 4.5               | 3.8          | 8.8                    | 8.8         |
|            | I95AE222C | 5.5               |              | 11.6                   | 11.6        |
|            | I95AE240C |                   |              | 17.6                   | 17.6        |
|            | I95AE255C |                   |              | 20.0                   | 20.0        |
| MCS 09H60L | I95AE155D | 1.5               | 1.2          | 3.1                    | 3.1         |
|            | I95AE175D | 1.9               | 1.6          | 4.0                    | 4.0         |
|            | I95AE215D | 3.2               | 2.6          | 6.4                    | 6.4         |
|            | I95AE222C | 4.4               | 3.0          | 8.6                    | 8.6         |
|            | I95AE240C | 5.5               |              | 13.6                   | 13.6        |
|            | I95AE255C |                   |              | 17.4                   | 17.4        |
| MCS 09L41L | I95AE175D | 2.5               | 2.3          | 5.3                    | 5.3         |
|            | I95AE215D | 4.2               | 3.8          | 8.6                    | 8.6         |
|            | I95AE222C | 5.8               | 4.5          | 11.6                   | 11.6        |
|            | I95AE240C | 7.5               |              | 18.9                   | 18.9        |
|            | I95AE255C |                   |              | 24.9                   | 24.9        |





MCS12 Self-ventilated

| Motor      | Inverter  | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-----------|-------------------|--------------|------------------------|-------------|
|            |           | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |           | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D20L | I95AE137D | 2.8               | 2.5          | 6.5                    | 6.5         |
|            | I95AE155D | 3.7               | 3.4          | 8.3                    | 8.3         |
|            | I95AE175D | 4.9               | 4.4          | 10.4                   | 10.4        |
|            | I95AE215D | 6.4               | 5.5          | 15.1                   | 15.1        |
|            | I95AE222C |                   |              | 17.7                   | 17.7        |
|            | I95AE240C |                   |              | 18.0                   | 18.0        |
| MCS 12D41L | I95AE175D | 2.5               | 2.1          | 5.9                    | 5.9         |
|            | I95AE215D | 4.2               | 3.4          | 9.2                    | 9.2         |
|            | I95AE222C | 5.7               | 4.3          | 11.8                   | 11.8        |
|            | I95AE240C | 6.4               |              | 16.7                   | 16.7        |
|            | I95AE255C |                   |              | 18.0                   | 18.0        |
| MCS 12H15L | I95AE155D | 4.4               | 4.2          | 9.2                    | 9.2         |
|            | I95AE175D | 5.8               | 5.5          | 11.8                   | 11.8        |
|            | I95AE215D | 9.7               | 9.2          | 18.7                   | 18.7        |
|            | I95AE222C | 11.4              | 10.0         | 24.4                   | 24.4        |
|            | I95AE240C |                   |              | 29.0                   | 29.0        |
| MCS 12H30L | I95AE215D | 5.9               | 5.3          | 12.0                   | 12.0        |
|            | I95AE222C | 8.1               | 7.3          | 16.0                   | 16.0        |
|            | I95AE240C | 11.4              | 8.0          | 25.4                   | 25.4        |
|            | I95AE255C |                   |              | 29.0                   | 29.0        |
| MCS 12L20L | I95AE215D | 8.5               | 11.0         | 17.0                   | 17.0        |
|            | I95AE222C | 11.6              |              | 22.8                   | 22.8        |
|            | I95AE240C | 15.0              | 13.5         | 36.7                   | 36.7        |
|            | I95AE255C |                   |              | 47.9                   | 47.9        |



### 9400 HighLine servo drives



The following data apply to a mains voltage 3x 400 V and a switching frequency 4 kHz of the inverter.

#### MCS06 Self-ventilated

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 06C41- | E94AXXE0024 | 0.8               | 0.6          | 2.4                    | 2.4         |
| MCS 06C60- |             | 0.6               | 0.4          | 1.5                    | 1.5         |
| MCS 06F41- | E94AXXE0034 | 0.8               | 0.5          | 2.3                    | 2.3         |
| MCS 06F60- |             | 1.5               | 1.2          | 4.4                    | 4.4         |
| MCS 06I41- | E94AXXE0024 | 1.0               | 0.7          | 3.0                    | 3.0         |
| MCS 06I60- |             | 1.5               | 0.9          | 4.3                    | 4.3         |
| MCS 06I41- | E94AXXE0024 | 2.0               | 1.5          | 6.2                    | 6.2         |
| MCS 06I60- |             | 1.1               | 0.8          | 3.3                    | 3.3         |
| MCS 06I60- | E94AXXE0034 | 1.8               | 1.2          | 5.5                    | 5.5         |
| MCS 06I60- | E94AXXE0044 | 2.0               |              | 6.2                    | 6.2         |

#### MCS09 Self-ventilated

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 09D41- | E94AXXE0024 | 2.4               | 1.9          | 6.3                    | 6.3         |
|            | E94AXXE0034 | 3.3               | 2.3          | 9.5                    | 9.5         |
| MCS 09D60- | E94AXXE0044 | 3.1               | 1.8          | 8.0                    | 8.0         |
|            | E94AXXE0074 | 3.3               |              | 9.5                    | 9.5         |
| MCS 09F38- | E94AXXE0034 | 4.2               | 3.1          | 11.6                   | 11.6        |
|            | E94AXXE0044 |                   |              | 14.9                   | 14.9        |
| MCS 09F60- | E94AXXE0074 | 3.5               | 2.4          | 9.8                    | 9.8         |
|            | E94AXXE0094 |                   |              | 12.0                   | 12.0        |
|            | E94AXXE0134 |                   |              | 14.4                   | 14.4        |
| MCS 09H41- | E94AXXE0134 | 4.2               | 4.5          | 14.9                   | 14.9        |
|            | E94AXXE0034 |                   |              | 12.0                   | 12.0        |
|            | E94AXXE0044 |                   |              | 17.5                   | 17.5        |
| MCS 09H60- | E94AXXE0074 | 5.5               | 3.0          | 20.4                   | 20.4        |
|            | E94AXXE0094 |                   |              | 12.5                   | 12.5        |
|            | E94AXXE0134 |                   |              | 15.8                   | 15.8        |
| MCS 09L41- | E94AXXE0174 | 4.2               | 4.5          | 20.1                   | 20.1        |
|            | E94AXXE0044 |                   |              | 20.4                   | 20.4        |
|            | E94AXXE0074 |                   |              | 17.4                   | 17.4        |
| MCS 09L51- | E94AXXE0094 | 6.0               | 4.5          | 22.2                   | 22.2        |
|            | E94AXXE0174 |                   |              | 28.5                   | 28.5        |
|            | E94AXXE0244 |                   |              | 11.9                   | 11.9        |
| MCS 09L51- | E94AXXE0074 | 7.5               | 3.6          | 15.5                   | 15.5        |
|            | E94AXXE0094 |                   |              | 20.9                   | 20.9        |
|            | E94AXXE0134 |                   |              | 25.8                   | 25.8        |
|            | E94AXXE0174 |                   |              | 29.7                   | 29.7        |
|            | E94AXXE0244 |                   |              | 29.7                   | 29.7        |



MCS12 Self-ventilated

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D20- | E94AXXE0024 | 4.4               | 4.0          | 11.8                   | 11.8        |
|            | E94AXXE0034 | 6.4               | 5.5          | 17.7                   | 17.7        |
| MCS 12D41- | E94AXXE0044 | 5.9               | 4.3          | 14.7                   | 14.7        |
|            | E94AXXE0074 | 6.4               |              | 17.7                   | 17.7        |
| MCS 12H15- | E94AXXE0034 | 8.7               | 8.2          | 24.6                   | 24.6        |
|            | E94AXXE0044 | 11.4              | 10.0         | 29.0                   | 29.0        |
| MCS 12H35- | E94AXXE0074 | 7.0               | 6.6          | 20.1                   | 20.1        |
|            | E94AXXE0074 | 11.4              | 7.5          | 25.8                   | 25.8        |
|            | E94AXXE0094 |                   |              | 29.0                   | 29.0        |
|            | E94AXXE0134 |                   |              |                        |             |
| MCS 12L20- | E94AXXE0044 | 12.1              | 11.4         | 35.5                   | 35.5        |
|            | E94AXXE0074 | 15.0              | 13.5         | 44.6                   | 44.6        |
|            | E94AXXE0094 |                   |              | 55.7                   | 55.7        |
|            | E94AXXE0134 |                   |              | 56.4                   | 56.4        |
| MCS 12L41- | E94AXXE0074 | 10.6              | 9.5          | 24.4                   | 24.4        |
|            | E94AXXE0094 | 14.0              | 11.0         | 31.6                   | 31.6        |
|            | E94AXXE0134 | 15.0              |              | 41.9                   | 41.9        |
|            | E94AXXE0174 |                   |              | 50.8                   | 50.8        |
|            | E94AXXE0244 |                   |              | 56.4                   | 56.4        |



MCS14 Self-ventilated

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 14D15- | E94AXXE0044 | 11.0              | 9.2          | 28.3                   | 28.3        |
|            | E94AXXE0074 |                   |              | 29.0                   | 29.0        |
| MCS 14D36- | E94AXXE0094 | 9.6               | 7.5          | 20.2                   | 20.2        |
|            | E94AXXE0134 | 11.0              |              | 25.6                   | 25.6        |
|            |             |                   |              | 29.0                   | 29.0        |
| MCS 14H15- | E94AXXE0044 | 12.4              | 12.1         | 37.1                   | 37.1        |
|            | E94AXXE0074 | 21.0              | 16.0         | 46.6                   | 46.6        |
|            | E94AXXE0094 |                   |              | 54.8                   | 54.8        |
|            | E94AXXE0134 |                   |              |                        |             |
| MCS 14H32- | E94AXXE0094 |                   |              | 14.4                   | 13.6        |
|            | E94AXXE0134 | 20.3              | 14.0         | 43.9                   | 43.9        |
|            | E94AXXE0174 | 21.0              |              | 53.2                   | 53.2        |
|            | E94AXXE0244 |                   |              | 54.8                   | 54.8        |
| MCS 14L15- | E94AXXE0074 | 20.5              |              | 20.9                   | 48.0        |
|            | E94AXXE0094 | 27.1              | 23.0         | 61.4                   | 61.4        |
|            | E94AXXE0134 | 28.0              |              | 77.1                   | 77.1        |
| MCS 14L32- |             | 19.0              |              | 17.2                   | 45.0        |
|            | E94AXXE0174 | 24.0              | 55.3         |                        | 55.3        |
|            | E94AXXE0244 | 28.0              | 63.9         |                        | 63.9        |
|            | E94AXXE0324 |                   | 77.1         |                        | 77.1        |
|            | E94AXXE0474 |                   |              |                        |             |
| MCS 14P14- | E94AXXE0044 | 11.0              | 11.0         | 28.3                   | 28.3        |
|            | E94AXXE0074 | 26.7              | 24.4         | 56.1                   | 56.1        |
|            | E94AXXE0094 | 35.2              | 30.0         | 71.7                   | 71.7        |
|            | E94AXXE0134 | 37.0              |              | 93.3                   | 93.3        |
|            | E94AXXE0174 |                   |              | 105                    | 105         |
| MCS 14P32- | E94AXXE0134 | 24.8              | 21.0         | 52.5                   | 52.5        |
|            | E94AXXE0174 | 31.4              |              | 64.6                   | 64.6        |
|            | E94AXXE0244 | 37.0              |              | 74.7                   | 74.7        |
|            | E94AXXE0324 |                   |              | 92.2                   | 92.2        |
|            | E94AXXE0474 |                   |              | 105                    | 105         |



**MCS19 Self-ventilated**

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 19F14- | E94AXXE0074 | 28.4              | 27.0         | 62.1                   | 62.1        |
|            | E94AXXE0094 | 32.0              |              | 78.9                   | 78.9        |
|            | E94AXXE0134 |                   |              | 86.0                   | 86.0        |
| MCS 19F30- | E94AXXE0174 | 26.3              | 21.0         | 56.6                   | 56.6        |
|            | E94AXXE0244 | 32.0              |              | 70.2                   | 70.2        |
|            | E94AXXE0324 |                   |              | 81.6                   | 81.6        |
|            |             |                   |              | 86.0                   | 86.0        |
| MCS 19J14- | E94AXXE0094 | 38.9              | 37.7         | 85.0                   | 85.0        |
|            | E94AXXE0134 | 51.0              | 40.0         | 114                    | 114         |
|            | E94AXXE0174 |                   |              | 129                    | 129         |
| MCS 19J30- | E94AXXE0134 | 27.3              |              | 25.6                   | 60.8        |
|            | E94AXXE0174 | 34.4              | 29.0         | 75.9                   | 75.9        |
|            | E94AXXE0244 | 49.2              |              | 88.9                   | 88.9        |
|            | E94AXXE0324 | 51.0              |              | 113                    | 113         |
|            | E94AXXE0474 |                   |              | 129                    | 129         |
|            | 128         |                   |              | 128                    |             |
| MCS 19P14- | E94AXXE0134 | 59.6              | 51.0         | 160                    | 160         |
|            | E94AXXE0174 | 64.0              |              | 187                    | 187         |
|            | E94AXXE0244 |                   |              | 190                    | 190         |
|            | E94AXXE0324 |                   |              |                        |             |
| MCS 19P30- | E94AXXE0134 | 29.9              | 27.5         | 65.7                   | 65.7        |
|            | E94AXXE0174 | 37.8              | 32.0         | 83.6                   | 83.6        |
|            | E94AXXE0244 | 53.9              |              | 98.5                   | 98.5        |
|            | E94AXXE0324 | 64.0              |              | 127                    | 127         |
|            | E94AXXE0474 |                   |              | 153                    | 153         |
|            | E94AXXE0594 |                   |              | 187                    | 187         |
|            |             |                   |              |                        |             |

**MCS12 Forced-ventilated**

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D17- | E94AXXE0024 | 4.4               | 4.0          | 11.8                   | 11.8        |
|            | E94AXXE0034 | 7.3               | 7.0          | 17.7                   | 17.7        |
| MCS 12D35- | E94AXXE0044 | 5.9               | 5.4          | 14.7                   | 14.7        |
|            | E94AXXE0074 | 7.5               | 6.0          | 17.7                   | 17.7        |
| MCS 12H14- | E94AXXE0034 | 8.7               | 8.2          | 24.6                   | 24.6        |
|            | E94AXXE0044 | 12.8              | 12.0         | 29.0                   | 29.0        |
| MCS 12H34- |             | 7.0               | 6.6          | 20.1                   | 20.1        |
|            | E94AXXE0074 | 12.8              | 10.5         | 25.8                   | 25.8        |
|            | E94AXXE0094 |                   |              | 29.0                   | 29.0        |
|            | E94AXXE0134 |                   |              |                        |             |
| MCS 12L17- | E94AXXE0044 | 12.1              |              | 11.4                   | 35.5        |
|            | E94AXXE0074 | 19.0              | 17.0         | 44.6                   | 44.6        |
|            | E94AXXE0094 |                   |              | 55.7                   | 55.7        |
|            | E94AXXE0134 |                   |              | 56.4                   | 56.4        |
|            |             |                   |              |                        |             |
| MCS 12L39- | E94AXXE0074 | 10.6              | 9.5          | 24.4                   | 24.4        |
|            | E94AXXE0094 | 15.3              | 13.9         | 31.6                   | 31.6        |
|            | E94AXXE0134 | 19.0              | 14.0         | 41.9                   | 41.9        |
|            | E94AXXE0174 |                   |              | 50.8                   | 50.8        |
|            | E94AXXE0244 |                   |              | 56.4                   | 56.4        |
|            |             |                   |              |                        |             |



### MCS14 Forced-ventilated

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 14D30- | E94AXXE0074 | 9.6               | 9.5          | 20.2                   | 20.2        |
|            | E94AXXE0094 | 12.5              | 10.5         | 25.6                   | 25.6        |
|            | E94AXXE0134 |                   |              | 29.0                   | 29.0        |
| MCS 14H12- | E94AXXE0044 | 12.4              | 12.1         | 37.1                   | 37.1        |
|            | E94AXXE0074 | 24.1              | 23.5         | 46.6                   | 46.6        |
|            | E94AXXE0094 | 25.5              |              | 54.8                   | 54.8        |
|            | E94AXXE0134 |                   |              |                        |             |
| MCS 14H28- | E94AXXE0094 | 16.1              | 15.9         | 33.0                   | 33.0        |
|            | E94AXXE0134 | 20.5              | 20.5         | 43.9                   | 43.9        |
|            | E94AXXE0174 | 25.5              |              | 53.2                   | 53.2        |
|            | E94AXXE0244 |                   |              | 54.8                   | 54.8        |
| MCS 14L14- | E94AXXE0074 | 20.5              |              |                        | 48.0        |
|            | E94AXXE0094 | 30.0              | 30.0         | 61.4                   | 61.4        |
|            | E94AXXE0134 | 34.5              | 30.5         | 77.1                   | 77.1        |
| MCS 14L30- | E94AXXE0174 | 21.0              | 20.0         | 45.0                   | 45.0        |
| MCS 14P11- | E94AXXE0074 | 26.7              | 24.4         | 56.1                   | 56.1        |
|            | E94AXXE0094 | 36.4              | 36.4         | 71.7                   | 71.7        |
|            | E94AXXE0134 | 43.5              | 42.0         | 93.3                   | 93.3        |
|            | E94AXXE0174 |                   |              | 105                    | 105         |
| MCS 14P26- | E94AXXE0134 | 24.8              | 24.6         | 52.5                   | 52.5        |
|            | E94AXXE0174 | 31.4              | 31.0         | 64.6                   | 64.6        |
|            | E94AXXE0244 | 43.5              | 33.0         | 74.7                   | 74.7        |
|            | E94AXXE0324 |                   |              | 92.2                   | 92.2        |
|            | E94AXXE0474 |                   |              | 105                    | 105         |

### MCS19 Forced-ventilated

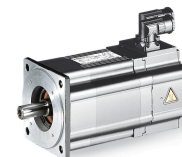
| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 19F12- | E94AXXE0074 | 29.9              | 29.3         | 62.1                   | 62.1        |
|            | E94AXXE0094 | 39.5              | 38.0         | 78.9                   | 78.9        |
|            | E94AXXE0134 | 41.5              |              | 86.0                   | 86.0        |
| MCS 19F29- |             | 26.3              | 26.0         | 56.6                   | 56.6        |
|            | E94AXXE0174 | 34.9              | 32.5         | 70.2                   | 70.2        |
|            | E94AXXE0244 | 41.5              |              | 81.6                   | 81.6        |
|            | E94AXXE0324 |                   |              | 86.0                   | 86.0        |
| MCS 19J12- | E94AXXE0134 | 56.6              | 55.7         | 114                    | 114         |
|            | E94AXXE0174 | 70.5              | 62.5         | 129                    | 129         |
| MCS 19J29- | E94AXXE0244 | 49.2              | 47.9         | 88.9                   | 88.9        |
|            | E94AXXE0324 | 66.7              | 50.5         | 113                    | 113         |
|            | E94AXXE0474 | 70.5              |              | 129                    | 129         |
| MCS 19P12- | E94AXXE0174 | 79.1              | 69.6         | 160                    | 160         |
|            | E94AXXE0244 | 86.0              | 72.0         | 187                    | 187         |
|            | E94AXXE0324 |                   |              | 190                    | 190         |
| MCS 19P29- | E94AXXE0244 | 56.5              |              | 52.8                   | 98.5        |
|            | E94AXXE0324 | 73.9              | 53.0         | 127                    | 127         |
|            | E94AXXE0474 | 86.0              |              | 153                    | 153         |
|            | E94AXXE0594 |                   |              | 187                    | 187         |



The following data apply to a mains voltage 3x 230 V and a switching frequency 4 kHz of the inverter

**MCS06 Self-ventilated**

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |             | <b>Nm</b>         | <b>Nm</b>    | <b>Nm</b>              | <b>Nm</b>   |
| MCS 06C41L | E94AXXE0024 | 0.6               | 0.5          | 1.5                    | 1.5         |
|            | E94AXXE0034 | 0.8               | 0.6          | 2.3                    | 2.3         |
| MCS 06C60L | E94AXXE0034 | 0.6               | 0.4          | 1.5                    | 1.5         |
|            | E94AXXE0044 | 0.8               | 0.5          | 2.2                    | 2.2         |
|            | E94AXXE0074 |                   |              | 2.4                    | 2.4         |
| MCS 06F41L | E94AXXE0024 | 1.0               | 0.8          | 2.7                    | 2.7         |
|            | E94AXXE0034 | 1.5               | 1.2          | 4.2                    | 4.2         |
|            | E94AXXE0044 |                   |              | 4.4                    | 4.4         |
| MCS 06F60L | E94AXXE0034 | 1.2               | 0.8          | 3.1                    | 3.1         |
|            | E94AXXE0044 | 1.5               | 0.9          | 4.3                    | 4.3         |
|            | E94AXXE0074 |                   |              | 4.4                    | 4.4         |
| MCS 06I41L | E94AXXE0034 | 2.0               | 1.5          | 5.4                    | 6.2         |
|            | E94AXXE0044 |                   |              |                        |             |
| MCS 06I60L | E94AXXE0034 | 1.5               | 1.0          | 4.4                    | 4.4         |
|            | E94AXXE0044 | 2.0               | 1.2          | 6.2                    | 6.2         |



**MCS09 Self-ventilated**

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 09D41L | E94AXXE0044 | 3.1               | 2.3          | 8.0                    | 8.0         |
|            | E94AXXE0074 | 3.3               |              | 9.5                    | 9.5         |
| MCS 09D60L | E94AXXE0094 | 2.8               | 1.8          | 5.7                    | 5.7         |
|            | E94AXXE0134 | 3.3               |              | 7.3                    | 7.3         |
|            | E94AXXE0134 | 3.3               |              | 9.5                    | 9.5         |
| MCS 09F38L | E94AXXE0044 | 3.5               | 3.1          | 9.8                    | 9.8         |
|            | E94AXXE0074 | 4.2               |              | 12.0                   | 12.0        |
|            | E94AXXE0094 |                   |              | 13.8                   | 13.8        |
|            | E94AXXE0134 |                   |              | 15.0                   | 15.0        |
| MCS 09F60L | E94AXXE0074 | 3.5               | 2.4          | 7.8                    | 7.8         |
|            | E94AXXE0094 | 4.2               |              | 9.8                    | 9.8         |
|            | E94AXXE0134 |                   |              | 12.6                   | 12.6        |
|            | E94AXXE0174 |                   |              | 14.5                   | 14.5        |
|            | E94AXXE0244 |                   |              | 15.0                   | 15.0        |
| MCS 09H41L | E94AXXE0074 | 5.5               | 3.8          | 12.4                   | 12.4        |
|            | E94AXXE0094 | 5.3               | 3.0          | 11.8                   | 11.8        |
|            | E94AXXE0134 | 5.5               | 3.8          | 19.7                   | 19.7        |
|            | E94AXXE0174 |                   |              | 20.0                   | 20.0        |
| MCS 09H60L | E94AXXE0074 | 4.0               | 3.0          | 9.2                    | 9.2         |
|            | E94AXXE0094 | 5.5               | 3.8          | 15.6                   | 15.6        |
|            | E94AXXE0134 |                   | 3.0          | 15.4                   | 15.4        |
|            | E94AXXE0174 |                   |              | 18.3                   | 18.3        |
|            | E94AXXE0244 |                   |              | 20.0                   | 20.0        |
| MCS 09L41L | E94AXXE0074 | 5.3               | 4.5          | 11.9                   | 11.9        |
|            | E94AXXE0094 | 7.0               |              | 15.5                   | 15.5        |
|            | E94AXXE0134 | 7.5               |              | 20.9                   | 20.9        |
|            | E94AXXE0174 |                   |              | 25.8                   | 25.8        |
|            | E94AXXE0244 |                   |              | 29.7                   | 29.7        |
|            | E94AXXE0324 |                   |              | 31.9                   | 31.9        |

**MCS12 Self-ventilated**

| Motor      | Inverter    | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|-------------|-------------------|--------------|------------------------|-------------|
|            |             | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |             | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D20L | E94AXXE0044 | 5.9               | 5.3          | 14.9                   | 14.9        |
|            | E94AXXE0074 | 6.4               | 5.5          | 17.7                   | 17.7        |
| MCS 12D41L | E94AXXE0094 | 5.3               | 4.3          | 10.6                   | 10.6        |
|            | E94AXXE0134 | 6.4               |              | 13.6                   | 13.6        |
|            | E94AXXE0174 |                   |              | 17.7                   | 17.7        |
|            | E94AXXE0174 |                   |              | 17.9                   | 17.9        |
| MCS 12H15L | E94AXXE0074 | 11.4              | 10.0         | 25.8                   | 25.8        |
|            | E94AXXE0094 |                   |              | 29.0                   | 29.0        |
|            | E94AXXE0134 | 10.0              |              |                        | 11.4        |
| MCS 12H30L | E94AXXE0074 | 7.4               | 6.7          | 16.4                   | 16.4        |
|            | E94AXXE0094 | 9.8               | 8.0          | 21.5                   | 21.5        |
|            | E94AXXE0134 | 11.4              |              | 29.0                   | 29.0        |
| MCS 12L20L | E94AXXE0074 | 10.6              | 10.1         | 24.4                   | 24.4        |
|            | E94AXXE0094 | 14.0              | 13.3         | 31.5                   | 31.5        |
|            | E94AXXE0134 | 15.0              | 13.5         | 41.8                   | 41.8        |
|            | E94AXXE0174 |                   |              | 50.5                   | 50.5        |
|            | E94AXXE0244 |                   |              | 56.0                   | 56.0        |





### 8400 TopLine inverter drives



The following data apply to a mains voltage 3x 400 V and a switching frequency 8 kHz of the inverter.

#### MCS06 Self-ventilated

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|--------------|-------------------|--------------|------------------------|-------------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |              | Nm                | Nm           | Nm                     | Nm          |
| MCS 06C41- | E84AVTCX3714 | 0.8               | 0.6          | 1.4                    | 1.4         |
|            | E84AVTCX5514 |                   |              | 1.7                    | 1.7         |
|            | E84AVTCX7514 |                   |              | 2.3                    | 2.3         |
|            | E84AVTCX1124 |                   |              | 2.4                    | 2.4         |
|            | E84AVTCX1524 |                   |              |                        |             |
| MCS 06C60- | E84AVTCX7514 | 0.5               | 0.5          | 1.3                    | 1.3         |
|            | E84AVTCX1124 |                   |              | 1.6                    | 1.6         |
|            | E84AVTCX1524 |                   |              | 2.0                    | 2.0         |
|            | E84AVTCX2224 |                   |              | 2.4                    | 2.4         |
|            | E84AVTCX3024 |                   |              |                        |             |
| MCS 06F41- | E84AVTCX3714 | 1.3               | 1.0          | 2.3                    | 2.3         |
|            | E84AVTCX5514 | 1.5               | 1.2          | 3.2                    | 3.2         |
|            | E84AVTCX7514 |                   |              | 4.3                    | 4.3         |
|            | E84AVTCX1124 |                   |              | 4.4                    | 4.4         |
|            | E84AVTCX1524 |                   |              |                        |             |
| MCS 06F60- | E84AVTCX7514 | 1.2               | 0.9          | 2.1                    | 2.1         |
|            | E84AVTCX1124 | 1.5               |              | 3.3                    | 2.0         |
|            | E84AVTCX1524 |                   |              | 4.0                    | 2.4         |
|            | E84AVTCX2224 |                   |              | 4.4                    | 3.3         |
|            | E84AVTCX3024 |                   |              |                        |             |
| MCS 06I41- | E84AVTCX3714 | 1.6               | 1.2          | 2.9                    | 2.9         |
|            | E84AVTCX5514 | 2.0               | 1.5          | 4.0                    | 4.0         |
|            | E84AVTCX7514 |                   |              | 5.3                    | 5.3         |
|            | E84AVTCX1124 |                   |              | 6.2                    | 6.2         |
|            | E84AVTCX1524 |                   |              |                        |             |
| MCS 06I60- | E84AVTCX1124 | 2.0               | 1.2          | 3.6                    | 3.6         |
|            | E84AVTCX1524 |                   |              | 4.4                    | 4.4         |
|            | E84AVTCX2224 |                   |              | 5.7                    | 5.7         |
|            | E84AVTCX3024 |                   |              |                        |             |



### MCS09 Self-ventilated

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |      |
|------------|--------------|-------------------|--------------|------------------------|-------------|------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |      |
|            |              | Nm                | Nm           | Nm                     | Nm          |      |
| MCS 09D41- | E84AVTCX5514 | 2.2               | 1.7          | 4.0                    | 4.0         |      |
|            | E84AVTCX7514 | 3.1               | 2.3          | 5.3                    | 5.3         |      |
|            | E84AVTCX1124 | 3.3               |              | 6.7                    | 6.7         |      |
|            | E84AVTCX1524 |                   |              | 8.2                    | 8.2         |      |
|            | E84AVTCX2224 |                   |              | 9.4                    | 9.4         | 9.4  |
|            | E84AVTCX3024 |                   |              |                        |             |      |
| MCS 09D60- | E84AVTCX1124 | 2.0               | 1.5          | 3.5                    | 3.5         |      |
|            | E84AVTCX1524 | 2.4               | 1.8          | 4.2                    | 4.2         |      |
|            | E84AVTCX2224 | 3.3               |              | 6.3                    | 6.3         |      |
|            | E84AVTCX3024 |                   |              | 7.8                    | 7.8         |      |
|            | E84AVTCX4024 | 1.8               | 3.3          | 9.1                    | 9.1         |      |
|            | E84AVTCX5524 |                   | 9.3          | 9.3                    |             |      |
| MCS 09F38- | E84AVTCX7514 | 3.4               | 3.0          | 6.6                    | 6.6         |      |
|            | E84AVTCX1124 | 4.2               | 3.1          | 8.4                    | 8.4         |      |
|            | E84AVTCX1524 |                   |              | 10.2                   | 10.2        |      |
|            | E84AVTCX2224 |                   |              | 12.0                   | 12.0        | 12.0 |
|            | E84AVTCX3024 |                   |              |                        |             |      |
| MCS 09F60- | E84AVTCX2224 | 4.2               | 2.4          | 7.8                    | 7.8         |      |
|            | E84AVTCX3024 |                   |              | 9.6                    | 9.6         |      |
|            | E84AVTCX4024 |                   |              | 11.1                   | 11.1        |      |
|            | E84AVTCX5524 |                   |              | 11.4                   | 11.4        |      |
| MCS 09H41- | E84AVTCX1124 | 4.7               | 3.6          | 8.1                    | 8.1         |      |
|            | E84AVTCX1524 | 5.0               | 3.8          | 9.9                    | 9.9         |      |
|            | E84AVTCX2224 | 5.5               |              | 14.0                   | 14.0        |      |
|            | E84AVTCX3024 |                   |              | 17.4                   | 17.4        |      |
|            | E84AVTCX4024 |                   |              | 19.6                   | 19.6        |      |
|            | E84AVTCX5524 |                   |              | 20.1                   | 20.1        |      |
| MCS 09H60- | E84AVTCX2224 | 4.4               | 3.0          | 7.5                    | 7.5         |      |
|            | E84AVTCX3024 | 4.5               |              | 9.3                    | 9.3         |      |
|            | E84AVTCX4024 | 5.5               |              | 11.4                   | 11.4        |      |
|            | E84AVTCX5524 |                   |              | 11.7                   | 11.7        |      |
| MCS 09L41- | E84AVTCX1124 | 3.9               | 3.4          | 7.3                    | 7.3         |      |
|            | E84AVTCX1524 | 4.7               | 4.2          | 8.9                    | 8.9         |      |
|            | E84AVTCX2224 | 7.5               | 4.5          | 13.1                   | 13.1        |      |
|            | E84AVTCX3024 |                   |              | 16.3                   | 16.3        |      |
|            | E84AVTCX4024 |                   |              | 20.3                   | 20.3        |      |
|            | E84AVTCX5524 |                   |              | 20.8                   | 20.8        |      |
| MCS 09L51- | E84AVTCX3024 | 4.2               | 3.6          | 8.3                    | 8.3         |      |
|            | E84AVTCX4024 | 7.5               |              | 10.8                   | 10.8        |      |
|            | E84AVTCX5524 |                   |              | 19.1                   | 19.1        |      |
|            | E84AVTCX7524 |                   |              |                        |             |      |
|            | E84AVTCX1134 |                   |              |                        |             |      |



MCS12 Self-ventilated

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|--------------|-------------------|--------------|------------------------|-------------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |              | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D20- | E84AVTCX7514 | 5.7               | 5.1          | 9.6                    | 9.6         |
|            | E84AVTCX1124 | 6.4               | 5.5          | 12.6                   | 12.6        |
|            | E84AVTCX1524 |                   |              | 15.3                   | 15.3        |
|            | E84AVTCX2224 |                   |              | 17.7                   | 17.7        |
|            | E84AVTCX3024 |                   |              |                        |             |
| MCS 12D41- | E84AVTCX1124 | 3.8               | 3.0          | 6.4                    | 6.4         |
|            | E84AVTCX1524 | 4.6               | 3.7          | 7.8                    | 7.8         |
|            | E84AVTCX2224 | 6.4               | 4.3          | 11.4                   | 11.4        |
|            | E84AVTCX3024 |                   |              | 14.0                   | 14.0        |
|            | E84AVTCX4024 |                   |              | 16.9                   | 16.9        |
|            | E84AVTCX5524 |                   |              | 17.3                   | 17.3        |
| MCS 12H15- | E84AVTCX1124 | 9.2               | 8.4          | 16.4                   | 16.4        |
|            | E84AVTCX1524 | 10.9              | 10.0         | 20.0                   | 20.0        |
|            | E84AVTCX2224 | 11.4              |              | 29.0                   | 29.0        |
|            | E84AVTCX3024 |                   |              | 28.3                   | 28.3        |
|            | E84AVTCX4024 |                   |              | 29.0                   | 29.0        |
|            | E84AVTCX5524 |                   |              |                        |             |
| MCS 12H35- | E84AVTCX2224 | 9.8               | 7.5          | 15.2                   | 15.2        |
|            | E84AVTCX3024 | 11.4              |              | 18.8                   | 18.8        |
|            | E84AVTCX4024 |                   |              | 23.5                   | 23.5        |
|            | E84AVTCX5524 |                   |              | 24.1                   | 24.1        |
| MCS 12L20- | E84AVTCX2224 | 15.0              | 13.5         | 27.4                   | 27.4        |
|            | E84AVTCX3024 |                   |              | 33.9                   | 33.9        |
|            | E84AVTCX4024 |                   |              | 40.8                   | 40.8        |
|            | E84AVTCX5524 |                   |              | 41.9                   | 41.9        |
| MCS 12L41- | E84AVTCX4024 | 14.0              | 10.2         | 22.2                   | 22.2        |
|            | E84AVTCX5524 | 15.0              | 11.0         | 30.4                   | 30.4        |
|            | E84AVTCX7524 |                   |              | 35.5                   | 49.6        |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |



## MCS14 Self-ventilated

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|--------------|-------------------|--------------|------------------------|-------------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |              | Nm                | Nm           | Nm                     | Nm          |
| MCS 14D15- | E84AVTCX1124 | 7.0               | 6.6          | 13.1                   | 13.1        |
|            | E84AVTCX1524 | 8.5               | 8.0          | 16.0                   | 16.0        |
|            | E84AVTCX2224 | 11.0              | 9.2          | 22.7                   | 22.7        |
|            | E84AVTCX3024 |                   |              | 28.1                   | 28.1        |
|            | E84AVTCX4024 |                   |              | 28.3                   | 28.3        |
|            | E84AVTCX5524 |                   |              | 29.0                   | 29.0        |
| MCS 14D36- | E84AVTCX3024 | 8.0               | 7.3          | 15.2                   | 15.2        |
|            | E84AVTCX4024 | 11.0              | 7.5          | 18.5                   | 18.5        |
|            | E84AVTCX5524 |                   |              | 25.3                   | 22.2        |
|            | E84AVTCX7524 |                   |              | 29.0                   | 22.0        |
|            | E84AVTCX1134 |                   |              |                        |             |
| MCS 14H15- | E84AVTCX3024 | 17.3              | 16.0         | 35.3                   | 35.3        |
|            | E84AVTCX4024 | 21.0              |              | 42.8                   | 42.8        |
|            | E84AVTCX5524 |                   |              | 43.9                   | 43.9        |
| MCS 14H32- | E84AVTCX4024 | 12.9              | 11.2         | 23.2                   | 23.2        |
|            | E84AVTCX5524 | 16.2              | 14.0         | 31.7                   | 31.7        |
|            | E84AVTCX7524 | 21.0              |              | 37.1                   | 51.9        |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |
| MCS 14L15- | E84AVTCX4024 | 27.4              | 22.5         | 43.8                   | 43.8        |
|            | E84AVTCX5524 | 28.0              | 23.0         | 52.9                   | 60.0        |
|            | E84AVTCX7524 |                   |              |                        | 73.8        |
|            | E84AVTCX1134 |                   |              |                        |             |
| MCS 14L32- | E84AVTCX5524 | 15.2              | 14.9         | 31.3                   | 31.3        |
|            | E84AVTCX7524 | 27.4              | 17.2         | 39.7                   | 57.6        |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 | 28.0              | 52.9         | 73.9                   |             |
|            | E84AVTCX1834 |                   |              |                        |             |
|            | E84AVTCX2234 |                   |              |                        |             |
| MCS 14P14- | E84AVTCX4024 | 32.5              | 26.4         | 51.2                   | 51.2        |
|            | E84AVTCX5524 | 37.0              | 30.0         | 70.0                   | 70.0        |
|            | E84AVTCX7524 |                   |              | 80.0                   | 105         |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |
| MCS 14P32- | E84AVTCX5524 | 19.8              | 17.5         | 36.5                   | 36.5        |
|            | E84AVTCX7524 | 35.8              | 21.0         | 46.3                   | 67.3        |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 | 37.0              | 61.8         | 86.4                   |             |
|            | E84AVTCX1834 |                   |              |                        |             |
|            | E84AVTCX2234 |                   |              |                        |             |



MCS19 Self-ventilated

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|--------------|-------------------|--------------|------------------------|-------------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |              | Nm                | Nm           | Nm                     | Nm          |
| MCS 19F14- | E84AVTCX3024 | 23.6              | 22.9         | 45.9                   | 45.9        |
|            | E84AVTCX4024 | 32.0              | 27.0         | 56.7                   | 56.7        |
|            | E84AVTCX5524 |                   |              | 68.3                   | 77.6        |
|            | E84AVTCX7524 |                   |              |                        | 86.0        |
|            | E84AVTCX1134 |                   |              |                        |             |
| MCS 19F30- | E84AVTCX5524 | 21.0              | 19.5         | 47.2                   | 38.9        |
|            | E84AVTCX7524 | 32.0              | 21.0         |                        | 68.3        |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |
| MCS 19J14- | E84AVTCX5524 | 43.6              | 40.0         | 81.1                   | 81.1        |
|            | E84AVTCX7524 | 51.0              |              | 96.0                   | 129         |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |
| MCS 19J30- | E84AVTCX1134 | 39.3              | 29.0         | 73.6                   | 110         |
|            | E84AVTCX1534 | 51.0              |              | 79.5                   | 128         |
|            | E84AVTCX1834 |                   |              |                        |             |
|            | E84AVTCX2234 |                   |              |                        |             |
|            | E84AVTCX3034 |                   |              |                        |             |
| MCS 19P14- | E84AVTCX5524 | 47.5              | 46.4         | 92.7                   | 92.7        |
|            | E84AVTCX7524 | 64.0              | 51.0         | 107                    | 156         |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |
| MCS 19P30- | E84AVTCX1134 | 43.1              | 32.0         | 79.2                   | 119         |
|            | E84AVTCX1534 | 58.7              |              | 87.6                   | 144         |
|            | E84AVTCX1834 | 64.0              |              |                        |             |
|            | E84AVTCX2234 |                   |              |                        |             |
|            | E84AVTCX3034 |                   |              |                        |             |

# Technical data

## Selection tables



### MCS12 Forced-ventilated

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|--------------|-------------------|--------------|------------------------|-------------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0,max}$            | $M_{max}$   |
|            |              | Nm                | Nm           | Nm                     | Nm          |
| MCS 12D17- | E84AVTCX1124 | 7.5               | 7.0          | 12.6                   | 12.6        |
|            | E84AVTCX1524 |                   |              | 15.3                   | 15.3        |
|            | E84AVTCX2224 |                   |              | 17.7                   | 17.7        |
|            | E84AVTCX3024 |                   |              |                        |             |
| MCS 12D35- | E84AVTCX1524 | 4.6               | 3.7          | 7.8                    | 7.8         |
|            | E84AVTCX2224 | 7.5               | 6.0          | 11.4                   | 11.4        |
|            | E84AVTCX3024 |                   |              | 14.0                   | 14.0        |
|            | E84AVTCX4024 |                   |              | 16.9                   | 16.9        |
|            | E84AVTCX5524 |                   |              | 17.3                   | 17.3        |
| MCS 12H14- | E84AVTCX1124 | 8.9               | 8.5          | 16.4                   | 16.4        |
|            | E84AVTCX1524 | 10.9              | 10.3         | 20.0                   | 20.0        |
|            | E84AVTCX2224 | 12.8              | 12.0         | 29.0                   | 29.0        |
|            | E84AVTCX3024 |                   |              | 28.3                   | 28.3        |
|            | E84AVTCX4024 |                   |              |                        |             |
|            | E84AVTCX5524 |                   |              |                        |             |
| MCS 12H34- | E84AVTCX3024 | 10.2              | 10.0         | 18.8                   | 18.8        |
|            | E84AVTCX4024 | 12.8              | 10.5         | 23.5                   | 23.5        |
|            | E84AVTCX5524 |                   |              | 24.1                   | 24.1        |
| MCS 12L17- | E84AVTCX3024 | 18.5              | 17.0         | 33.9                   | 33.9        |
|            | E84AVTCX4024 | 19.0              |              | 40.8                   | 40.8        |
|            | E84AVTCX5524 |                   |              | 41.9                   | 41.9        |
| MCS 12L39- | E84AVTCX4024 | 17.2              | 14.0         | 22.2                   | 22.2        |
|            | E84AVTCX5524 |                   |              | 30.4                   | 30.4        |
|            | E84AVTCX7524 | 19.0              |              | 35.5                   | 49.6        |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |



**MCS14 Forced-ventilated**

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|--------------|-------------------|--------------|------------------------|-------------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |              | Nm                | Nm           | Nm                     | Nm          |
| MCS 14D14- | E84AVTCX1524 | 8.5               | 8.0          | 16.0                   | 16.0        |
|            | E84AVTCX2224 | 12.5              | 12.0         | 22.7                   | 22.7        |
|            | E84AVTCX3024 |                   |              | 28.1                   | 28.1        |
|            | E84AVTCX4024 |                   |              | 28.3                   | 28.3        |
|            | E84AVTCX5524 |                   |              | 29.0                   | 29.0        |
| MCS 14D30- | E84AVTCX3024 | 7.7               | 7.0          | 15.2                   | 15.2        |
|            | E84AVTCX4024 | 12.2              | 9.8          | 18.5                   | 18.5        |
|            | E84AVTCX5524 | 12.5              | 10.0         | 25.3                   | 22.2        |
|            | E84AVTCX7524 |                   |              | 29.0                   |             |
|            | E84AVTCX1134 |                   |              | 29.0                   |             |
| MCS 14H12- | E84AVTCX3024 | 18.0              | 17.9         | 35.3                   | 35.3        |
|            | E84AVTCX4024 | 25.5              | 23.5         | 42.8                   | 42.8        |
|            | E84AVTCX5524 |                   |              | 43.9                   | 43.9        |
| MCS 14H28- | E84AVTCX5524 | 16.2              | 16.1         | 31.7                   | 31.7        |
|            | E84AVTCX7524 | 25.5              | 20.5         | 37.1                   | 51.9        |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |
| MCS 14L14- | E84AVTCX4024 | 26.9              | 24.6         | 43.8                   | 43.8        |
|            | E84AVTCX5524 | 33.4              | 30.5         | 52.9                   | 60.0        |
|            | E84AVTCX7524 | 34.5              |              |                        | 73.8        |
| MCS 14L30- | E84AVTCX1134 | 27.4              | 25.5         |                        | 52.9        |
|            | E84AVTCX1534 | 34.5              |              |                        |             |
|            | E84AVTCX1834 |                   |              |                        |             |
|            | E84AVTCX2234 |                   |              |                        |             |
| MCS 14P11- | E84AVTCX5524 | 38.9              | 38.8         | 70.0                   | 70.0        |
|            | E84AVTCX7524 | 43.5              | 42.0         | 80.0                   | 105         |
|            | E84AVTCX1134 |                   |              |                        |             |
|            | E84AVTCX1534 |                   |              |                        |             |

**MCS19 Forced-ventilated**

| Motor      | Inverter     | Standstill torque | Rated torque | Max. standstill torque | Max. torque |
|------------|--------------|-------------------|--------------|------------------------|-------------|
|            |              | $M_0$             | $M_{rated}$  | $M_{0, max}$           | $M_{max}$   |
|            |              | Nm                | Nm           | Nm                     | Nm          |
| MCS 19F12- | E84AVTCX3024 | 23.6              | 22.9         | 45.9                   | 45.9        |
|            | E84AVTCX4024 | 34.9              | 31.9         | 56.7                   | 56.7        |
|            | E84AVTCX5524 | 41.5              | 38.0         | 68.3                   | 77.6        |
|            | E84AVTCX7524 |                   |              |                        | 86.0        |
| MCS 19F29- | E84AVTCX1134 | 39.9              | 32.5         | 47.2                   | 68.3        |
|            | E84AVTCX1534 |                   |              |                        |             |
| MCS 19J12- | E84AVTCX5524 | 43.6              | 43.4         | 81.1                   | 81.1        |
|            | E84AVTCX1134 | 70.5              | 62.5         | 96.0                   | 129         |
| MCS 19J29- | E84AVTCX1534 | 55.5              | 50.5         | 87.6                   | 128         |
|            | E84AVTCX1834 | 70.5              |              |                        |             |
|            | E84AVTCX2234 |                   |              |                        |             |
|            | E84AVTCX3034 |                   |              |                        |             |
| MCS 19P12- | E84AVTCX5524 | 47.5              | 46.4         | 92.7                   | 92.7        |
|            | E84AVTCX1134 | 86.0              | 72.0         | 107                    | 156         |
| MCS 19P29- | E84AVTCX1534 | 58.7              | 53.0         | 87.6                   | 144         |
|            | E84AVTCX1834 | 86.0              |              |                        |             |
|            | E84AVTCX2234 |                   |              |                        |             |
|            | E84AVTCX3034 |                   |              |                        |             |

# Technical data

Torque characteristics



## Torque characteristics



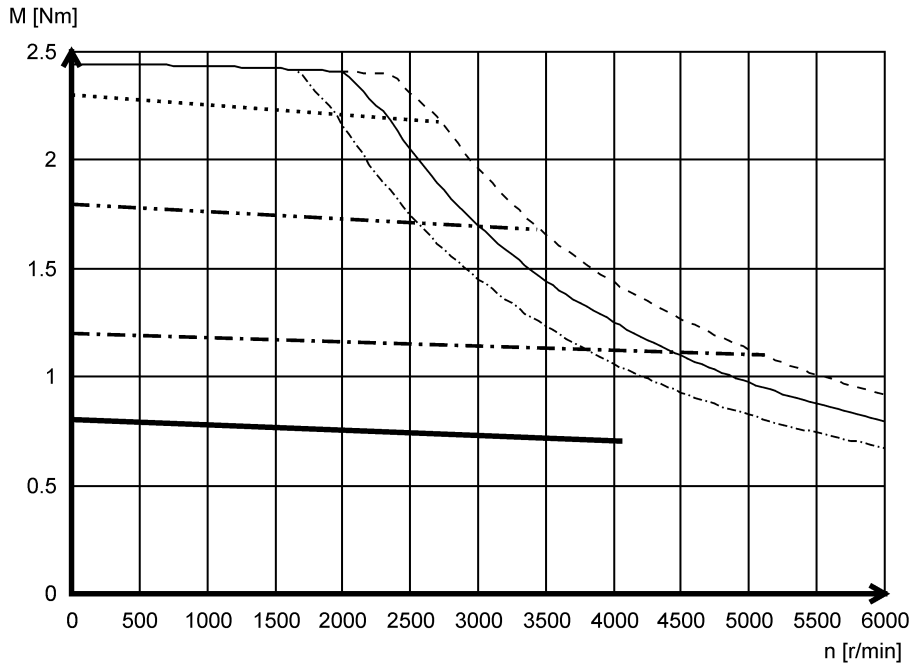
The torque/speed characteristic for your motor/inverter combination can be found on the Internet:

<http://www.lenze.com> → Product Finder → M-n characteristics



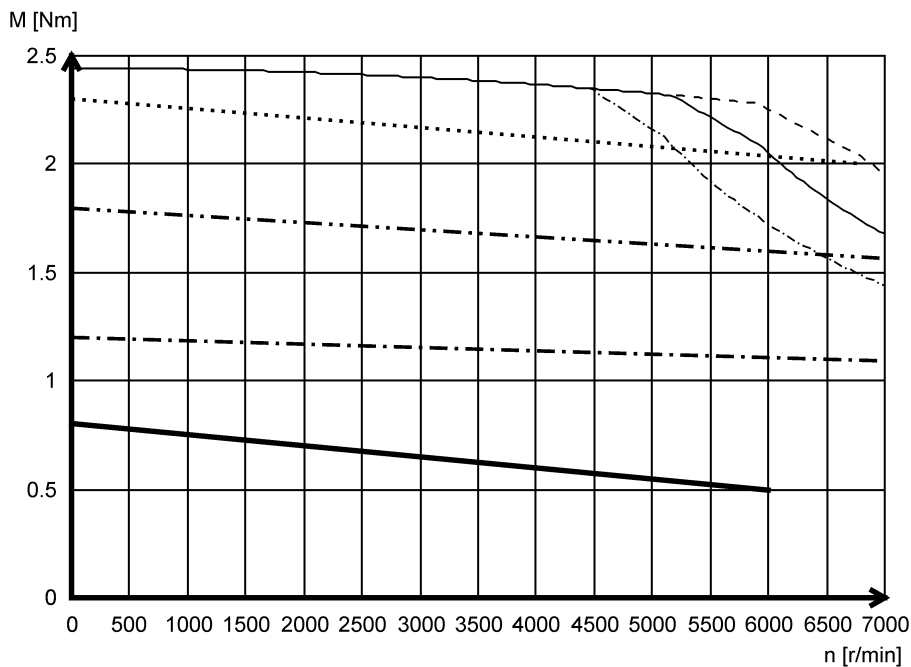
The following data apply to a mains voltage 3 x 400 V of the inverter.

### MCS06C41- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- Mmax 360 V
- ..... Mmax @ I<sub>max</sub>= 4x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

### MCS06C60- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- Mmax 360 V
- ..... Mmax @ I<sub>max</sub>= 4x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

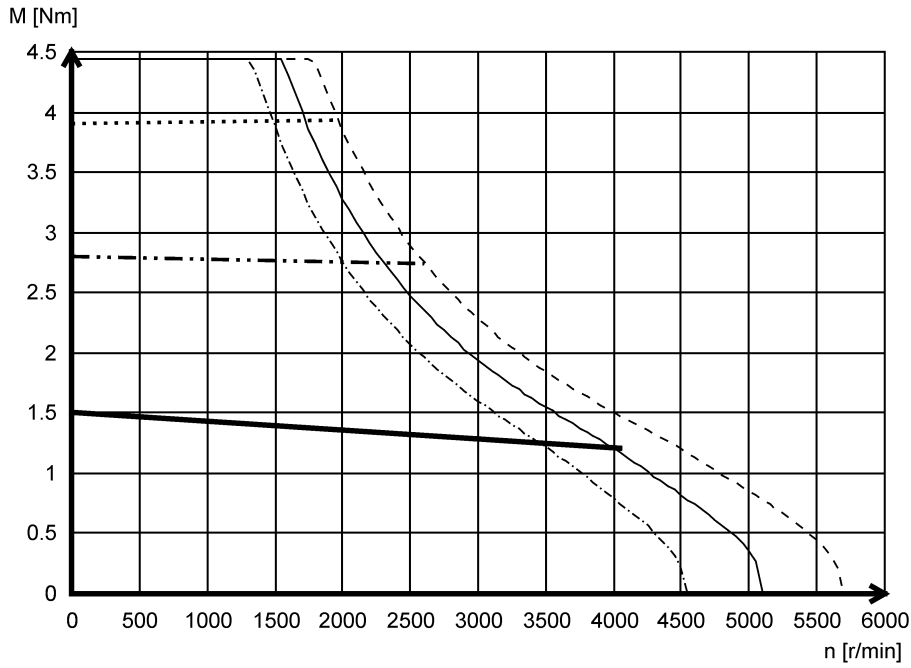




# Technical data

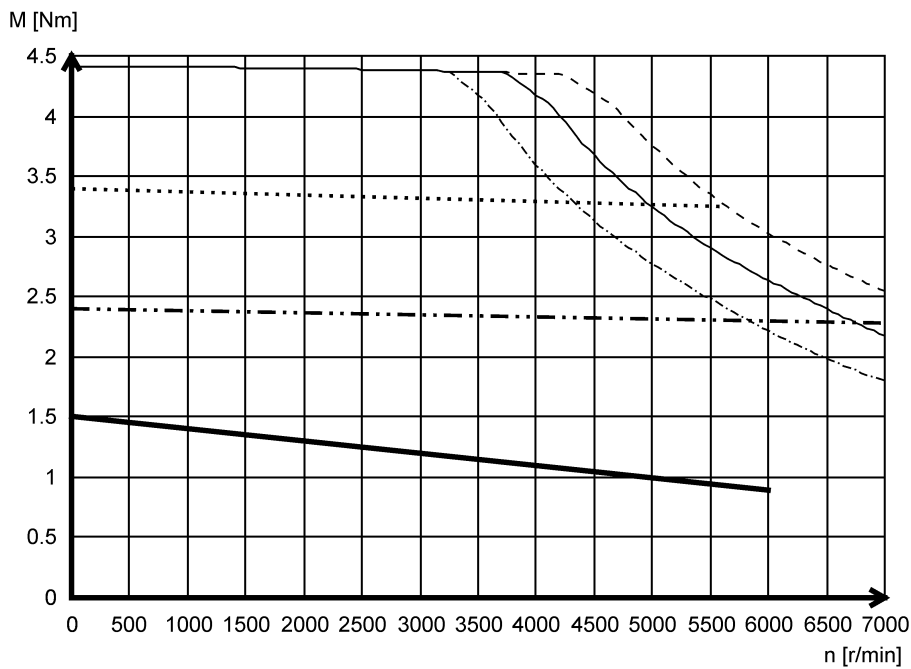
Torque characteristics

## MCS06F41- (self-ventilated)



- Mmax 440 V
- \_\_\_\_\_ Mmax 400 V
- - - - - Mmax 360 V
- ..... Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

## MCS06F60- (self-ventilated)



- Mmax 440 V
- \_\_\_\_\_ Mmax 400 V
- - - - - Mmax 360 V
- ..... Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

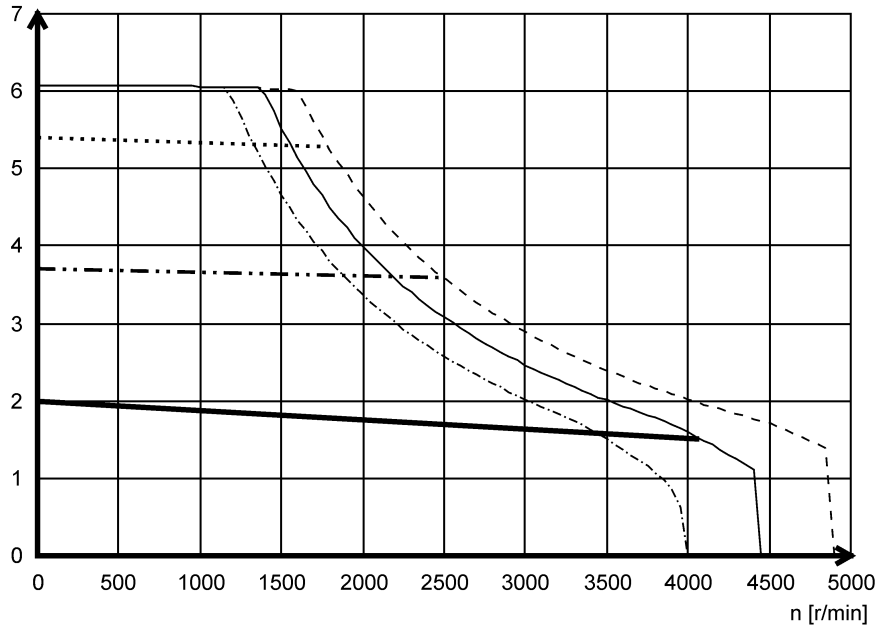
# Technical data

## Torque characteristics



### MCS06I41- (self-ventilated)

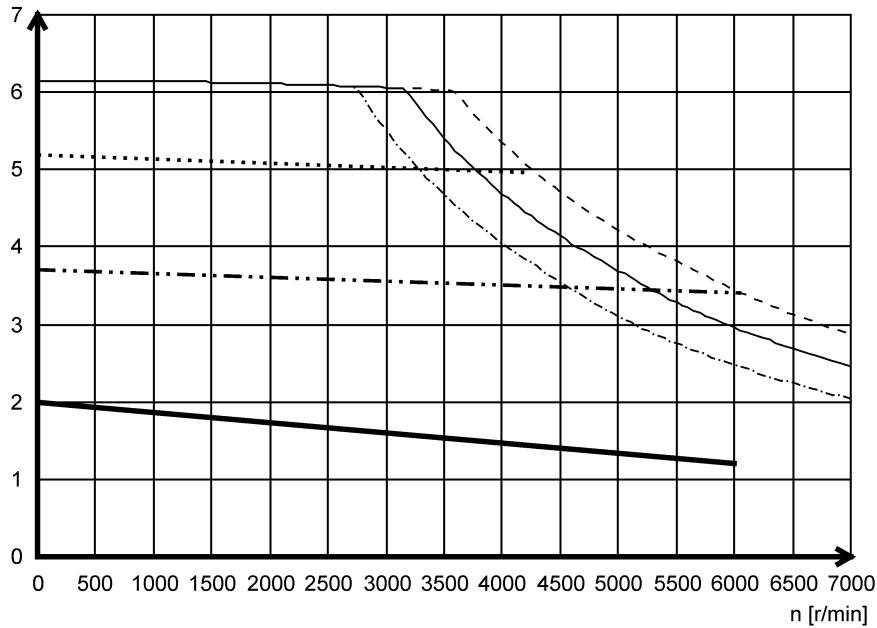
M [Nm]



- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

### MCS06I60- (self-ventilated)

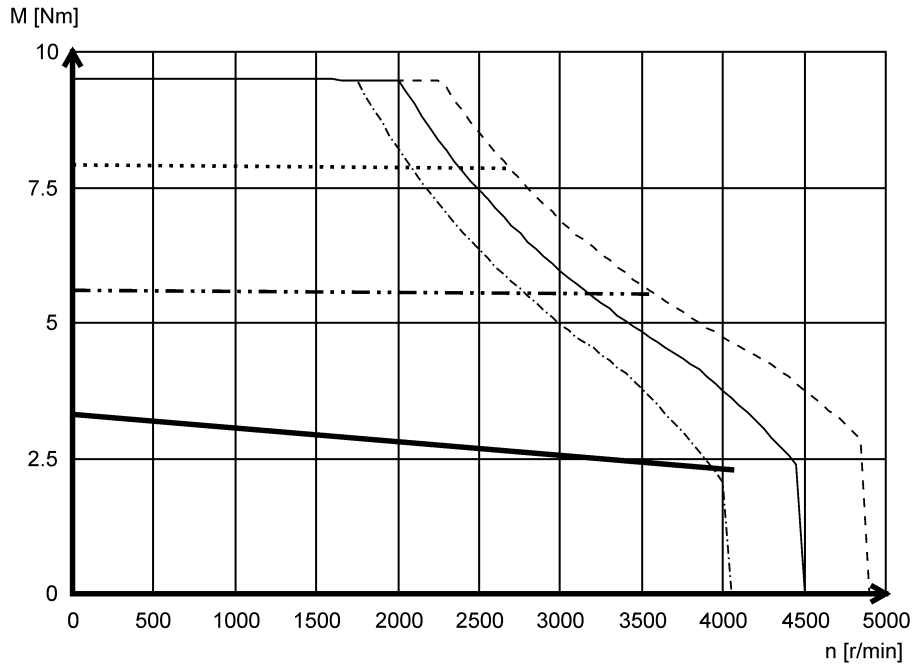
M [Nm]



- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

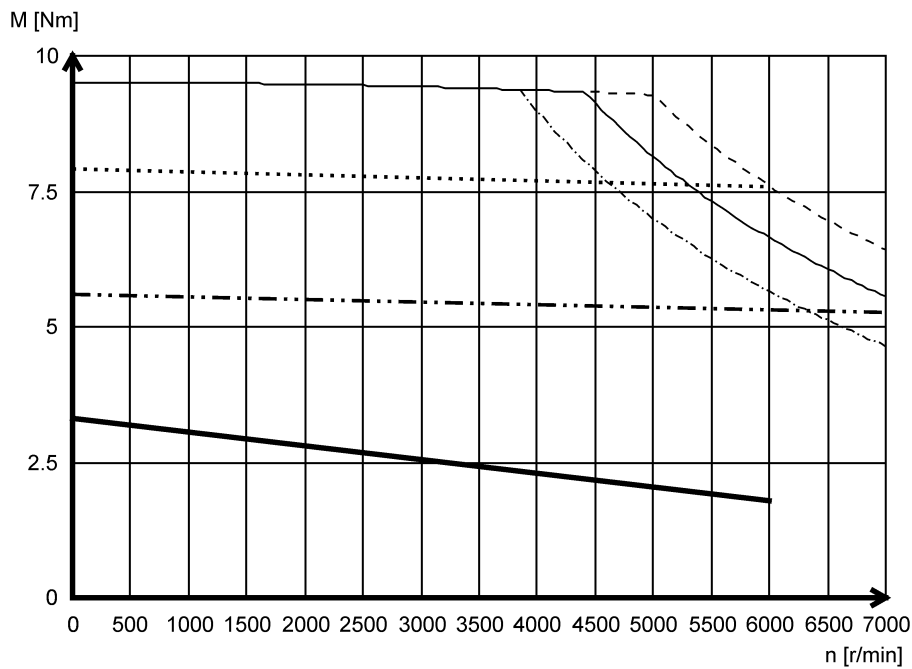


**MCS09D41- (self-ventilated)**



- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · - Mmax @ Imax= 2x I0
- S1

**MCS09D60- (self-ventilated)**



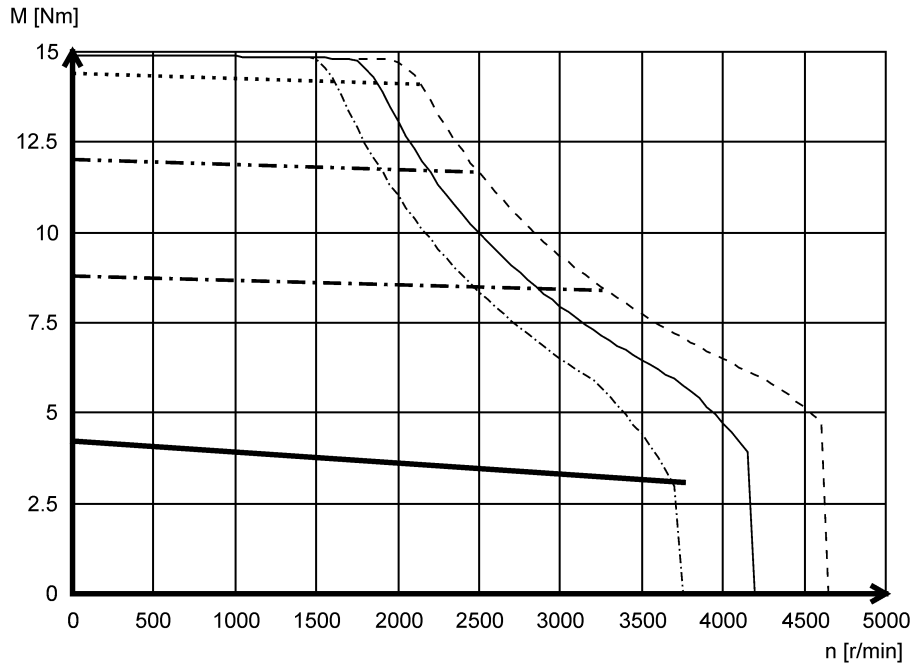
- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · - Mmax @ Imax= 2x I0
- S1

# Technical data

Torque characteristics

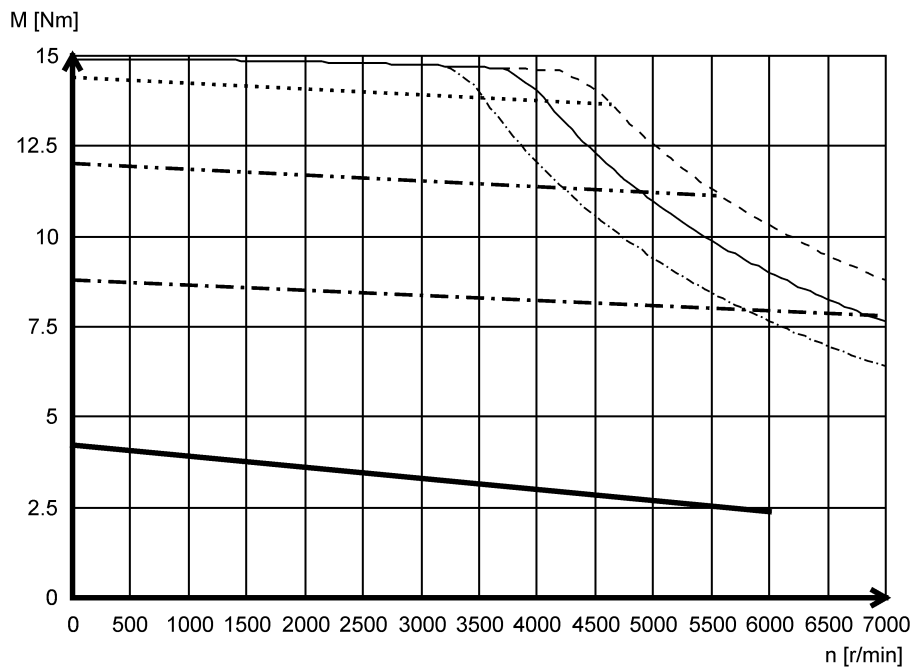


## MCS09F38- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ I<sub>max</sub>= 4x I<sub>0</sub>
- · - · Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

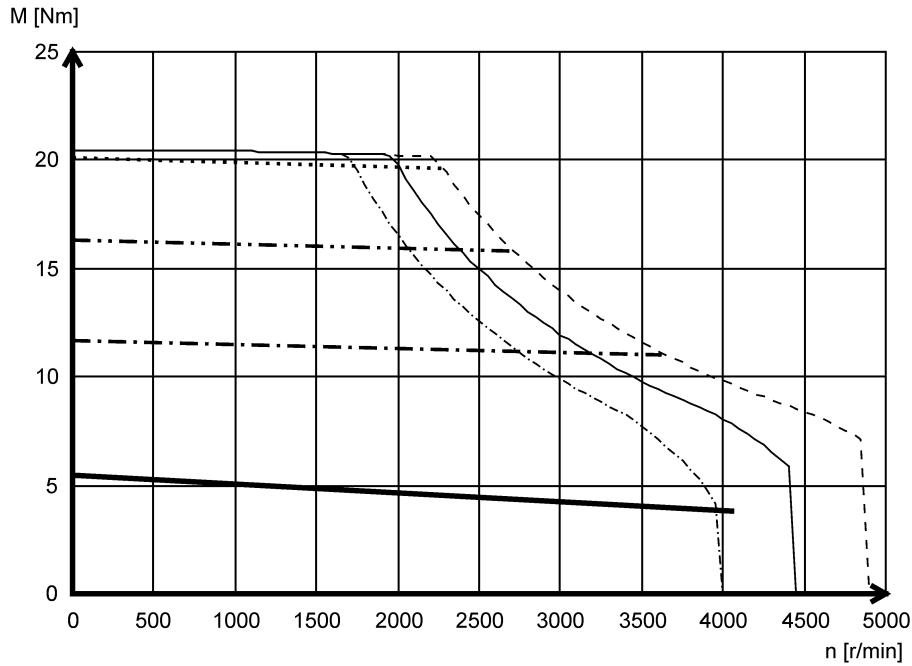
## MCS09F60- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ I<sub>max</sub>= 4x I<sub>0</sub>
- · - · Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

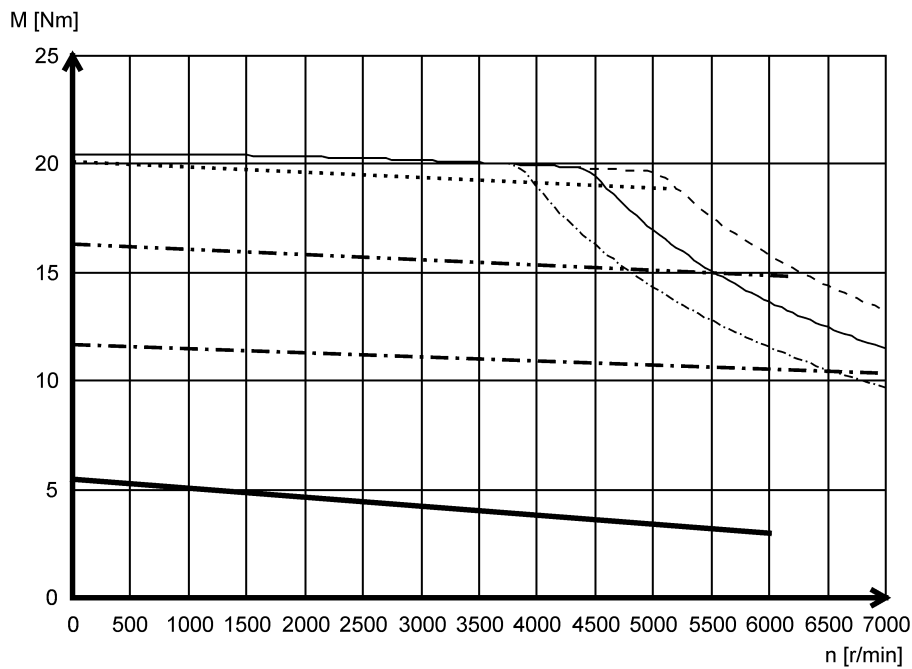


**MCS09H41- (self-ventilated)**



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 4x I0
- · · - Mmax @ Imax= 3x I0
- - - Mmax @ Imax= 2x I0
- S1

**MCS09H60- (self-ventilated)**



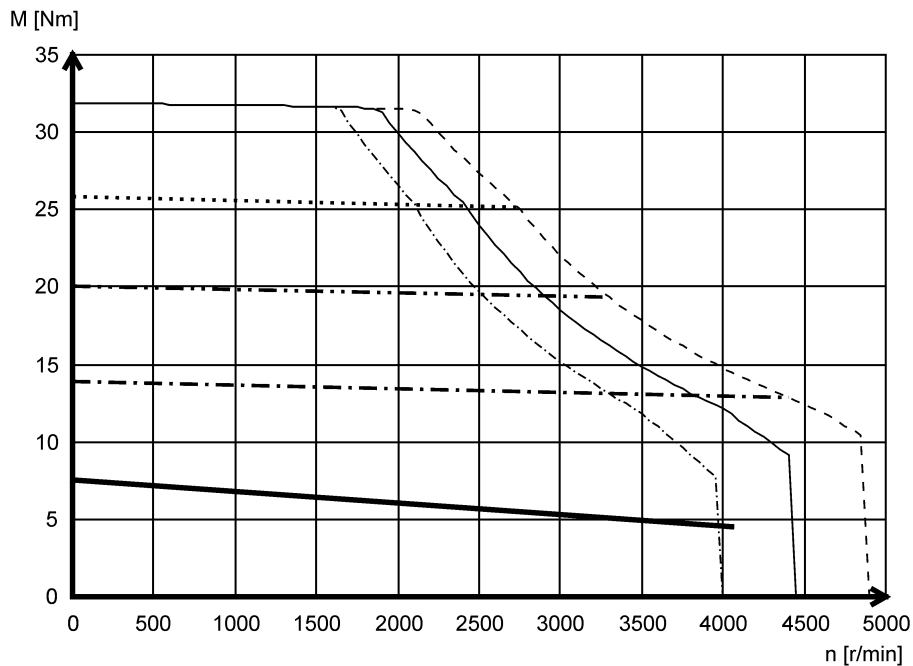
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 4x I0
- · · - Mmax @ Imax= 3x I0
- - - Mmax @ Imax= 2x I0
- S1

# Technical data

## Torque characteristics

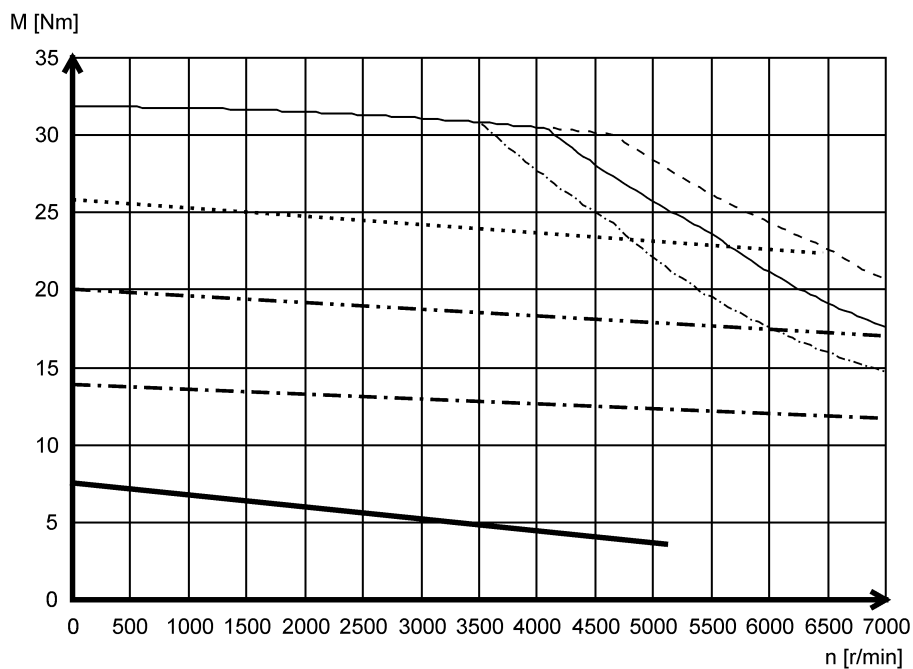


### MCS09L41- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ I<sub>max</sub>= 4x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

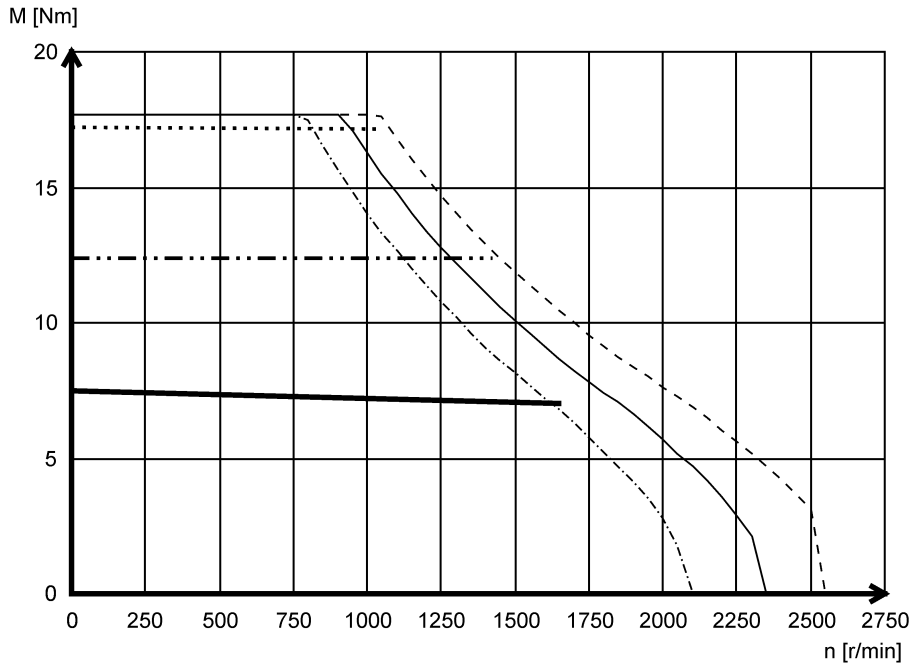
### MCS09L51- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ I<sub>max</sub>= 4x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

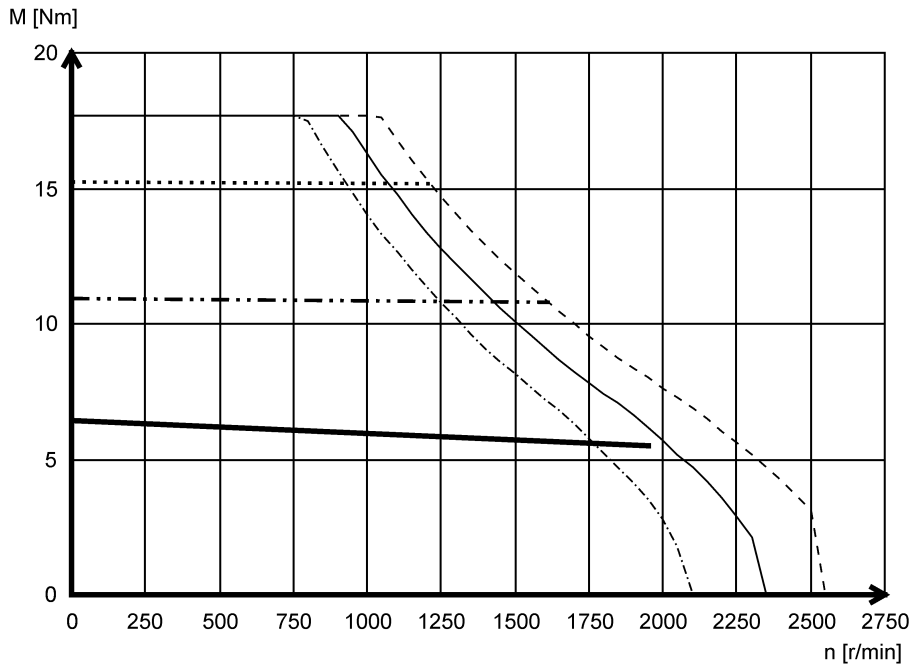


**MCS12D17- (forced ventilated)**



- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

**MCS12D20- (self-ventilated)**



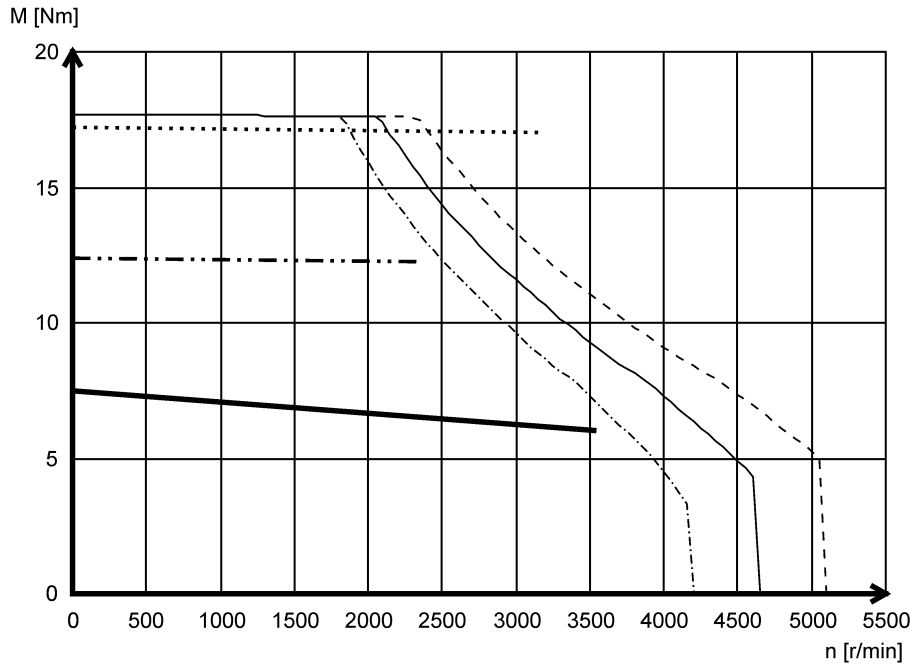
- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

# Technical data

## Torque characteristics

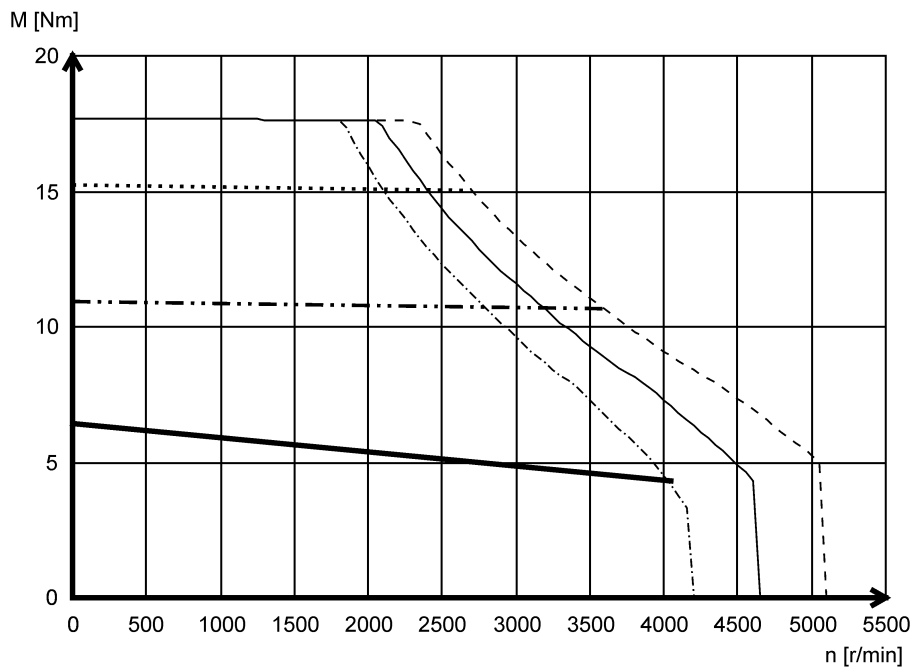


### MCS12D35- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

### MCS12D41- (self-ventilated)

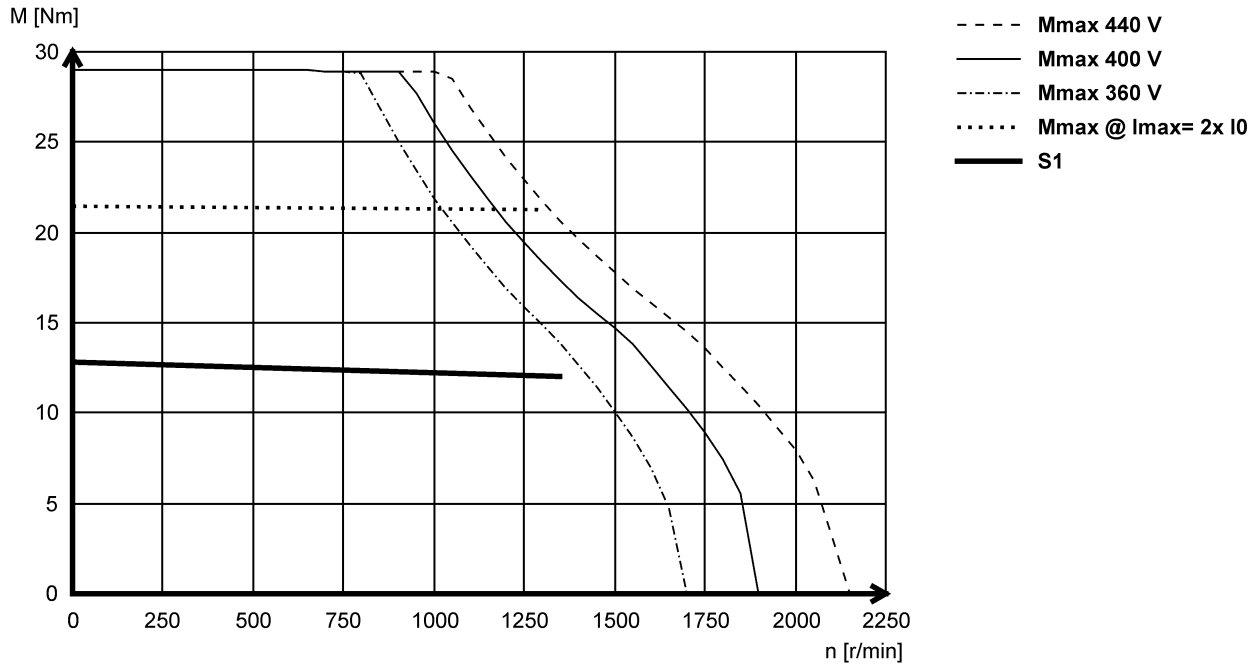


- Mmax 440 V
- Mmax 400 V
- · - · - Mmax 360 V
- Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

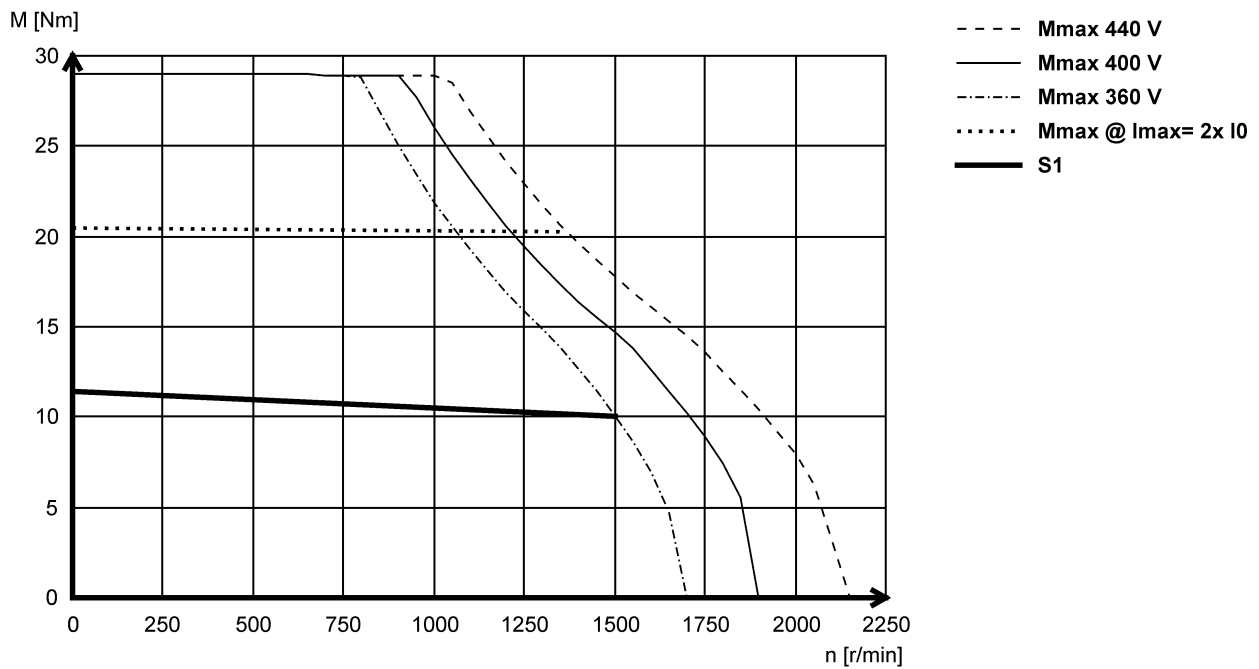




**MCS12H14- (forced ventilated)**



**MCS12H15- (self-ventilated)**

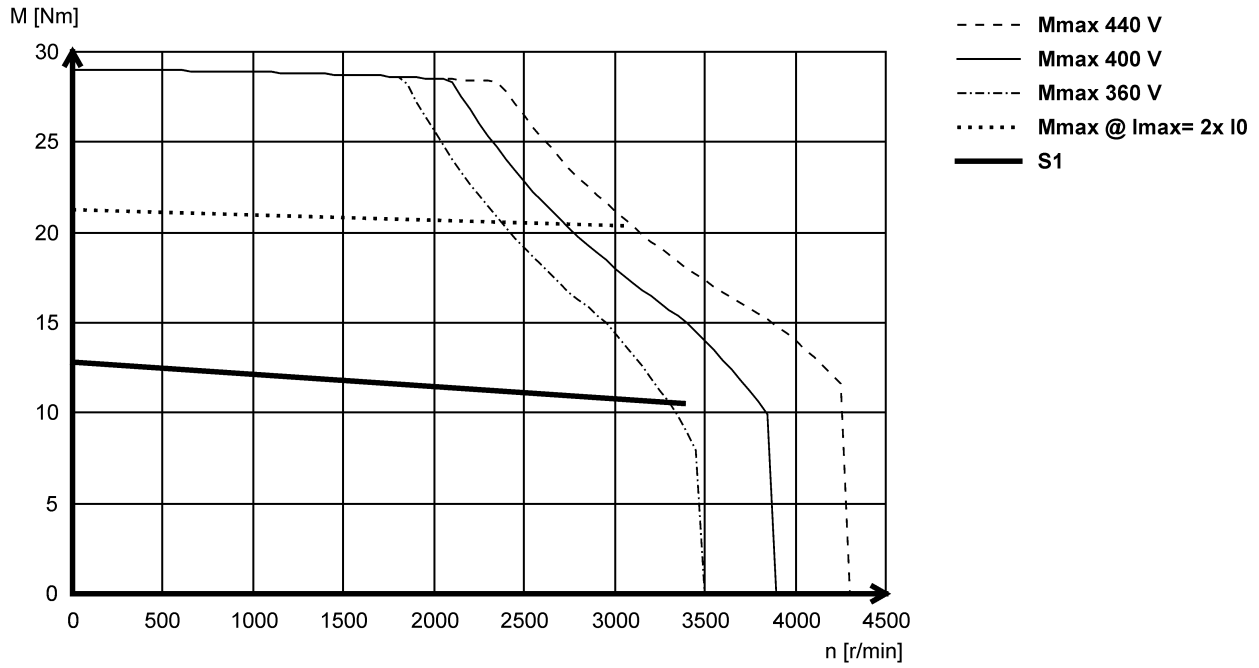


# Technical data

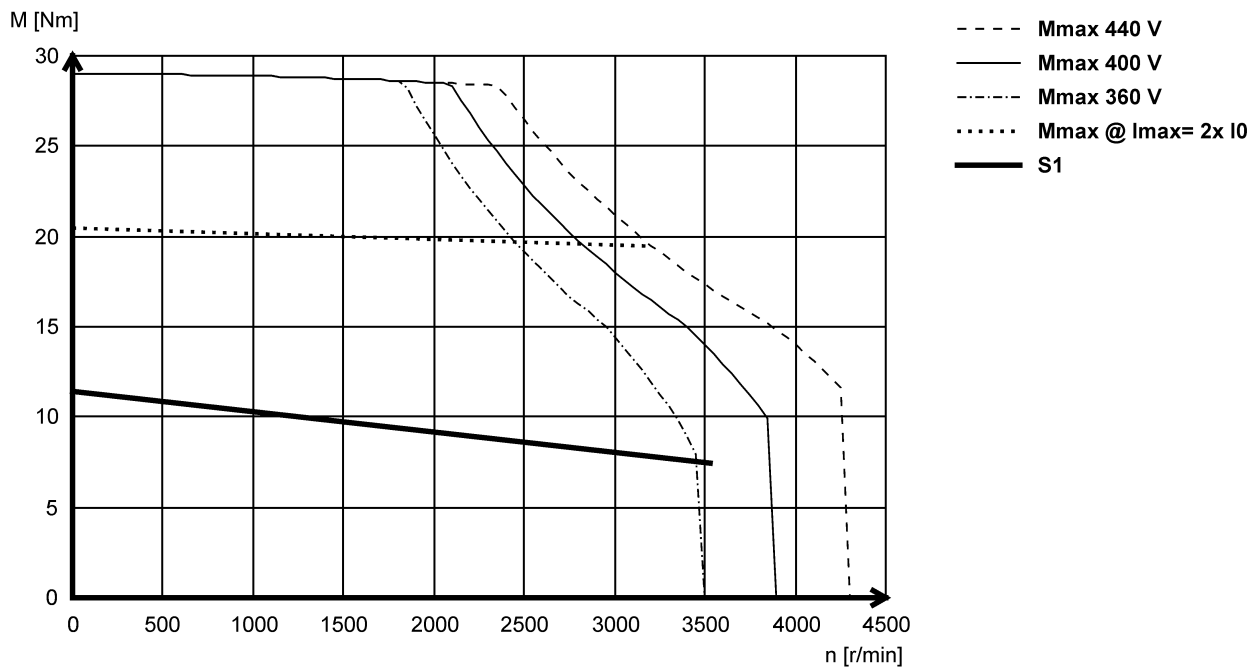
Torque characteristics



## MCS12H34- (forced ventilated)

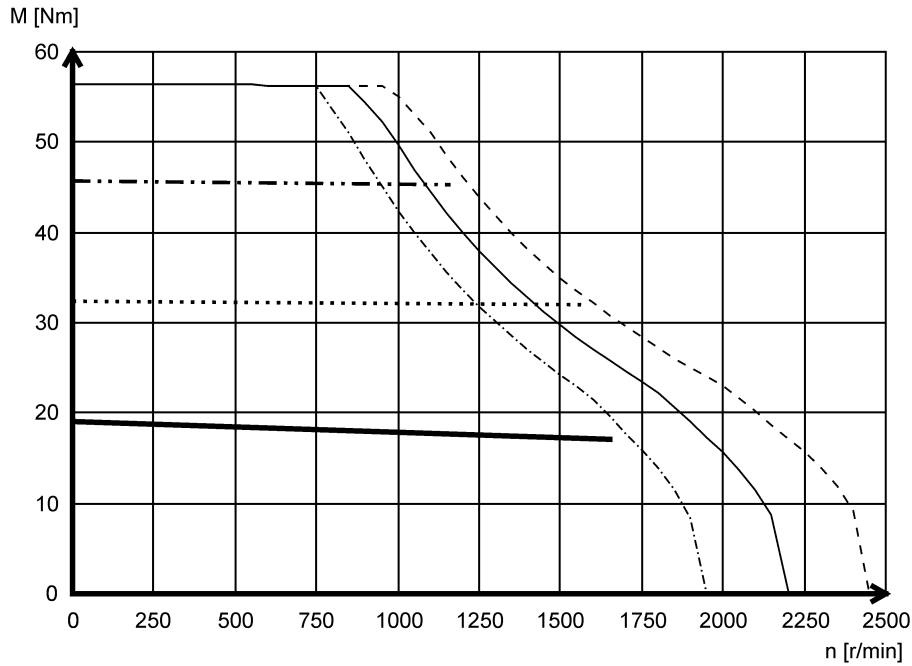


## MCS12H35- (self-ventilated)



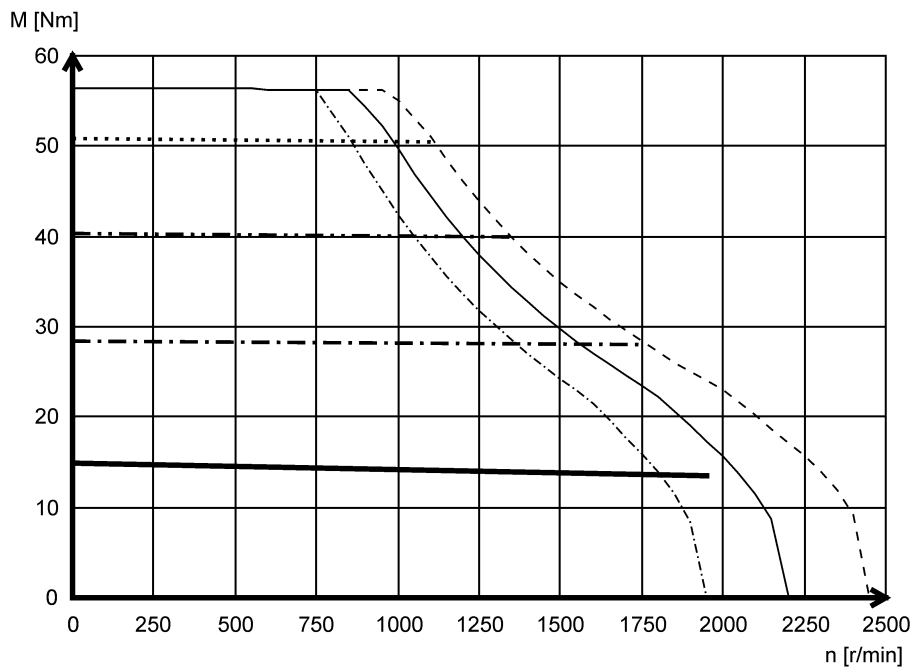


**MCS12L17- (forced ventilated)**



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · · - Mmax @ Imax= 2x I0
- S1

**MCS12L20- (self-ventilated)**



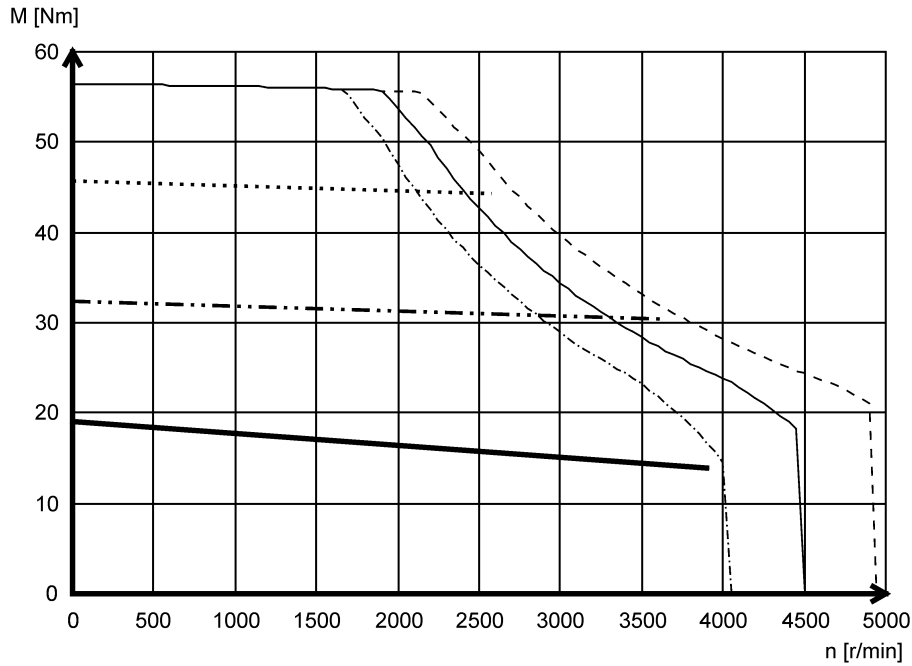
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 4x I0
- · · - Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

# Technical data

Torque characteristics

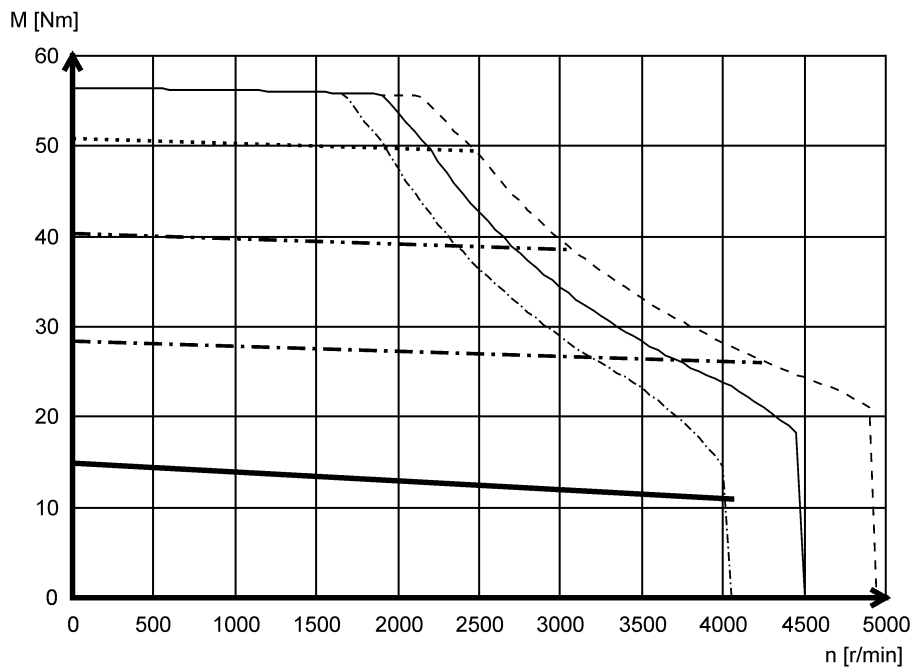


## MCS12L39- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · - Mmax @ Imax= 2x I0
- S1

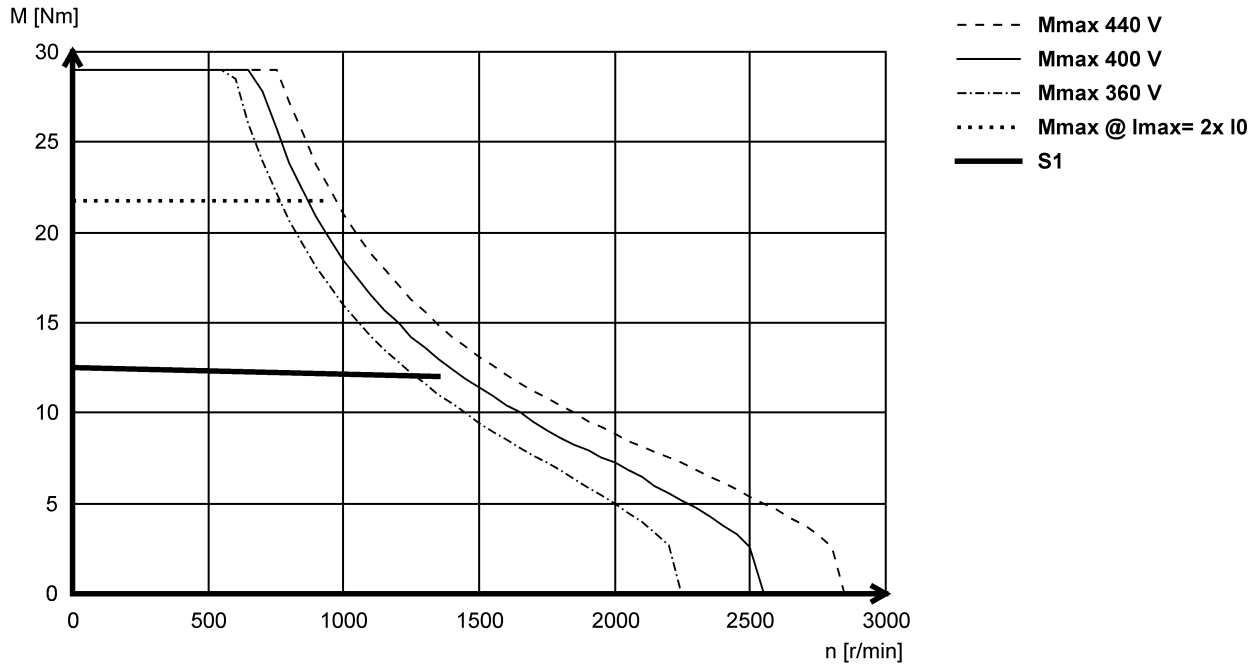
## MCS12L41- (self-ventilated)



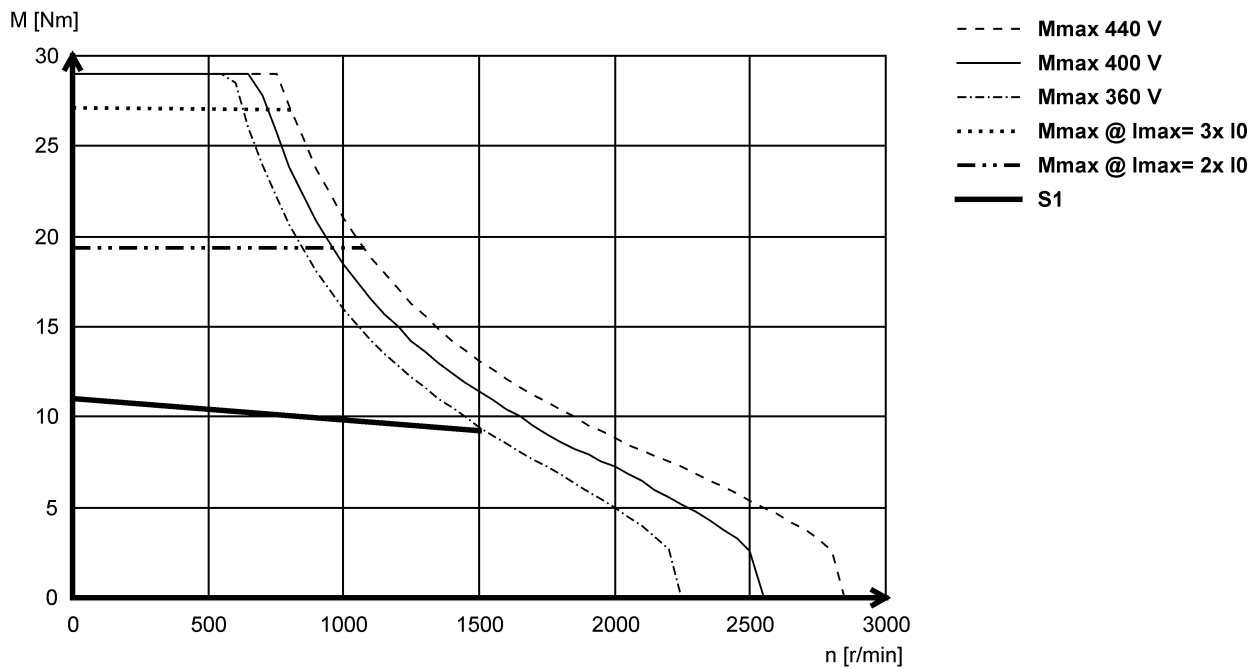
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 4x I0
- · - · - Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1



**MCS14D14- (forced ventilated)**



**MCS14D15- (self-ventilated)**

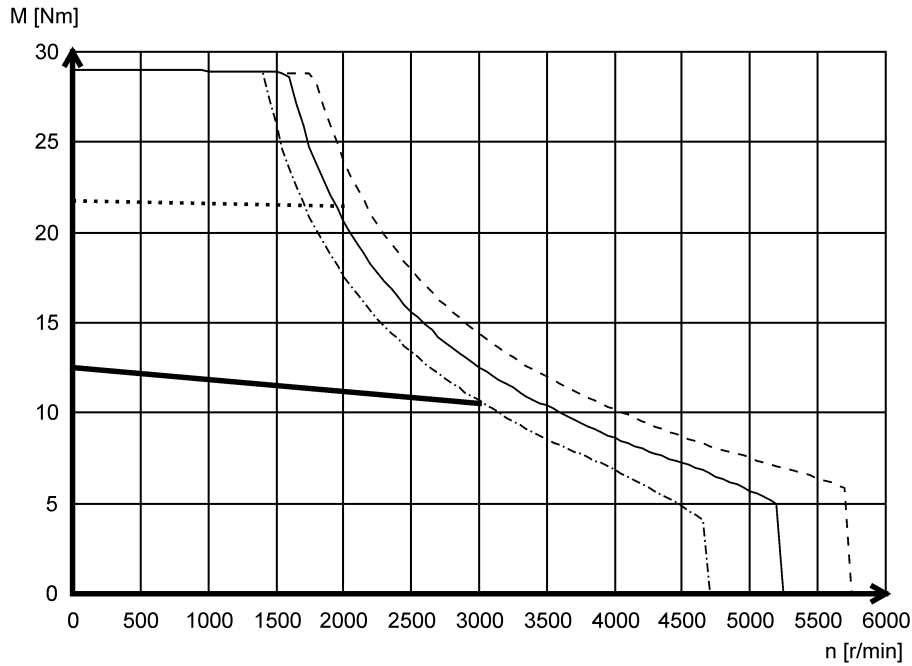


# Technical data

Torque characteristics

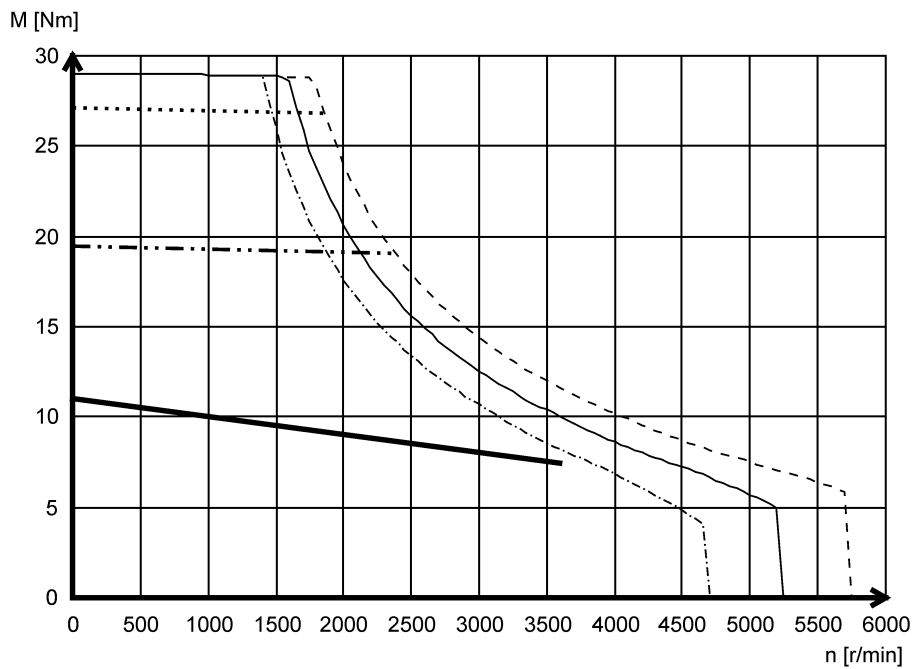


## MCS14D30- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

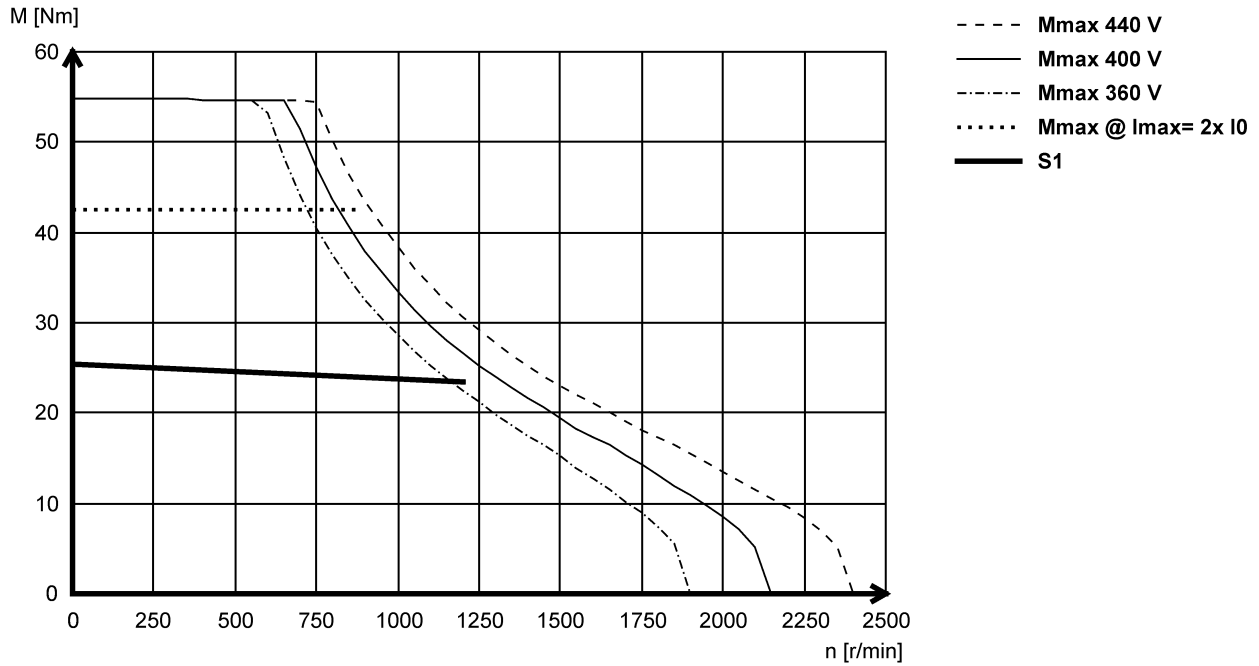
## MCS14D36- (self-ventilated)



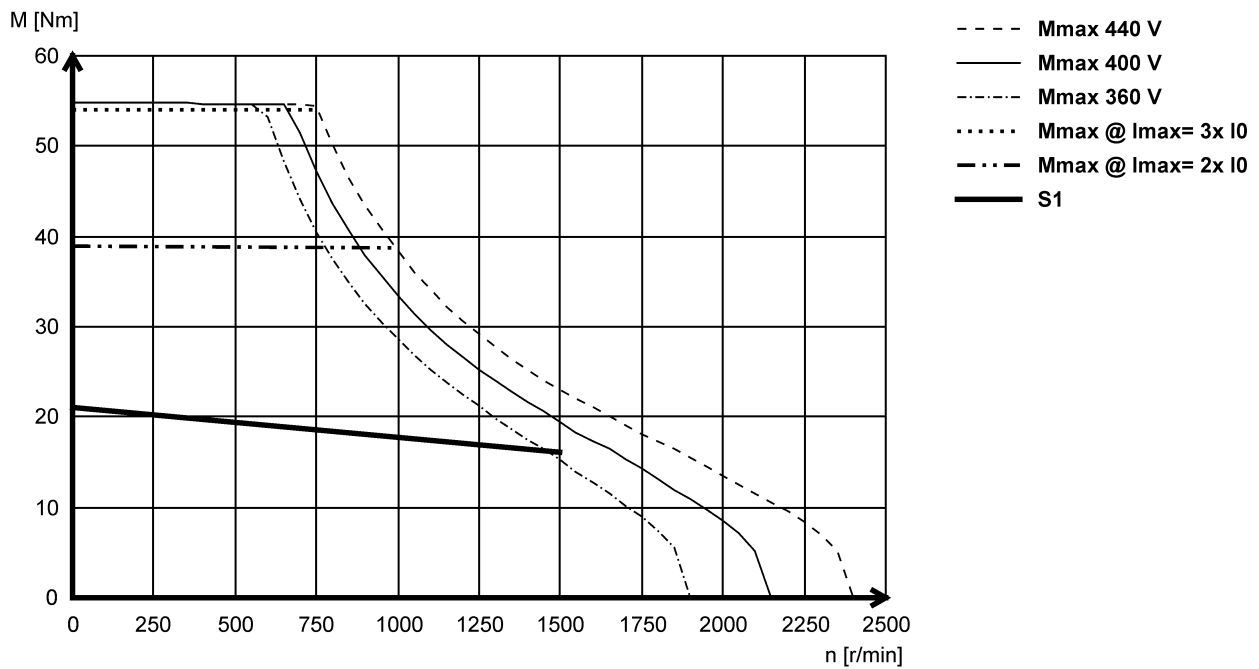
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · - Mmax @ Imax= 2x I0
- S1



**MCS14H12- (forced ventilated)**



**MCS14H15- (self-ventilated)**

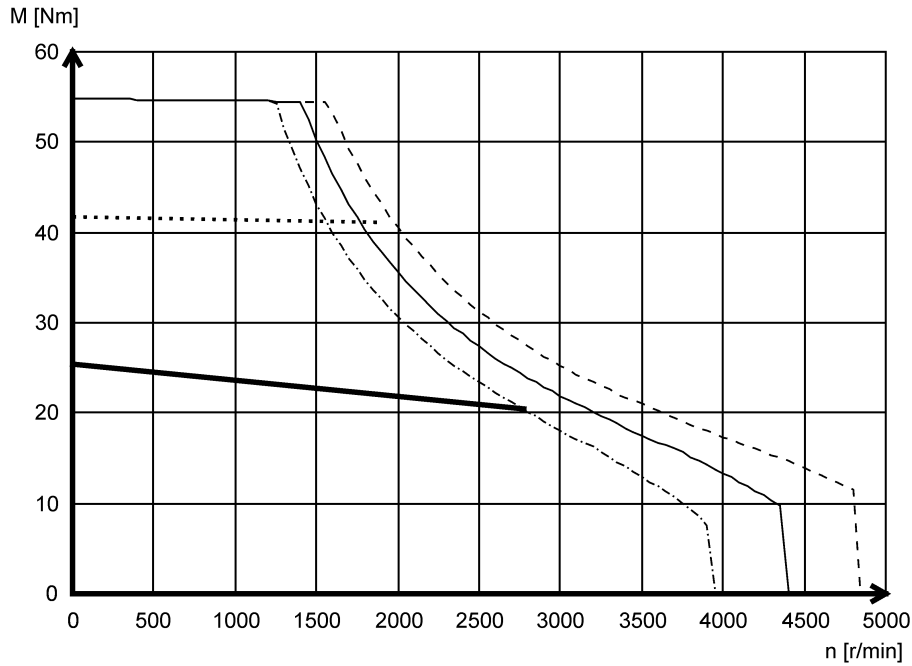


# Technical data

Torque characteristics

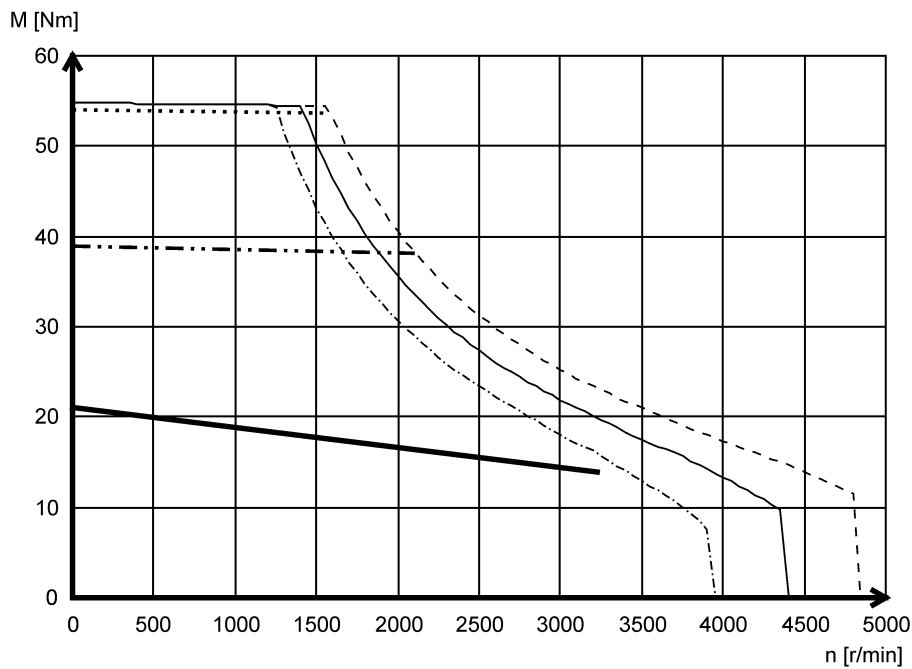


## MCS14H28- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

## MCS14H32- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

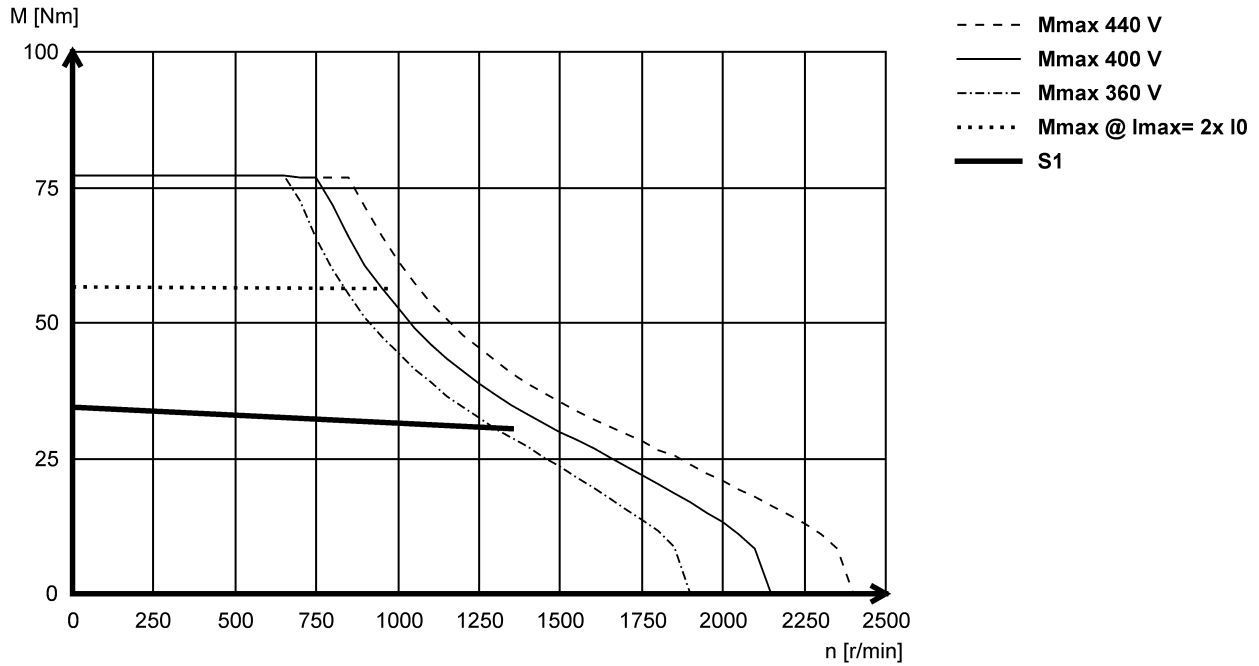




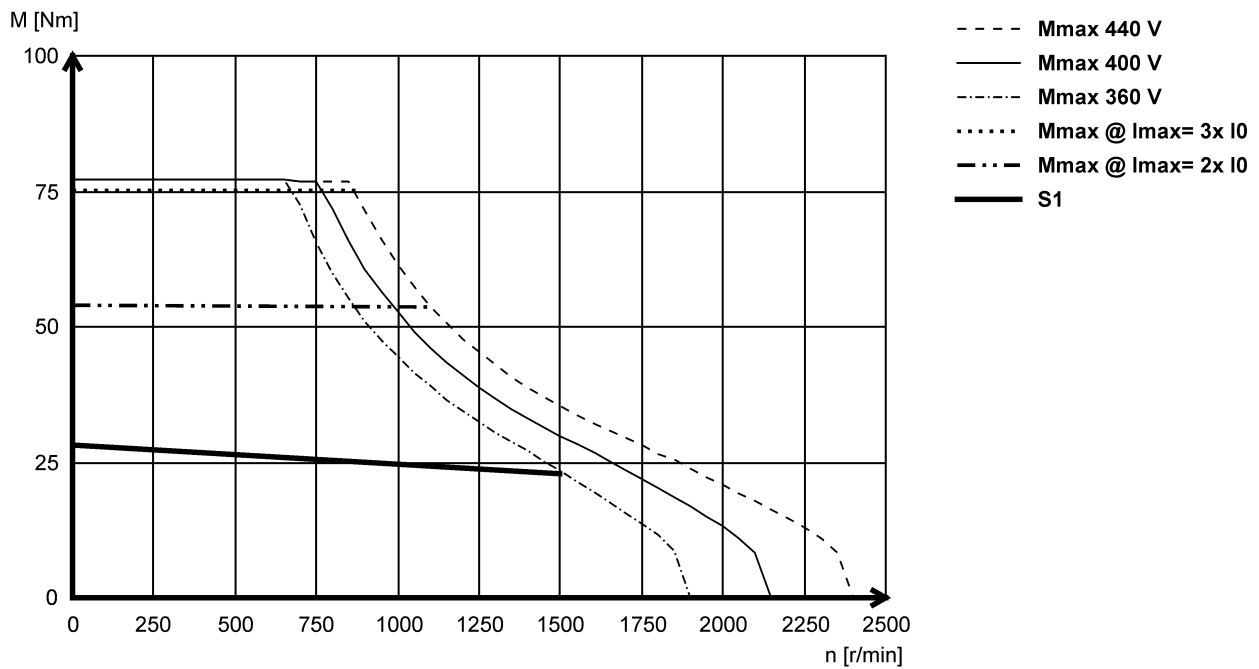
# Technical data

Torque characteristics

## MCS14L14- (forced ventilated)



## MCS14L15- (self-ventilated)

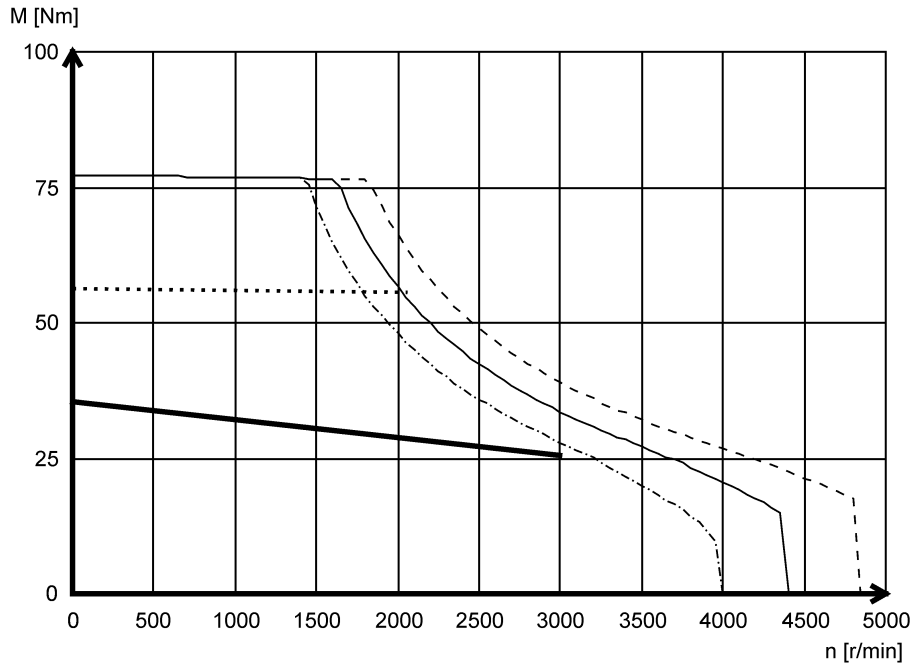


# Technical data

Torque characteristics

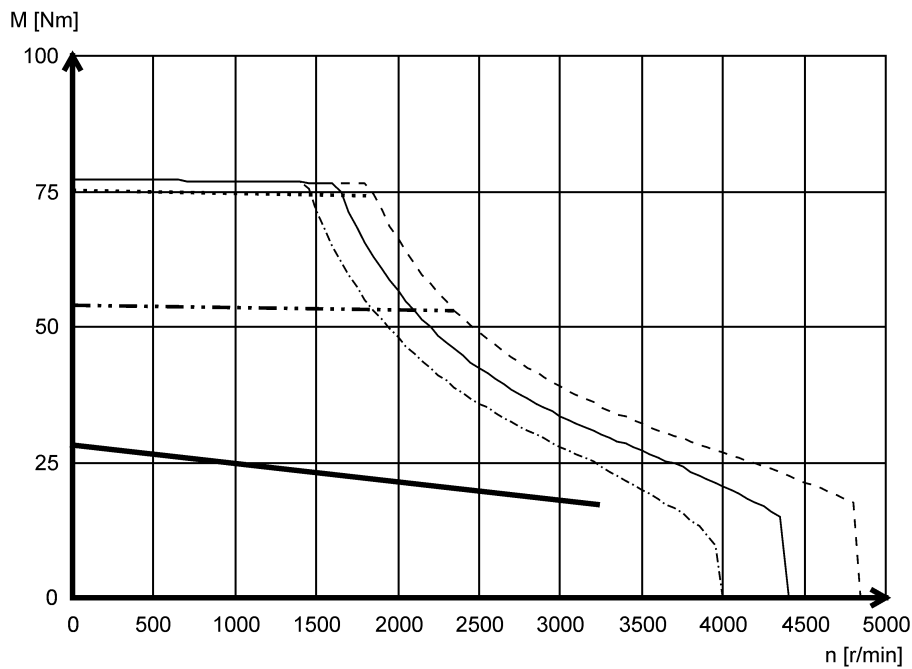


## MCS14L30- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I<sub>0</sub>
- S1

## MCS14L32- (self-ventilated)



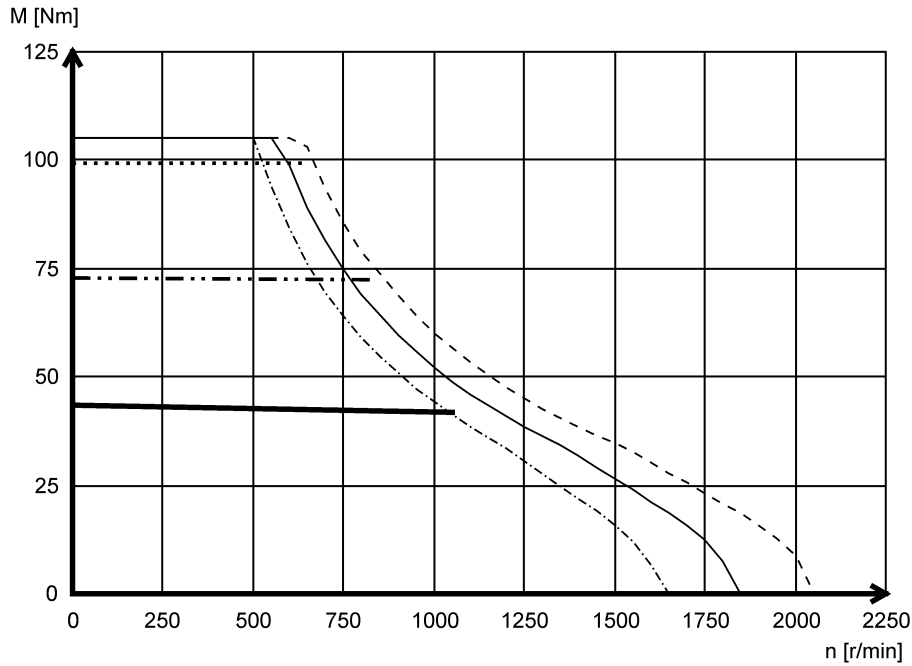
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I<sub>0</sub>
- · - · - Mmax @ Imax= 2x I<sub>0</sub>
- S1



# Technical data

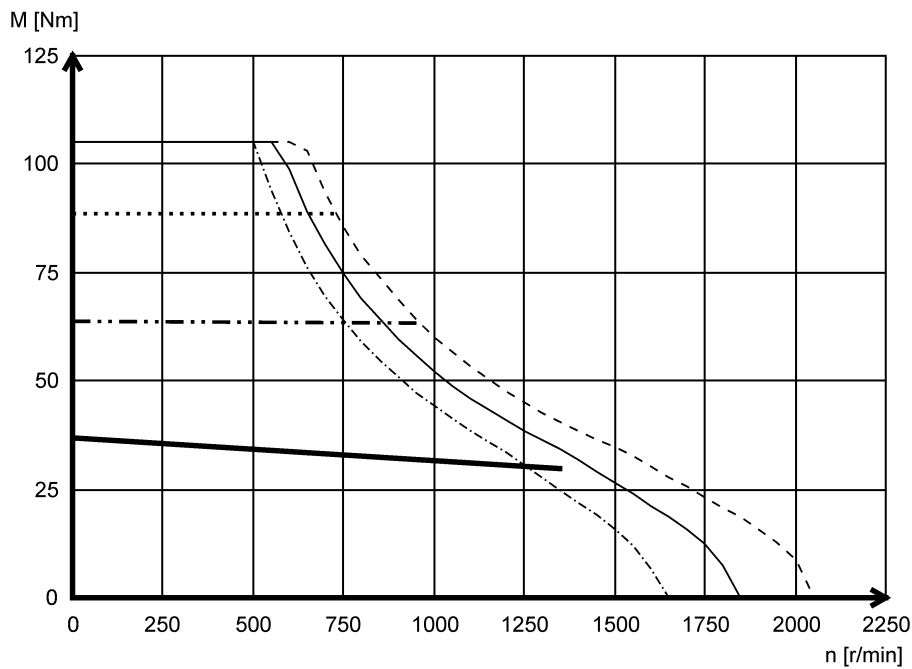
## Torque characteristics

### MCS14P11- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

### MCS14P14- (self-ventilated)



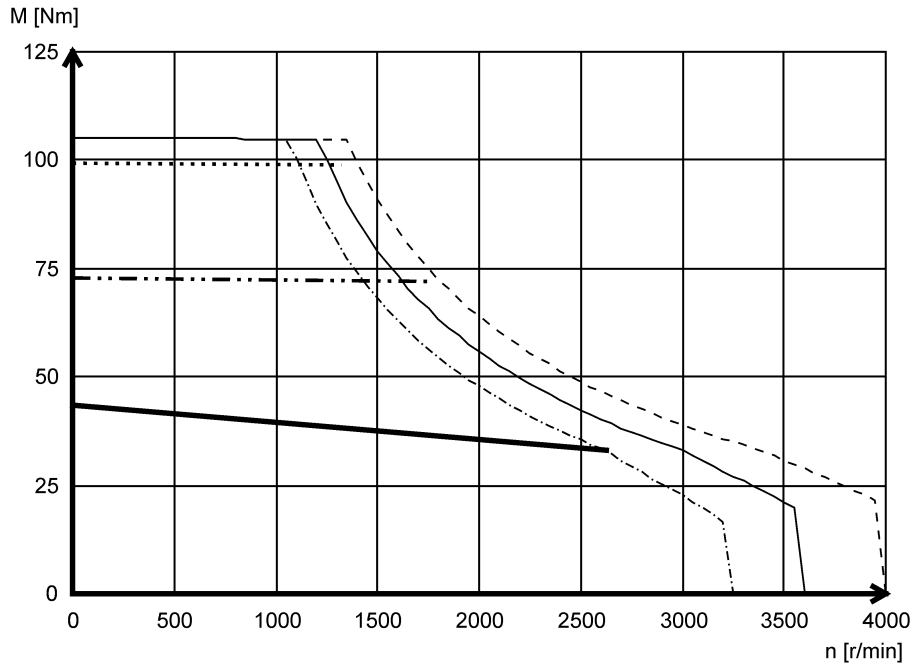
- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

# Technical data

Torque characteristics

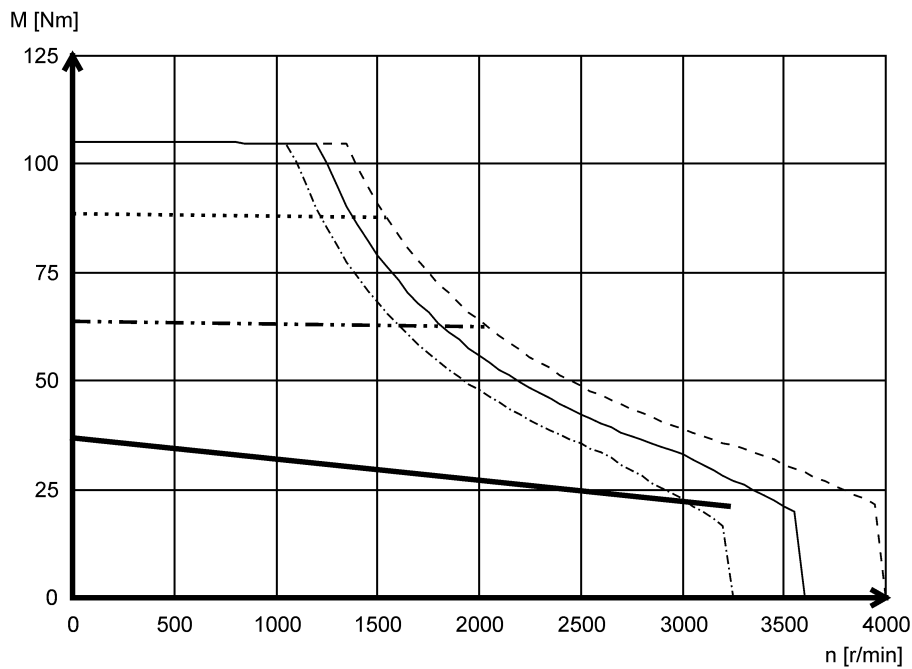


## MCS14P26- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

## MCS14P32- (self-ventilated)



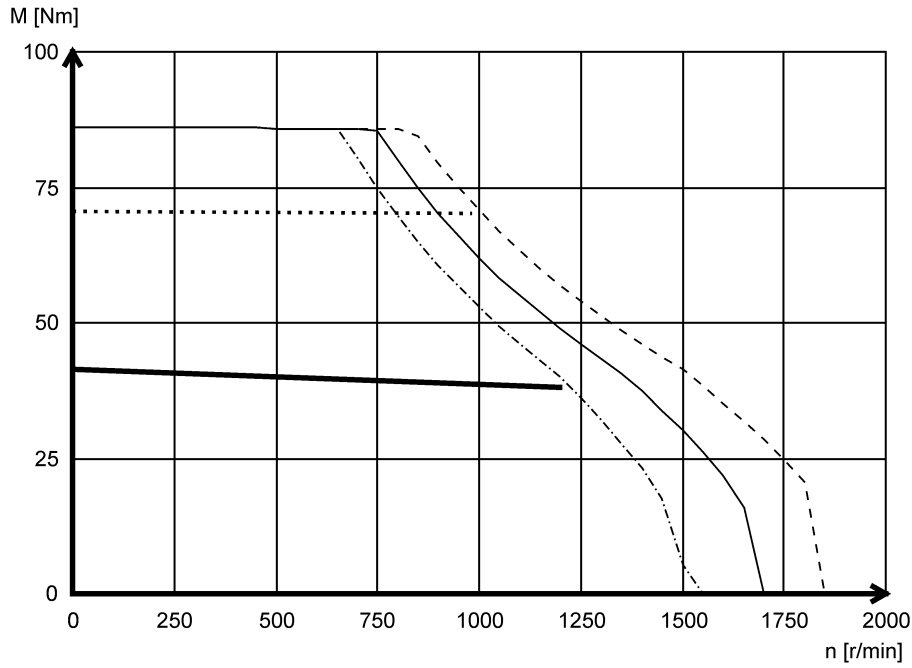
- Mmax 440 V
- Mmax 400 V
- - - - Mmax 360 V
- ..... Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1



# Technical data

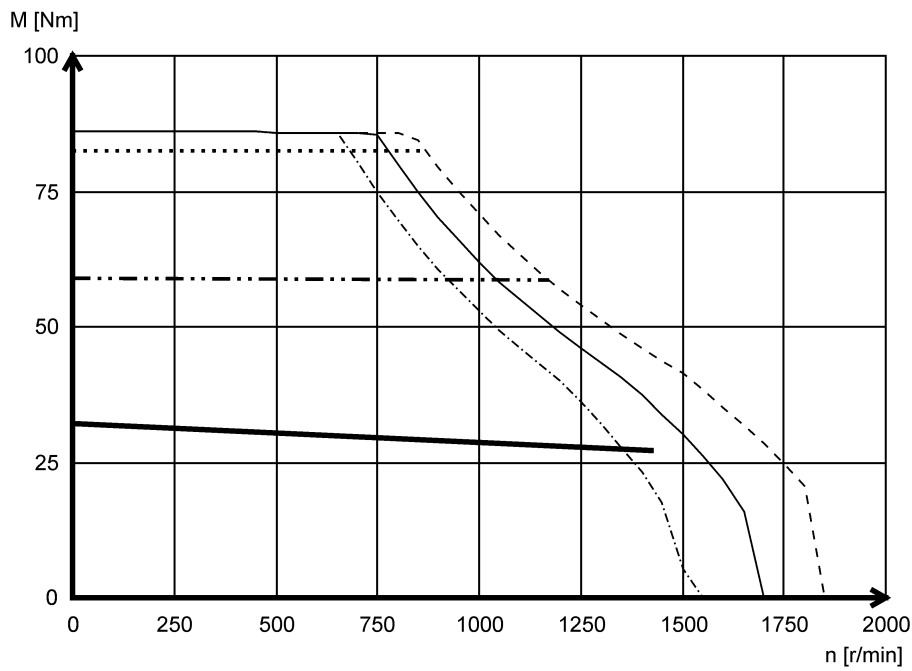
## Torque characteristics

### MCS19F12- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

### MCS19F14- (self-ventilated)



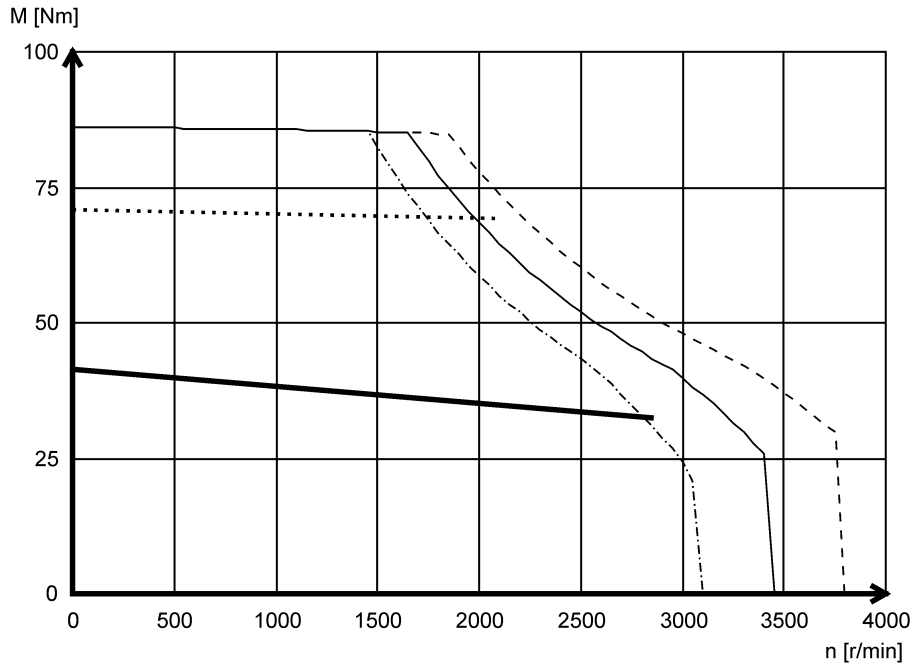
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

# Technical data

Torque characteristics

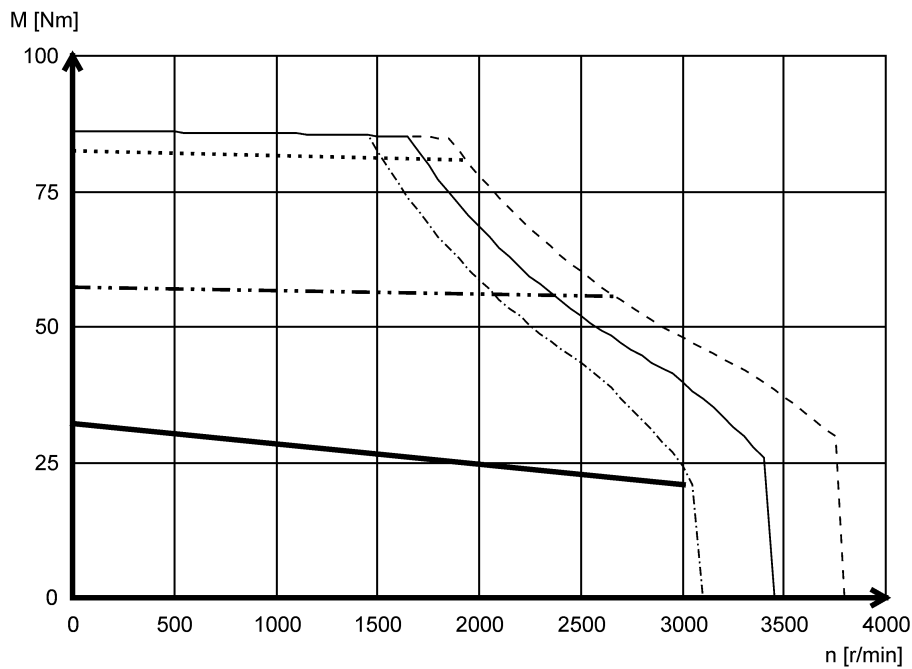


## MCS19F29- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

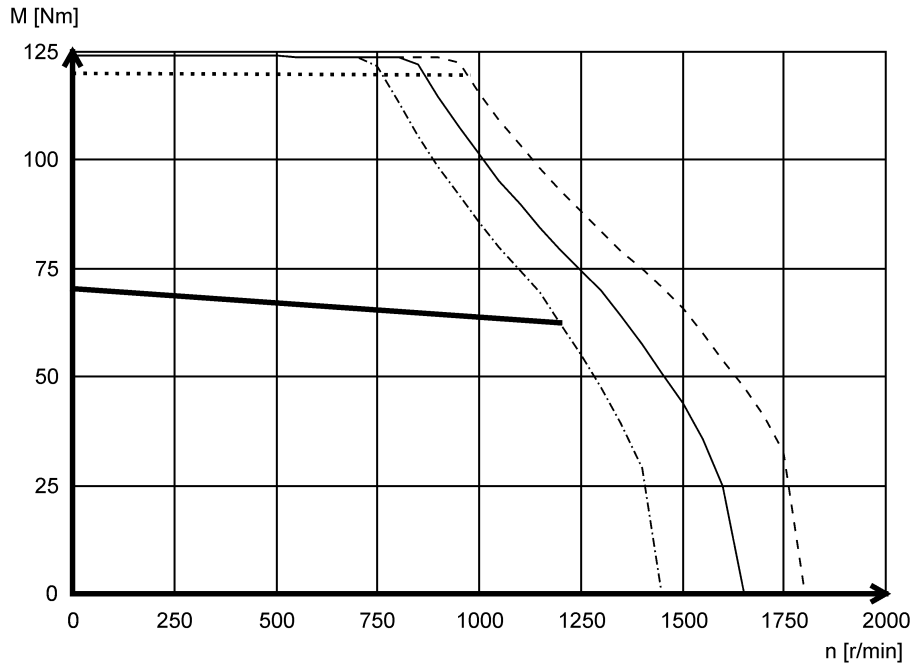
## MCS19F30- (self-ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

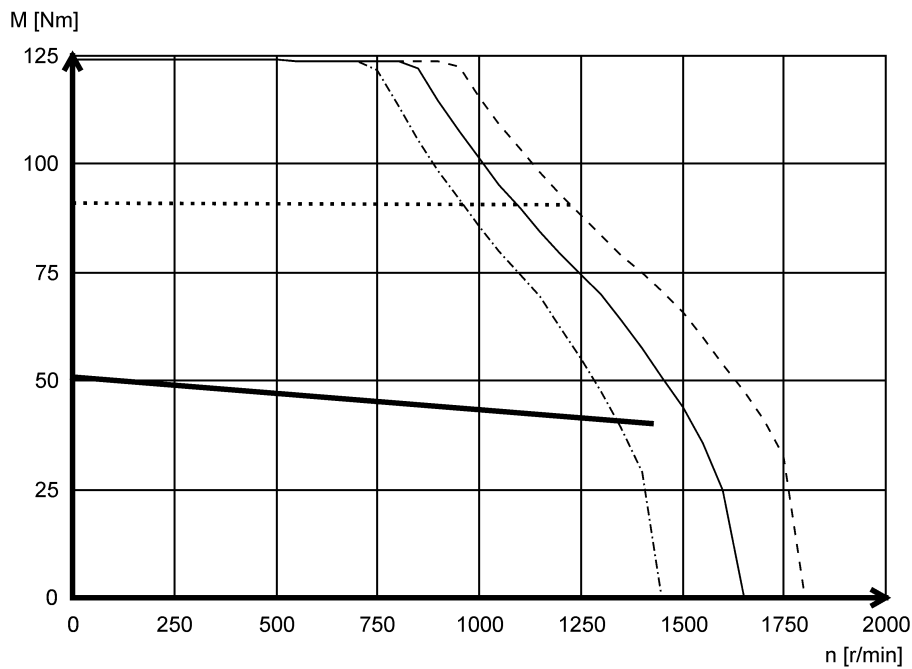


**MCS19J12- (forced ventilated)**



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

**MCS19J14- (self-ventilated)**



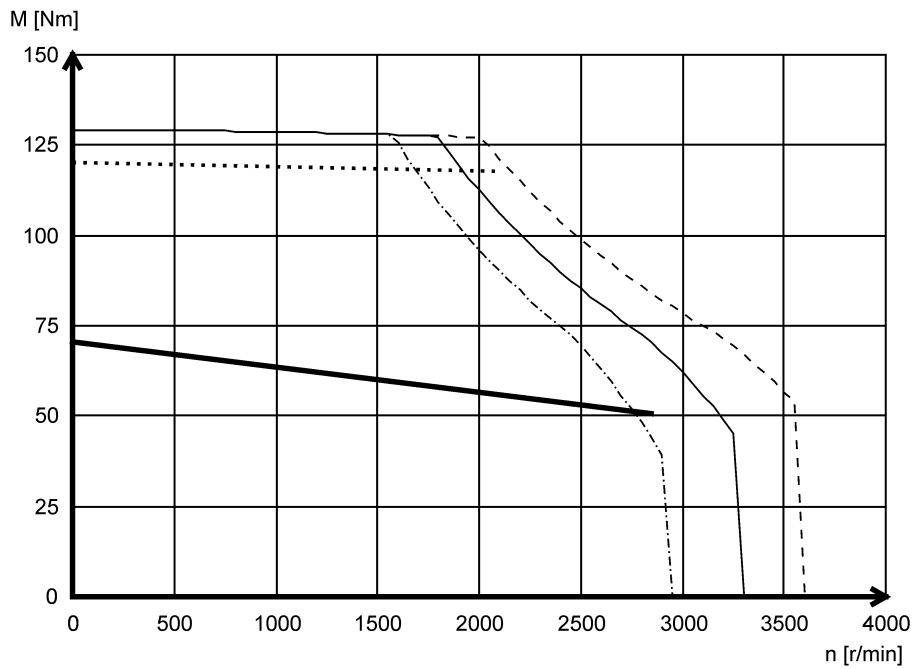
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

# Technical data

Torque characteristics

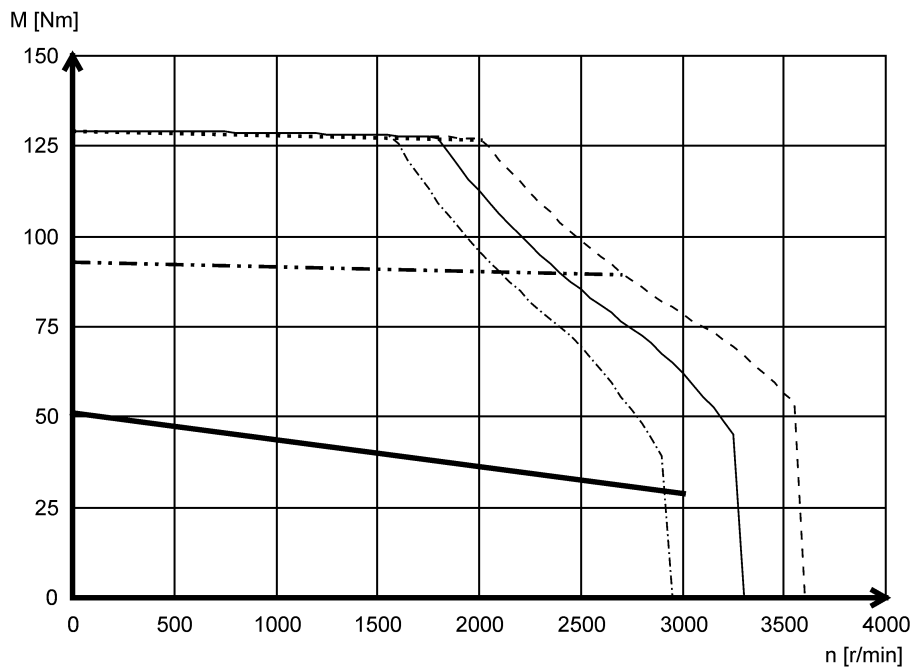


## MCS19J29- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

## MCS19J30- (self-ventilated)

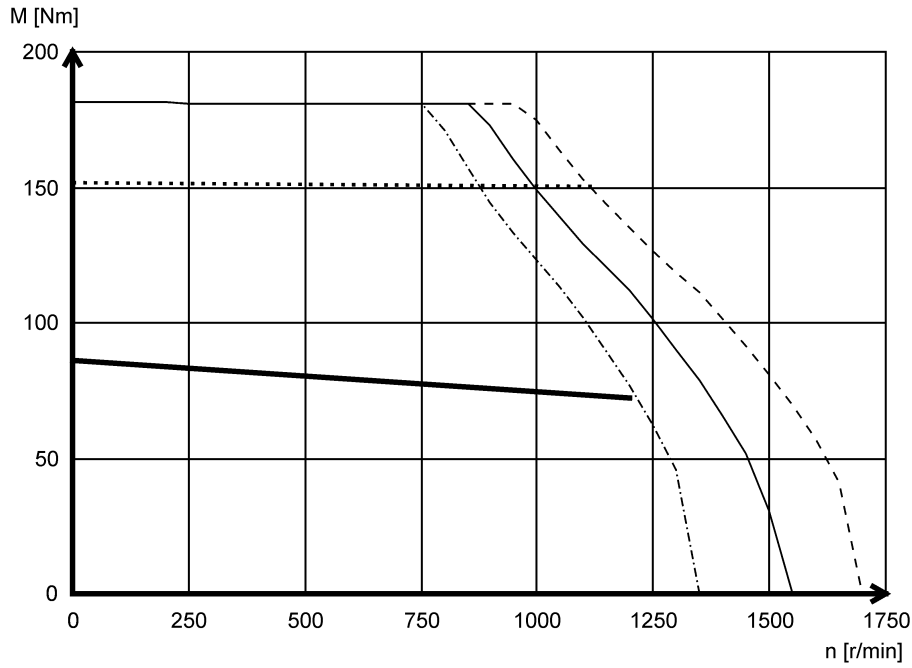


- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1



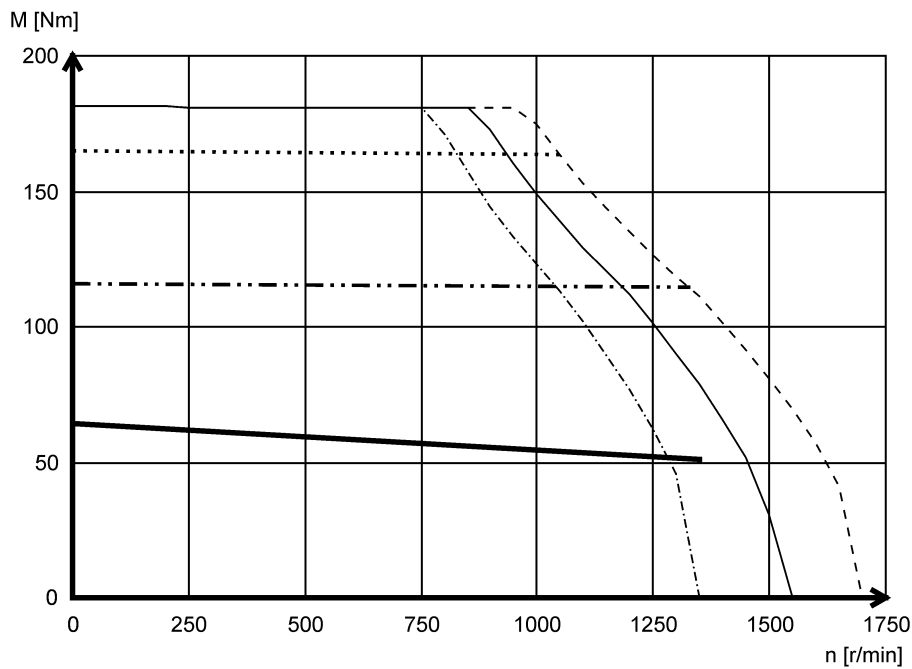


**MCS19P12- (forced ventilated)**



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

**MCS19P14- (self-ventilated)**



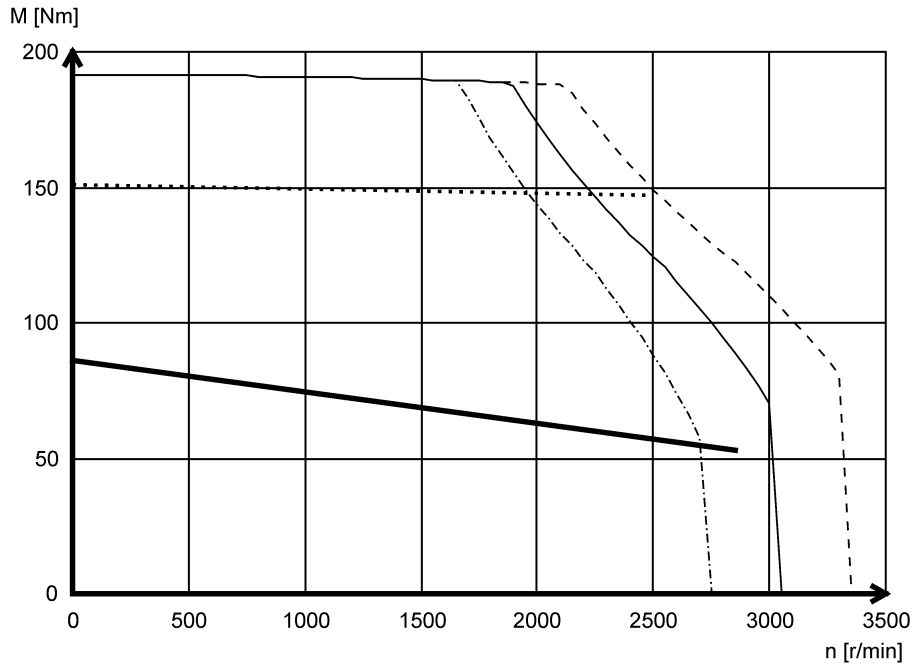
- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

# Technical data

Torque characteristics

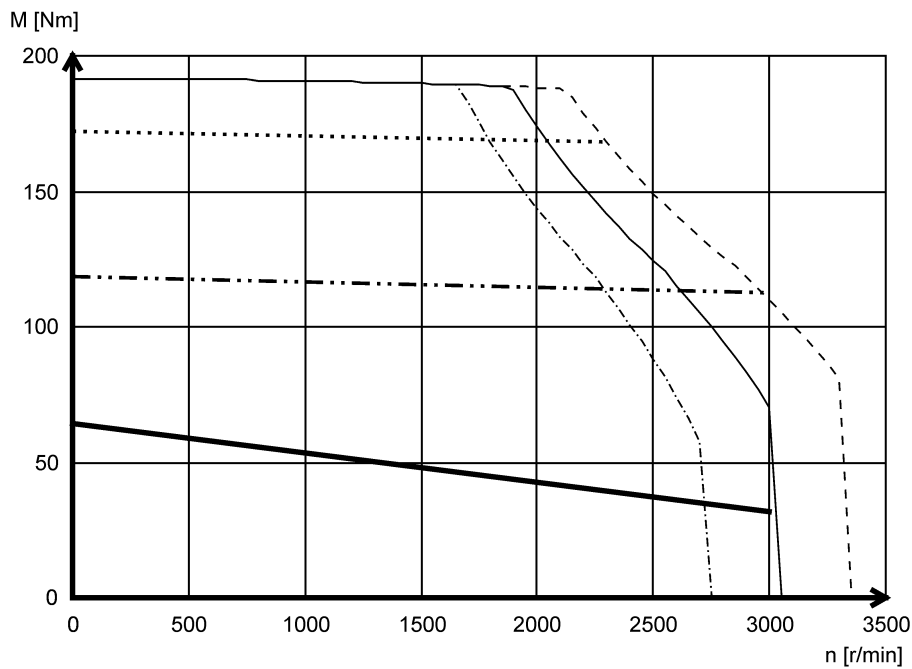


## MCS19P29- (forced ventilated)



- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 2x I0
- S1

## MCS19P30- (self-ventilated)

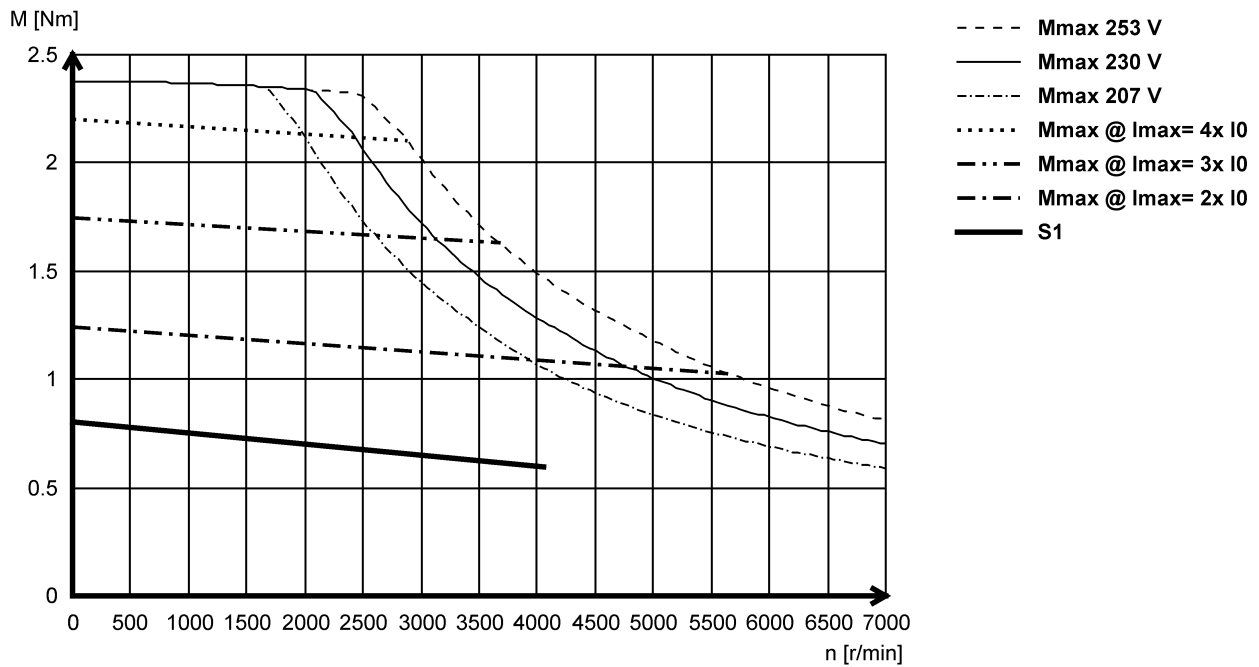


- Mmax 440 V
- Mmax 400 V
- · - · Mmax 360 V
- Mmax @ Imax= 3x I0
- · - · - Mmax @ Imax= 2x I0
- S1

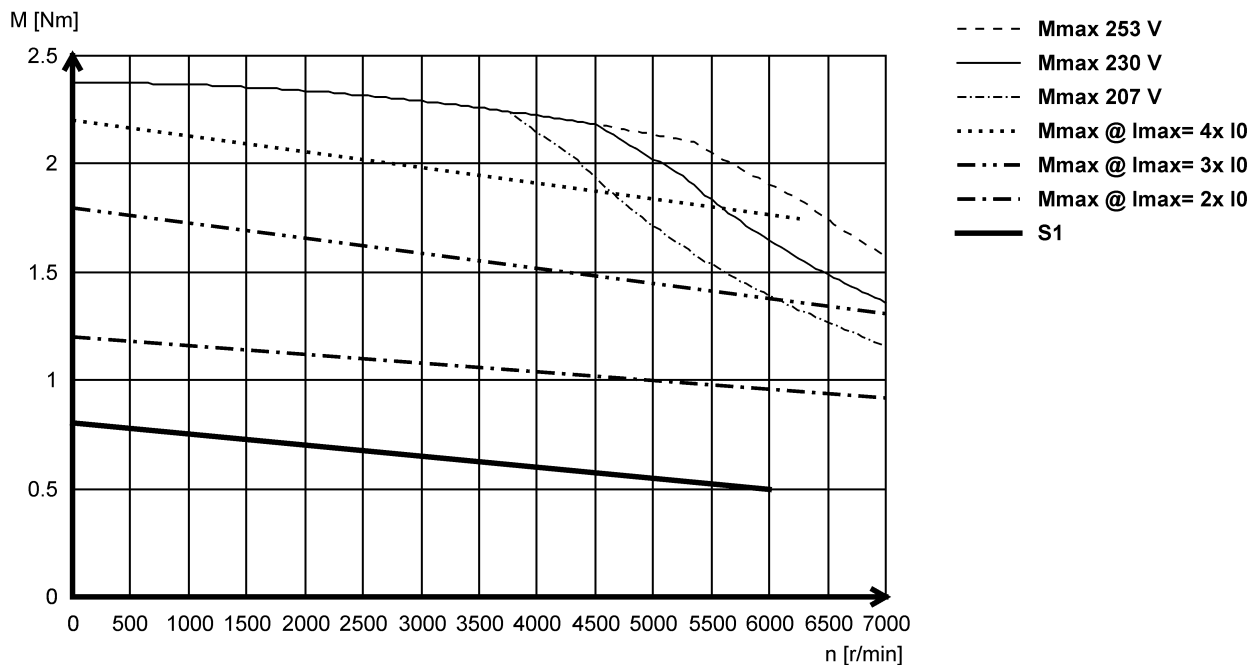


The following data apply to an inverter mains voltage 3 x 230 V.

**MCS06C41L (self-ventilated)**



**MCS06C60L- (self-ventilated)**

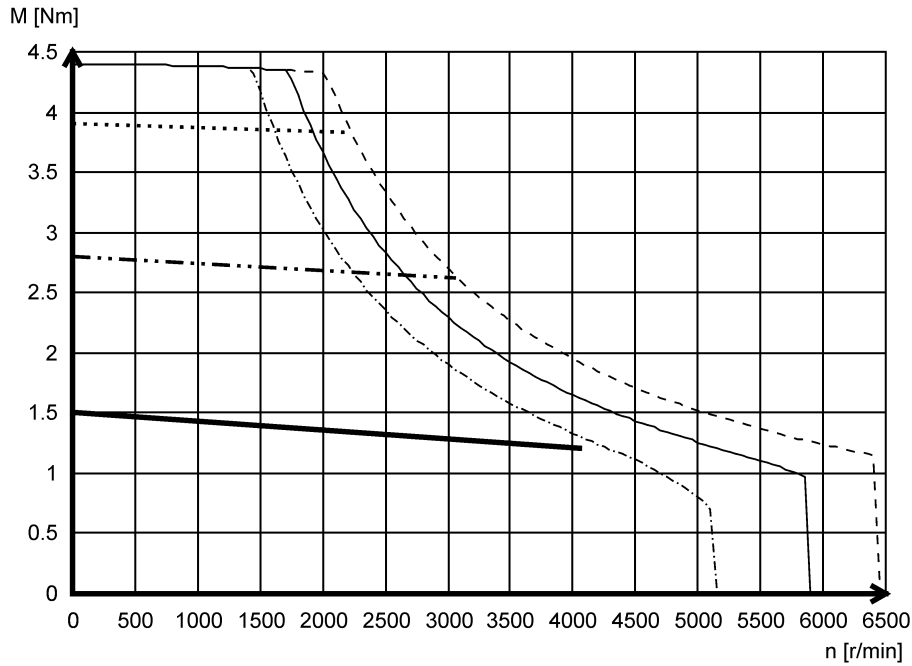


# Technical data

Torque characteristics

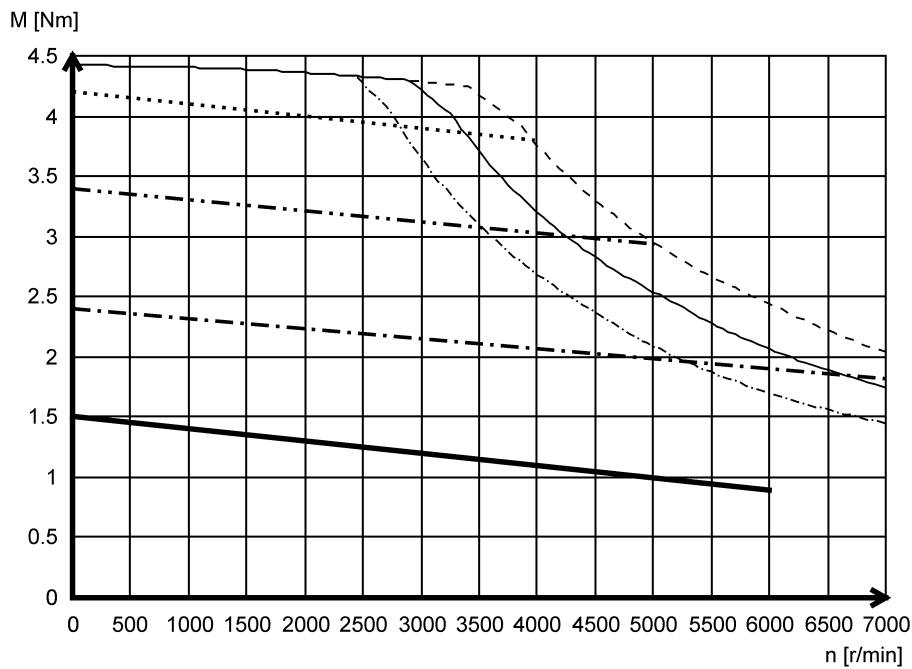


## MCS06F41L (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 3x I0
- · · - Mmax @ Imax= 2x I0
- S1

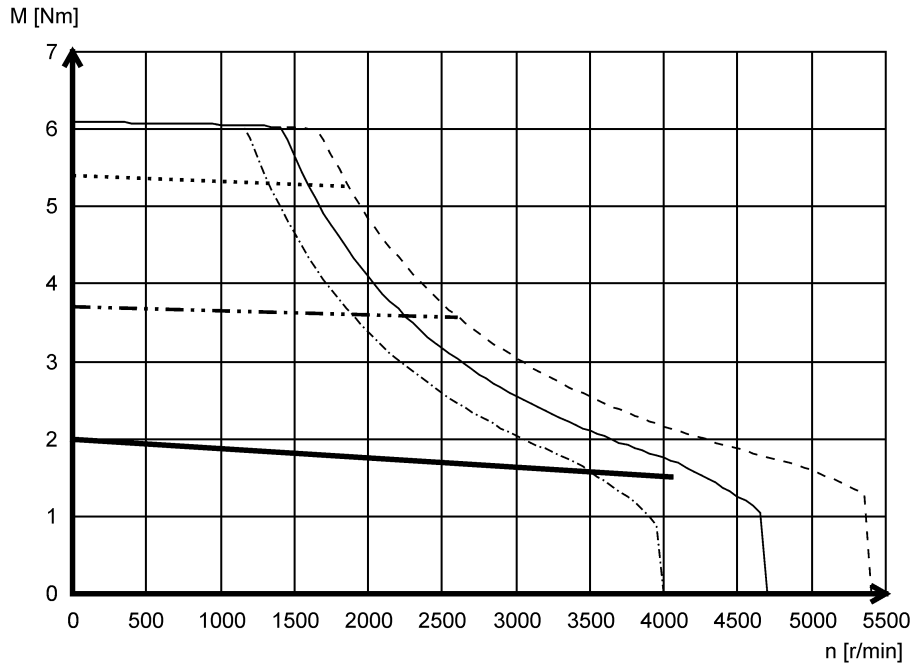
## MCS06F60L- (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 4x I0
- · · - Mmax @ Imax= 3x I0
- · · · Mmax @ Imax= 2x I0
- S1

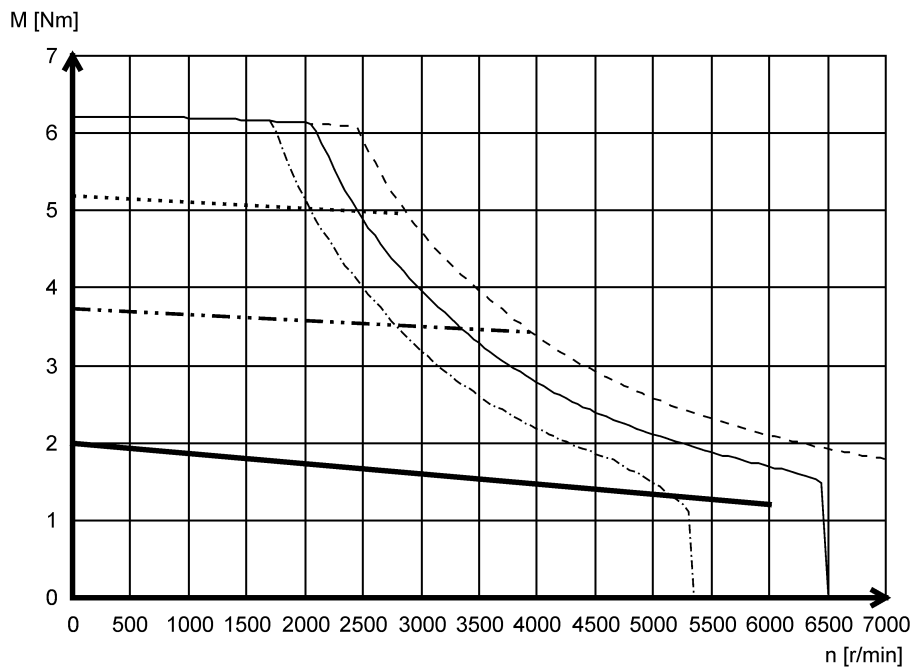


**MCS06I41L (self-ventilated)**



- Mmax 253 V
- Mmax 230 V
- · - · - Mmax 207 V
- Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

**MCS06I60L- (self-ventilated)**



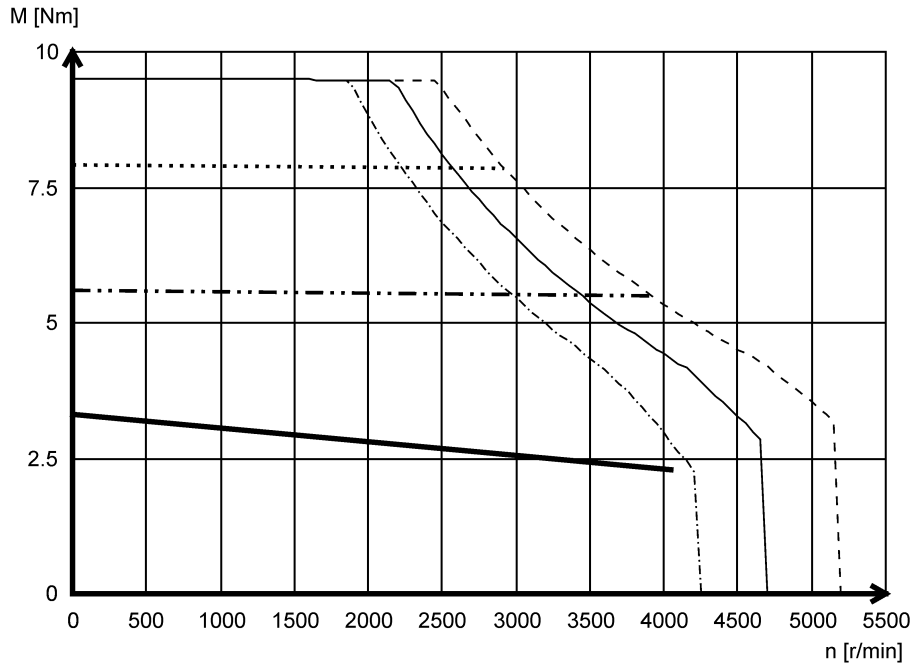
- Mmax 253 V
- Mmax 230 V
- · - · - Mmax 207 V
- Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

# Technical data

Torque characteristics

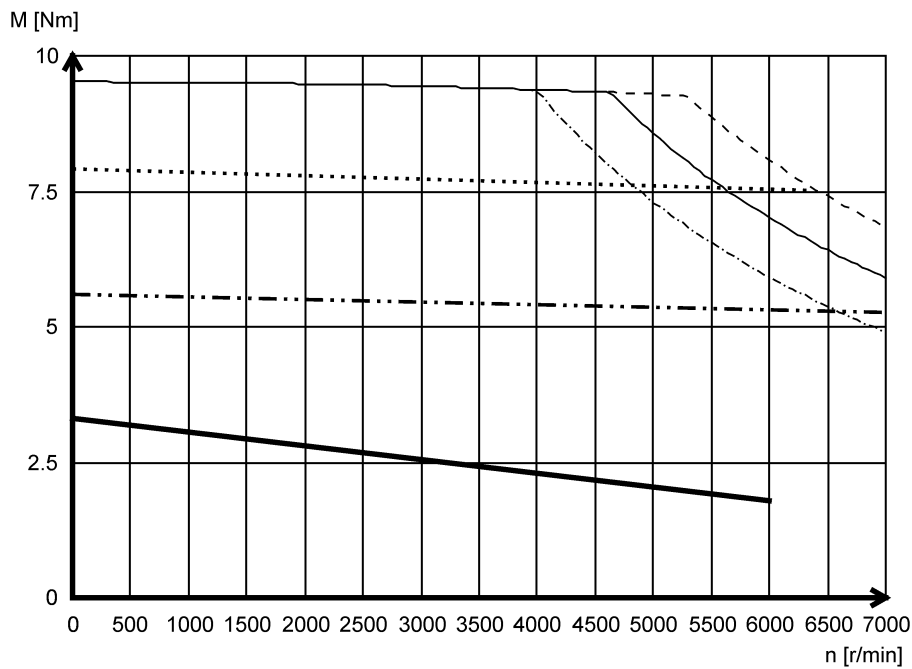


## MCS09D41L (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 3x I0
- · - · - Mmax @ Imax= 2x I0
- S1

## MCS09D60L (self-ventilated)



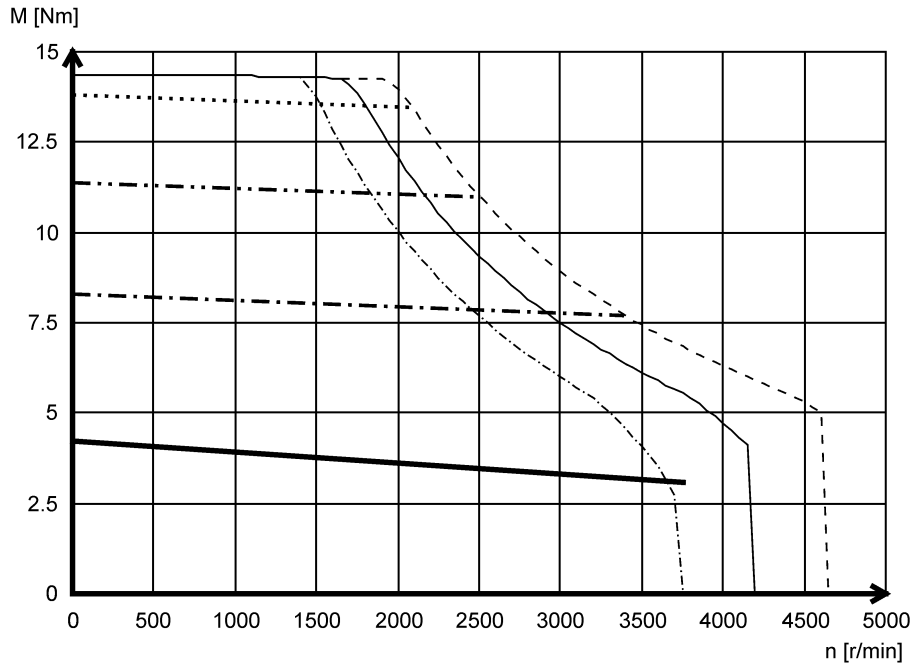
- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 3x I0
- · - · - Mmax @ Imax= 2x I0
- S1



# Technical data

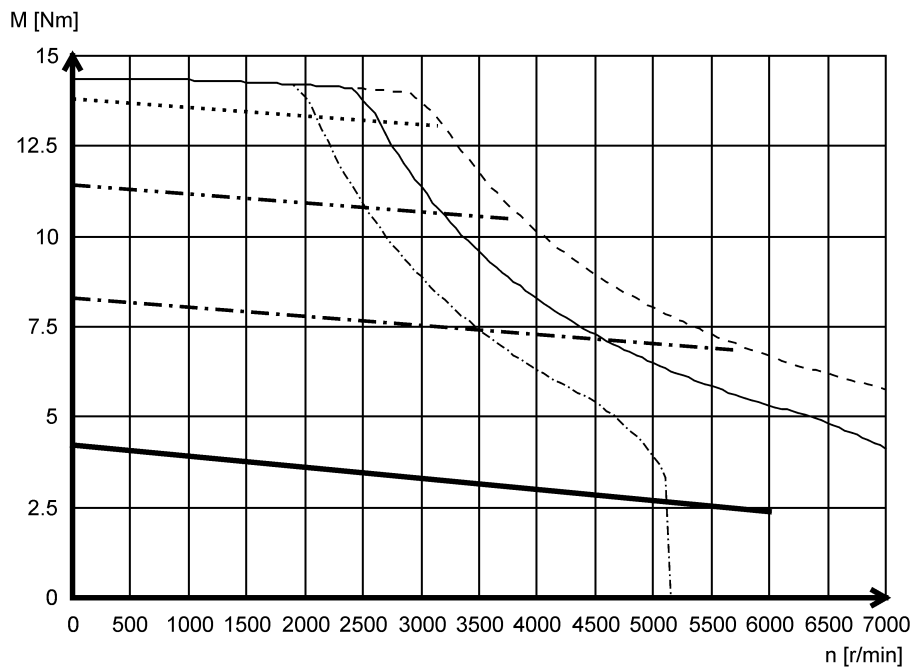
## Torque characteristics

### MCS09F38L (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 4x I<sub>0</sub>
- · · - Mmax @ Imax= 3x I<sub>0</sub>
- · - · Mmax @ Imax= 2x I<sub>0</sub>
- S1

### MCS09F60L (self-ventilated)



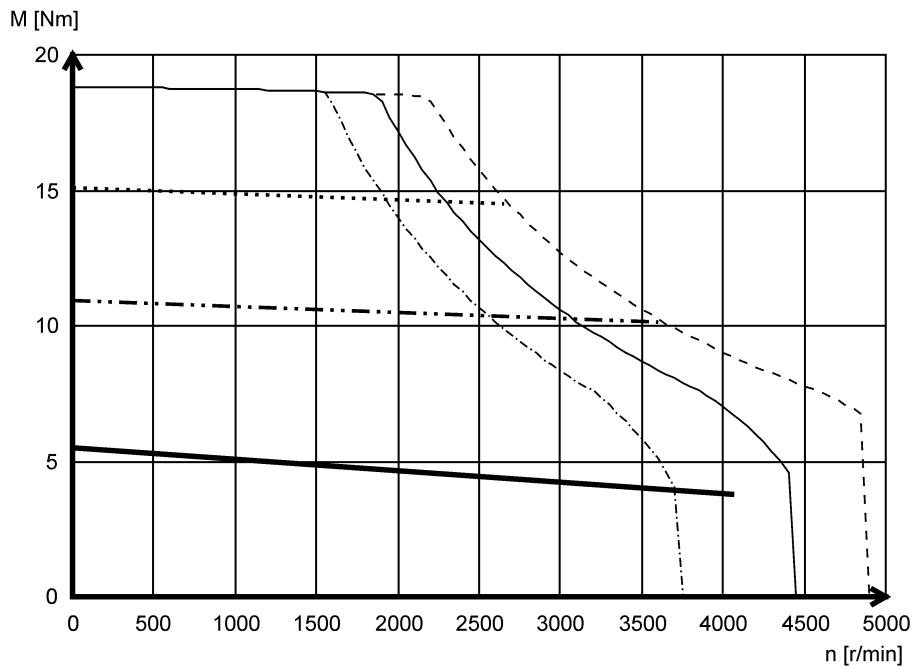
- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 4x I<sub>0</sub>
- · · - Mmax @ Imax= 3x I<sub>0</sub>
- · - · Mmax @ Imax= 2x I<sub>0</sub>
- S1

# Technical data

Torque characteristics

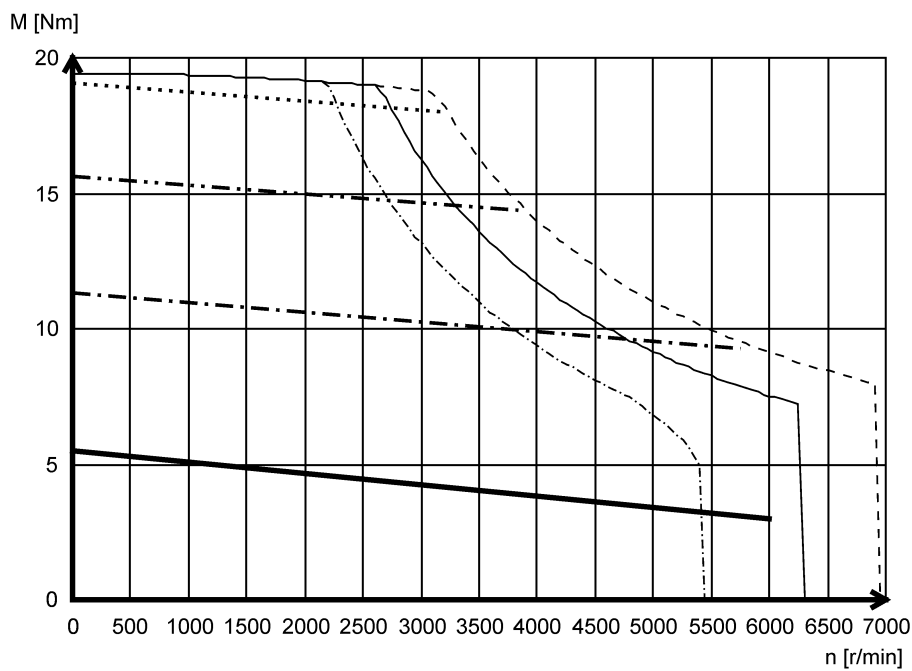


## MCS09H41L (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · · - Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

## MCS09H60L (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ I<sub>max</sub>= 4x I<sub>0</sub>
- · · - Mmax @ I<sub>max</sub>= 3x I<sub>0</sub>
- · - · Mmax @ I<sub>max</sub>= 2x I<sub>0</sub>
- S1

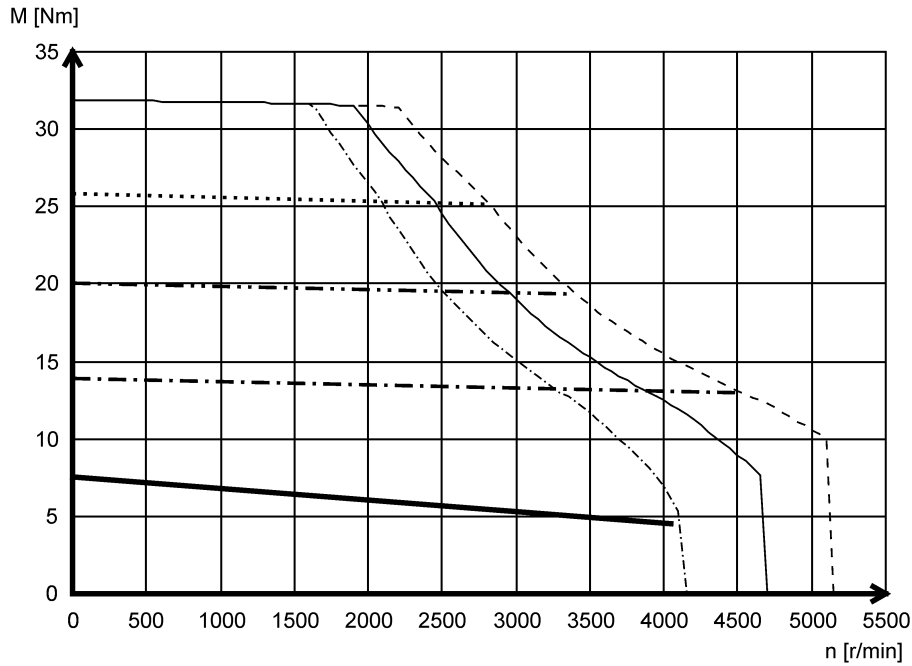




# Technical data

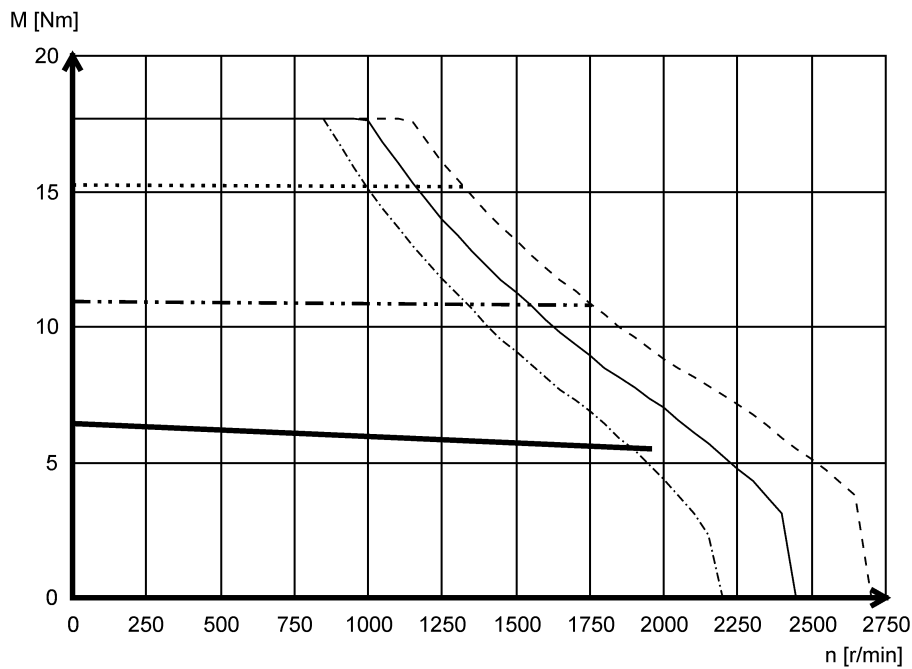
Torque characteristics

## MCS09L41L (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 4x I<sub>0</sub>
- · · - Mmax @ Imax= 3x I<sub>0</sub>
- - - Mmax @ Imax= 2x I<sub>0</sub>
- S1

## MCS12D20L (self-ventilated)



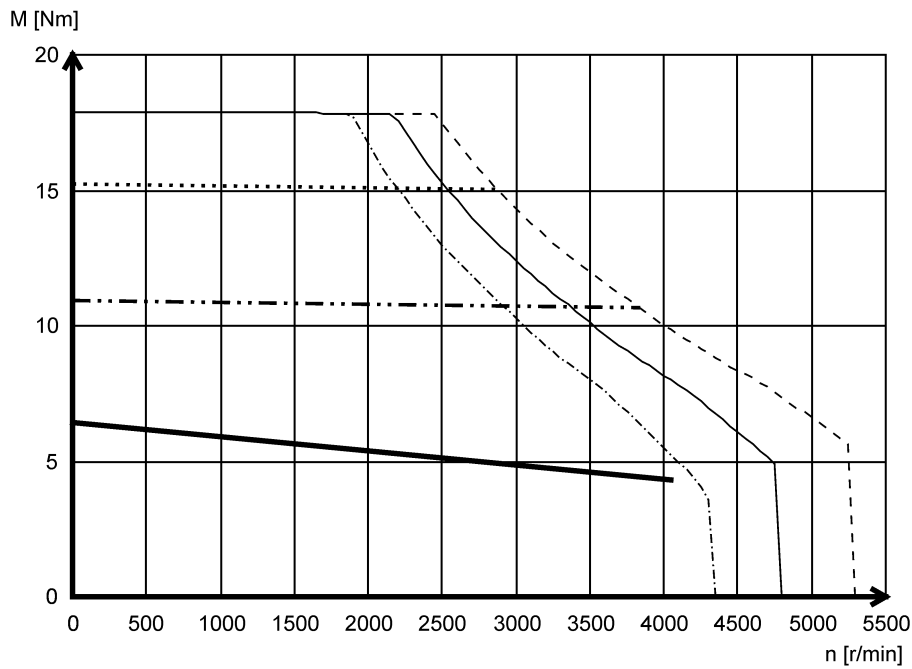
- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 3x I<sub>0</sub>
- · · - Mmax @ Imax= 2x I<sub>0</sub>
- S1

# Technical data

Torque characteristics

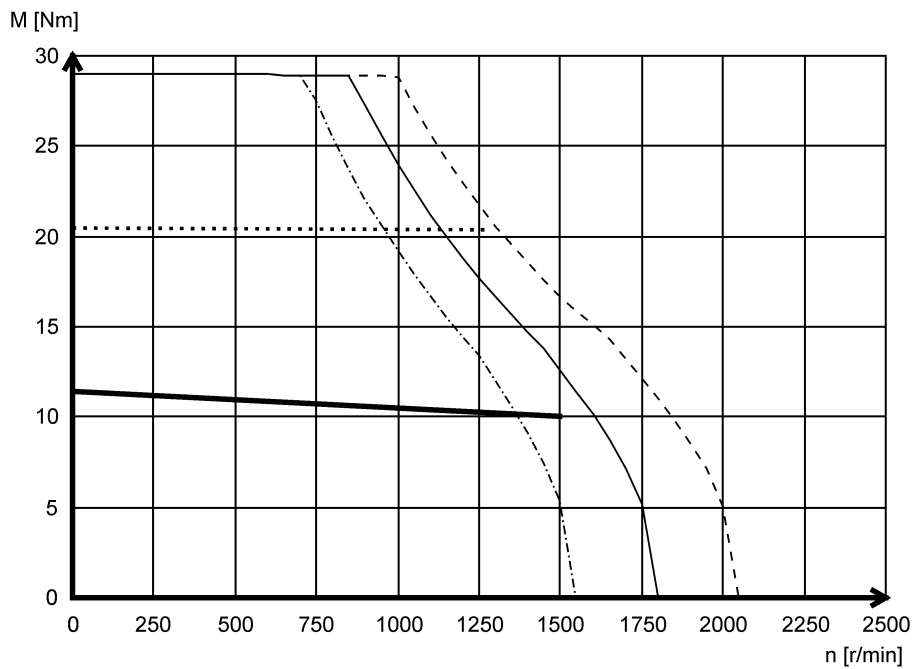


## MCS12D41L (self-ventilated)



- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 3x I0
- · - · Mmax @ Imax= 2x I0
- S1

## MCS12H15L (self-ventilated)



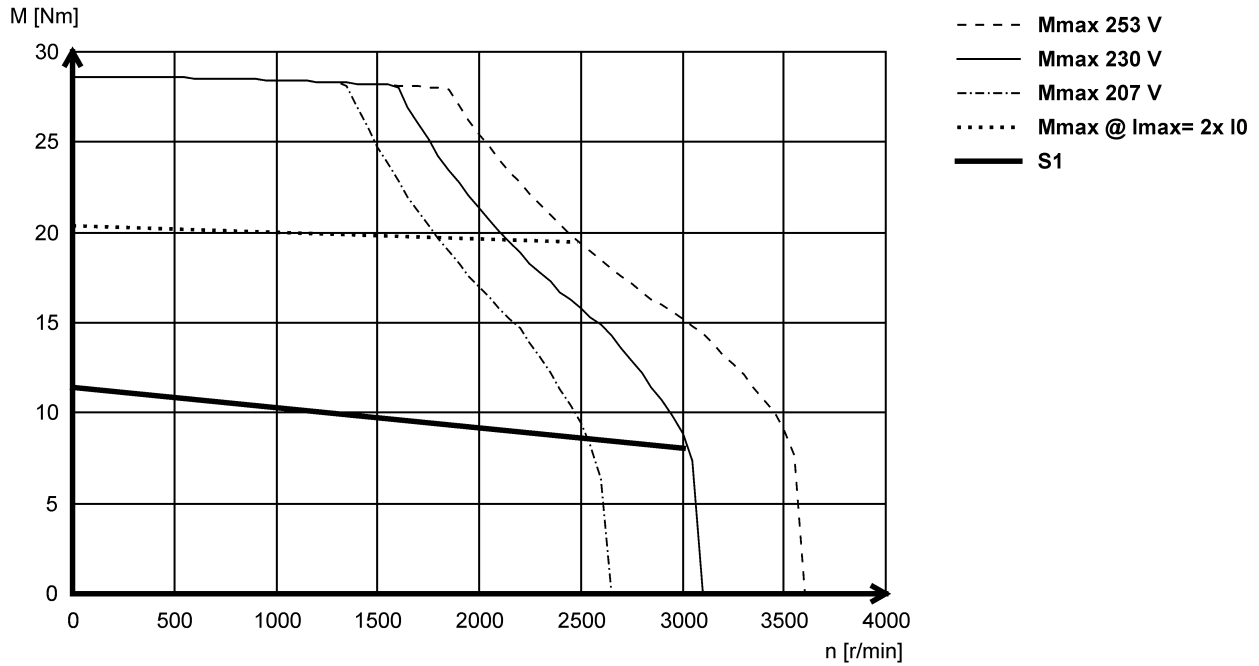
- Mmax 253 V
- Mmax 230 V
- · - · Mmax 207 V
- Mmax @ Imax= 2x I0
- S1



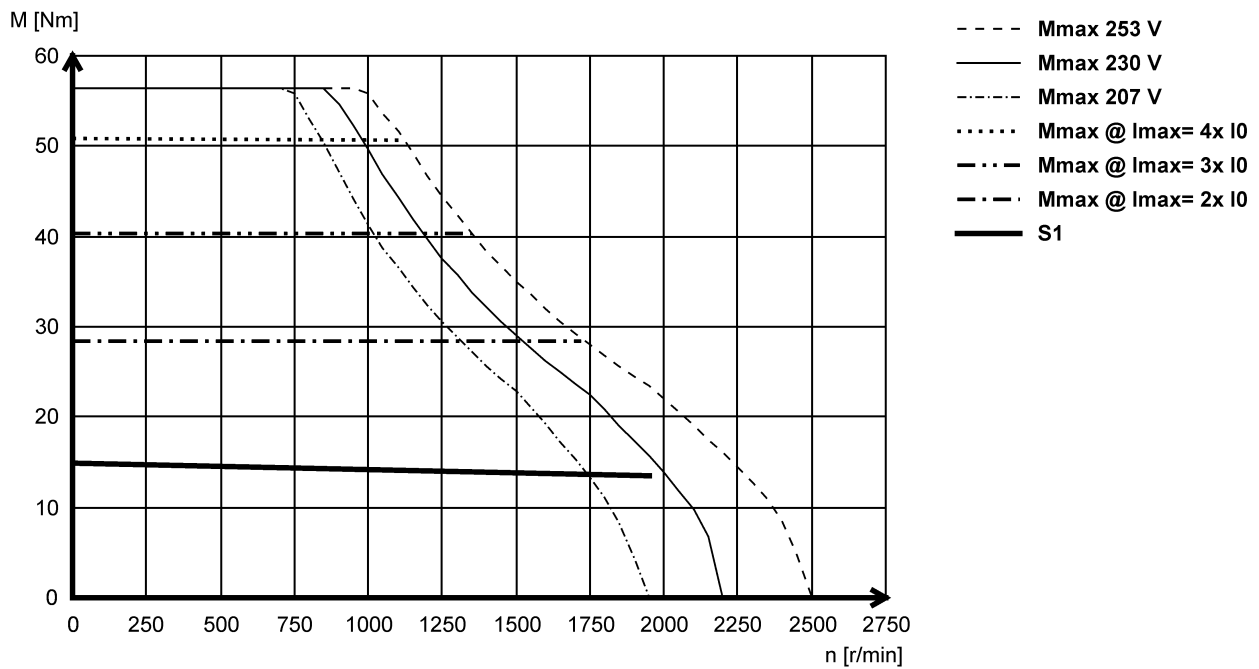
# Technical data

Torque characteristics

## MCS12H30L- (self-ventilated)



## MCS12L20L (self-ventilated)



# Technical data

## Dimensions



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## Dimensions

### Notes on the basic dimensions



The dimensions also apply for motors with One Cable Technology (OCT).

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#### Table content

#### Explanation

| Table content              |    | Explanation  |
|----------------------------|----|--|
| Total length without brake | L  | Total length of the drive with resolver                        |
| Total length with brake    | L  | Total length of the drive with resolver                        |
| Motor/connection distance  | AD | Distance from center of motor to end of connector/terminal box |



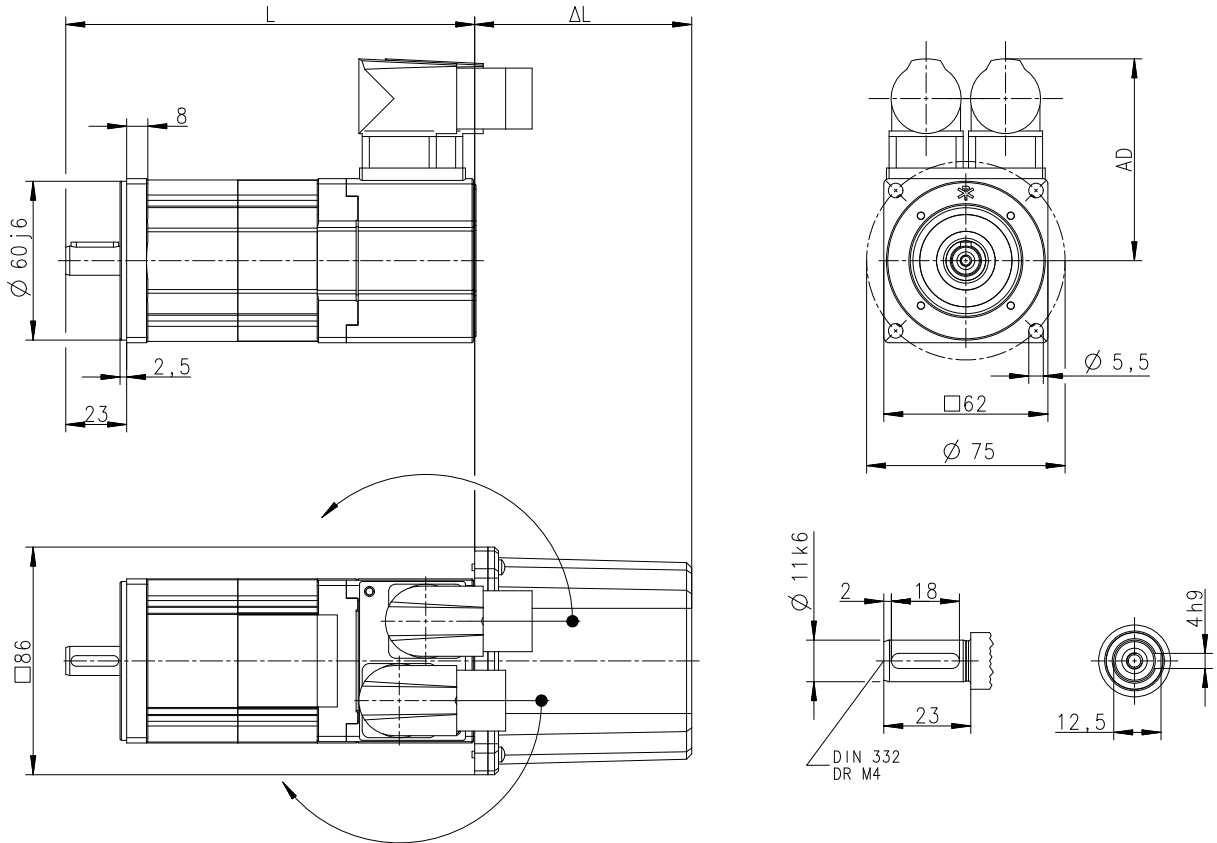
# Technical data

Dimensions  
Basic dimensions

## Basic dimensions

### MCS06, self-ventilated

Design B5-FF75



8800650-00

| Motor                      |    |    | MCS 06C41-<br>MCS 06C41L | MCS 06C60-<br>MCS 06C60L | MCS 06F41-<br>MCS 06F41L | MCS 06F60-<br>MCS 06F60L | MCS 06I41-<br>MCS 06I41L | MCS 06I60-<br>MCS 06I60L |
|----------------------------|----|----|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Total length without brake | L  | mm | 155                      |                          | 185                      |                          | 215                      |                          |
| Total length with brake    | L  | mm | 174                      |                          | 204                      |                          | 234                      |                          |
| Motor/connection distance  | AD | mm | 77                       |                          |                          |                          |                          |                          |

$\Delta L$  ▶ Additional lengths [109](#)

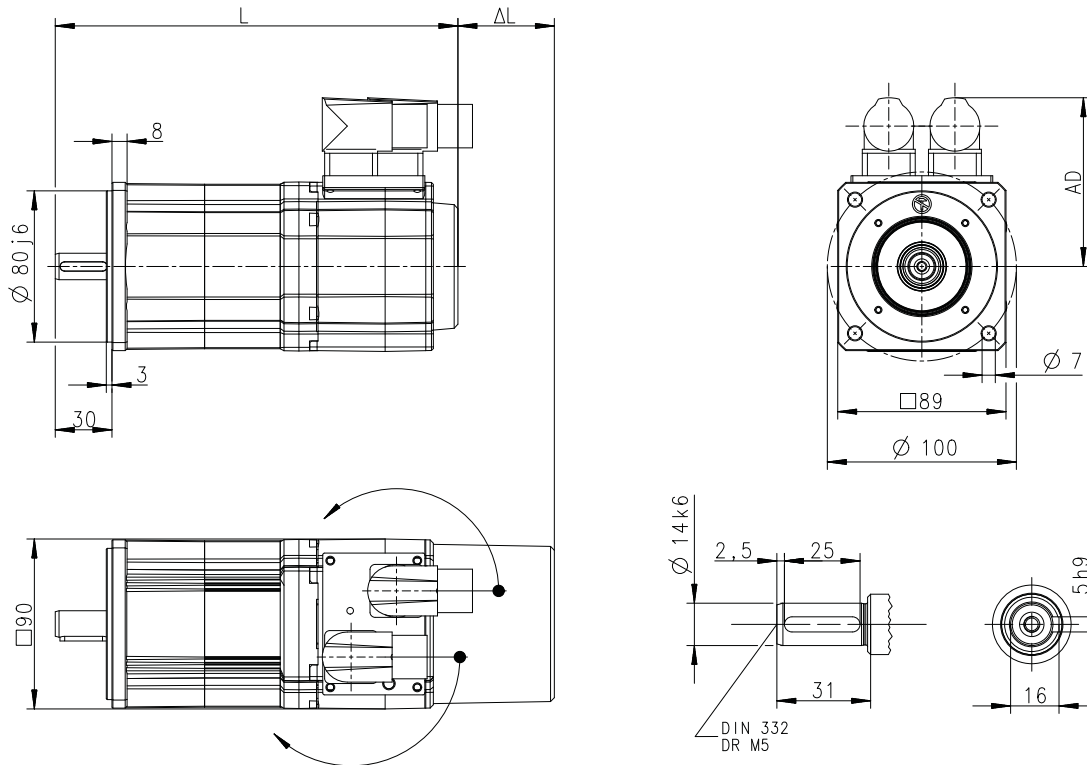
# Technical data

Dimensions  
Basic dimensions



## MCS09, self-ventilated

Design B5-FF100



8800651-00

| Motor                      |    |    | MCS 09D41-<br>MCS 09D41L | MCS 09D60-<br>MCS 09D60L | MCS 09F38-<br>MCS 09F38L | MCS 09F60-<br>MCS 09F60L | MCS 09H41-<br>MCS 09H41L | MCS 09H60-<br>MCS 09H60L |
|----------------------------|----|----|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Total length without brake | L  | mm | 213                      |                          | 233                      |                          | 253                      |                          |
| Total length with brake    | L  | mm | 233                      |                          | 253                      |                          | 273                      |                          |
| Motor/connection distance  | AD | mm | 90                       |                          |                          |                          |                          |                          |

| Motor                      |    |    | MCS 09L41-<br>MCS 09L41L | MCS 09L51- |
|----------------------------|----|----|--------------------------|------------|
| Total length without brake | L  | mm | 293                      |            |
| Total length with brake    | L  | mm | 313                      |            |
| Motor/connection distance  | AD | mm | 90                       |            |

Δ L ▶ [Additional lengths](#) 109

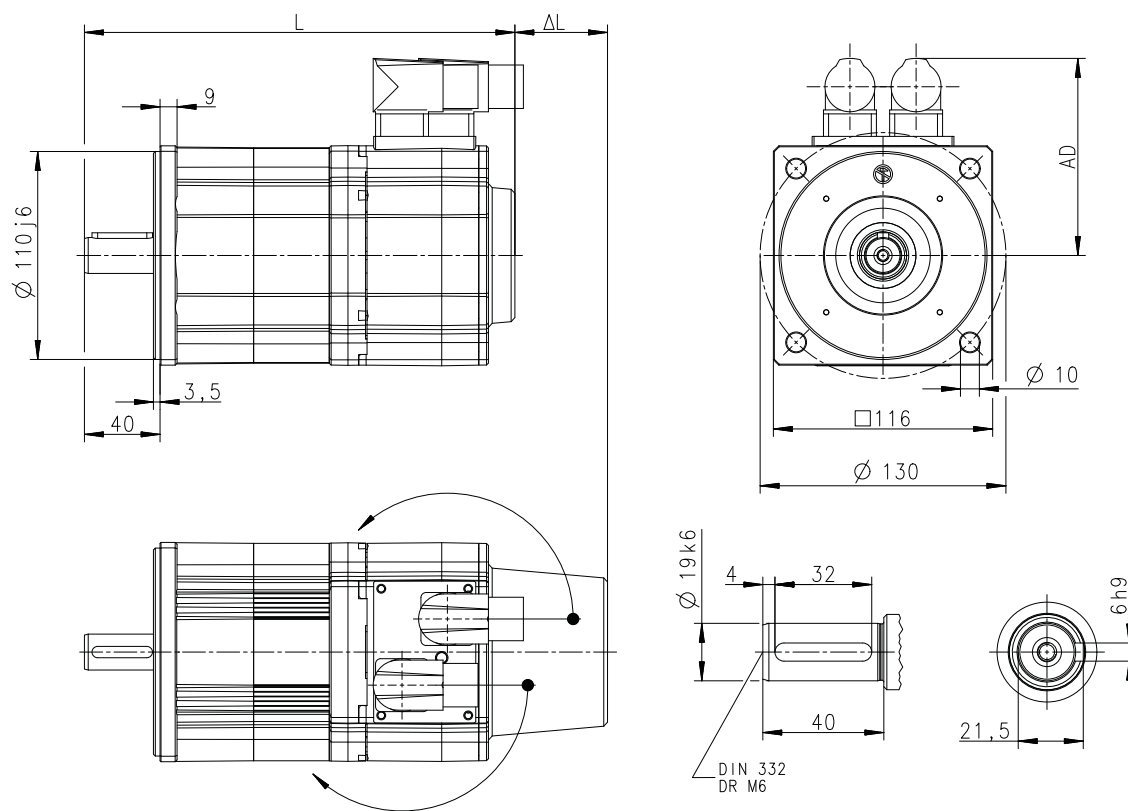


# Technical data

Dimensions  
Basic dimensions

## MCS12, self-ventilated

Design B5-FF130



8800652-00

| Motor                      |    |    | MCS 12D20-<br>MCS 12D20L | MCS 12D41-<br>MCS 12D41L | MCS 12H15-<br>MCS 12H15L | MCS 12H30L | MCS 12H35- | MCS 12L20-<br>MCS 12L20L |
|----------------------------|----|----|--------------------------|--------------------------|--------------------------|------------|------------|--------------------------|
| Total length without brake | L  | mm | 228                      |                          | 268                      |            | 308        |                          |
| Total length with brake    | L  | mm | 248                      |                          | 288                      |            | 328        |                          |
| Motor/connection distance  | AD | mm | 105                      |                          |                          |            |            |                          |
| Motor                      |    |    | MCS 12L41-               |                          |                          |            |            |                          |
| Total length without brake | L  | mm | 308                      |                          |                          |            |            |                          |
| Total length with brake    | L  | mm | 328                      |                          |                          |            |            |                          |
| Motor/connection distance  | AD | mm | 105                      |                          |                          |            |            |                          |

$\Delta L$  ▶ Additional lengths [109](#)

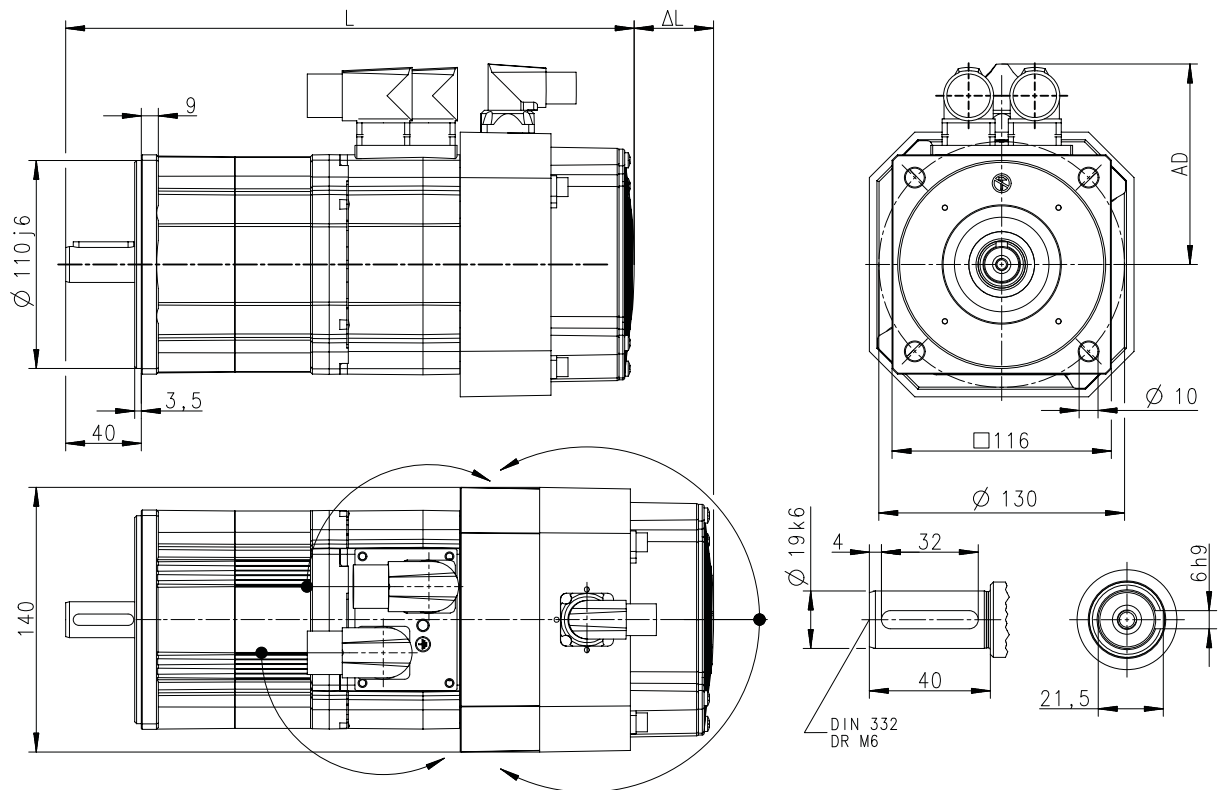
# Technical data

Dimensions  
Basic dimensions



## MCS12, forced ventilated

Design B5-FF130



8800655-00

| Motor                      |    |    | MCS 12D17- | MCS 12D35- | MCS 12H14- | MCS 12H34- | MCS 12L17- | MCS 12L39- |
|----------------------------|----|----|------------|------------|------------|------------|------------|------------|
| Total length without brake | L  | mm | 301        |            | 341        |            | 381        |            |
| Total length with brake    | L  | mm | 321        |            | 361        |            | 401        |            |
| Motor/connection distance  | AD | mm |            |            | 105        |            |            |            |

$\Delta L$  ▶ [Additional lengths](#) □ 109



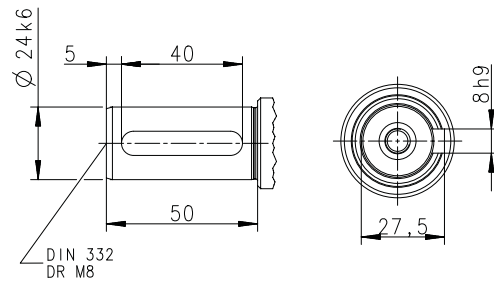
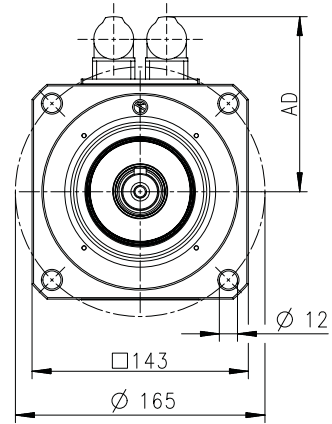
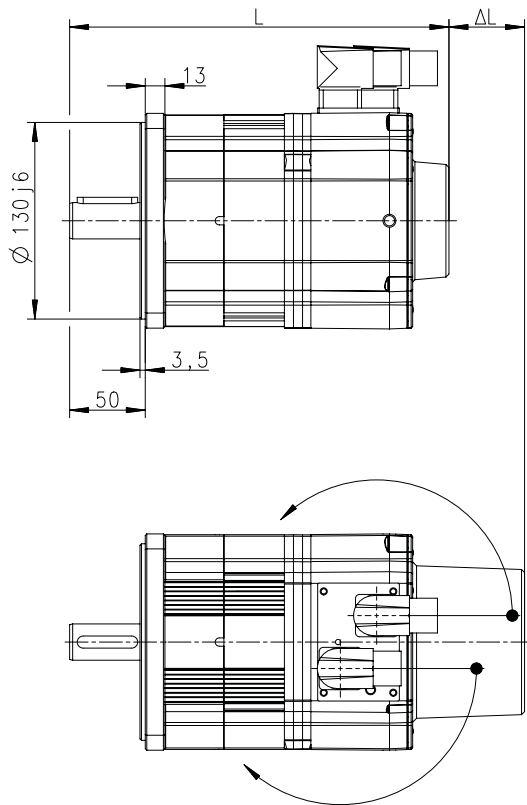


# Technical data

Dimensions  
Basic dimensions

## MCS14, self-ventilated

Design B5-FF165



8800653-00

| Motor                      |    |    | MCS 14D15- | MCS 14D36- | MCS 14H15- | MCS 14H32- | MCS 14L15- | MCS 14L32- |  |
|----------------------------|----|----|------------|------------|------------|------------|------------|------------|--|
| Total length without brake | L  | mm | 251        |            | 291        |            | 331        |            |  |
| Total length with brake    | L  | mm | 279        |            | 319        |            | 359        |            |  |
| Motor/connection distance  | AD | mm | 117        |            |            |            |            | 146        |  |
| Motor                      |    |    | MCS 14P14- |            |            | MCS 14P32- |            |            |  |
| Total length without brake | L  | mm |            |            |            | 371        |            |            |  |
| Total length with brake    | L  | mm |            |            |            | 399        |            |            |  |
| Motor/connection distance  | AD | mm | 117        |            |            | 146        |            |            |  |

Δ L ▶ Additional lengths [109](#)

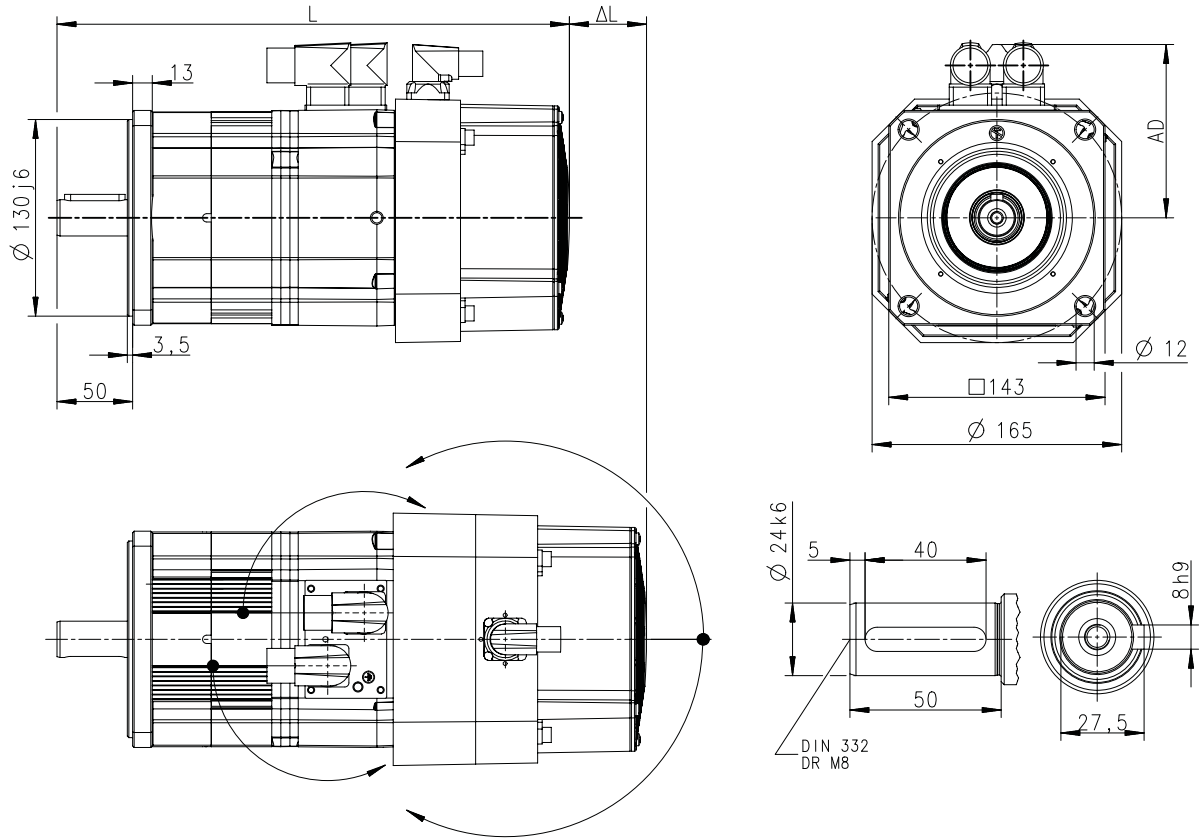
# Technical data

Dimensions  
Basic dimensions



## MCS14, forced ventilated

Design B5-FF165



8800656-00

| Motor                      |    |    | MCS 14D14- | MCS 14D30- | MCS 14H12- | MCS 14H28- | MCS 14L14- | MCS 14L30- |
|----------------------------|----|----|------------|------------|------------|------------|------------|------------|
| Total length without brake | L  | mm | 339        |            | 379        |            | 419        |            |
| Total length with brake    | L  | mm | 367        |            | 407        |            | 447        |            |
| Motor/connection distance  | AD | mm | 117        |            |            | 146        | 117        | 146        |
| Motor                      |    |    | MCS 14P11- |            |            | MCS 14P26- |            |            |
| Total length without brake | L  | mm |            |            |            | 459        |            |            |
| Total length with brake    | L  | mm |            |            |            | 487        |            |            |
| Motor/connection distance  | AD | mm | 117        |            |            | 146        |            |            |

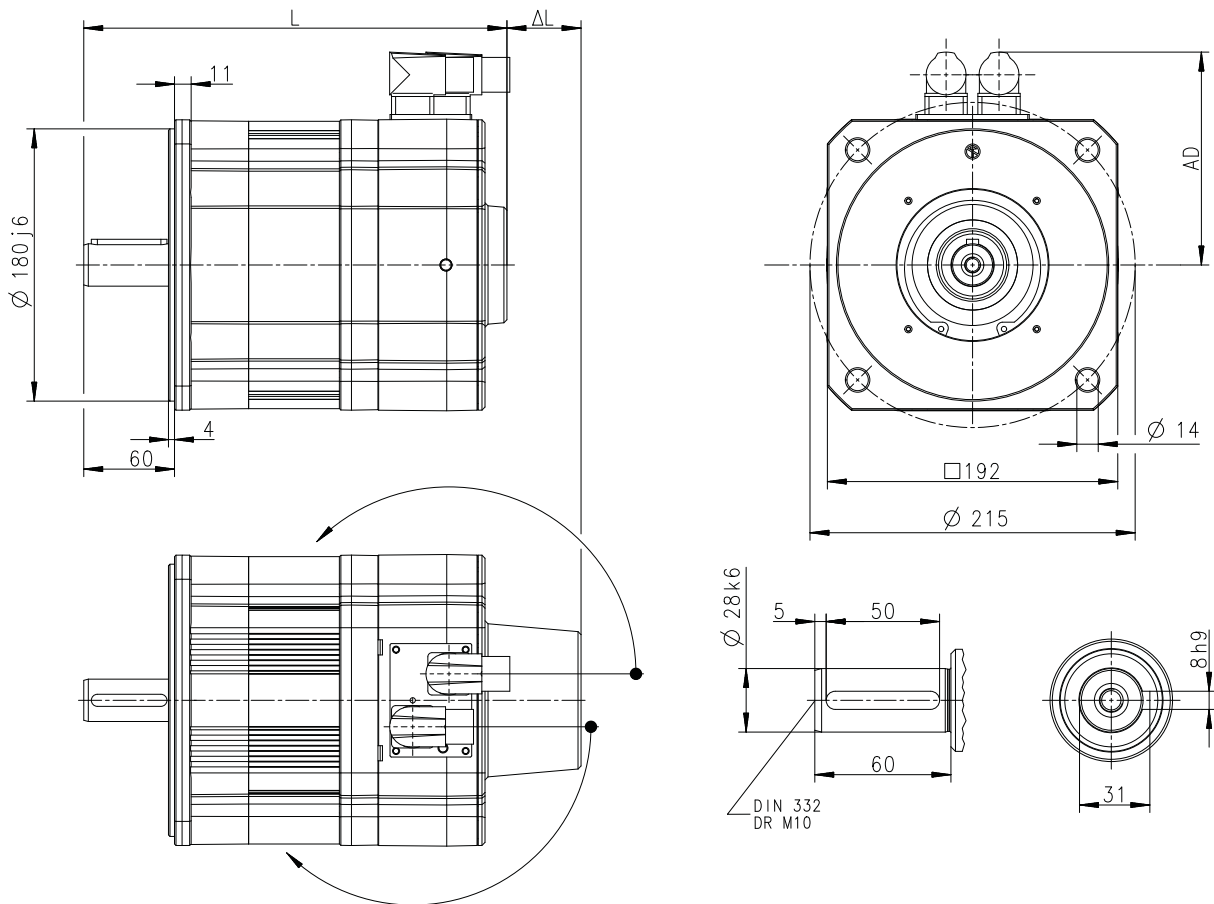
Δ L ▶ [Additional lengths](#) 109



# Technical data

Dimensions  
Basic dimensions

## MCS19, self-ventilated Design B5-FF215



8800654-00

| Motor                      |    |    | MCS 19F14- | MCS 19F30- | MCS 19J14- | MCS 19J30- | MCS 19P14- | MCS 19P30- |
|----------------------------|----|----|------------|------------|------------|------------|------------|------------|
| Total length without brake | L  | mm | 280        |            | 320        |            | 380        |            |
| Total length with brake    | L  | mm | 324        |            | 364        |            | 424        |            |
| Motor/connection distance  | AD | mm | 142        | 171        | 142        | 171        |            |            |

$\Delta L$  ▶ [Additional lengths](#) 109

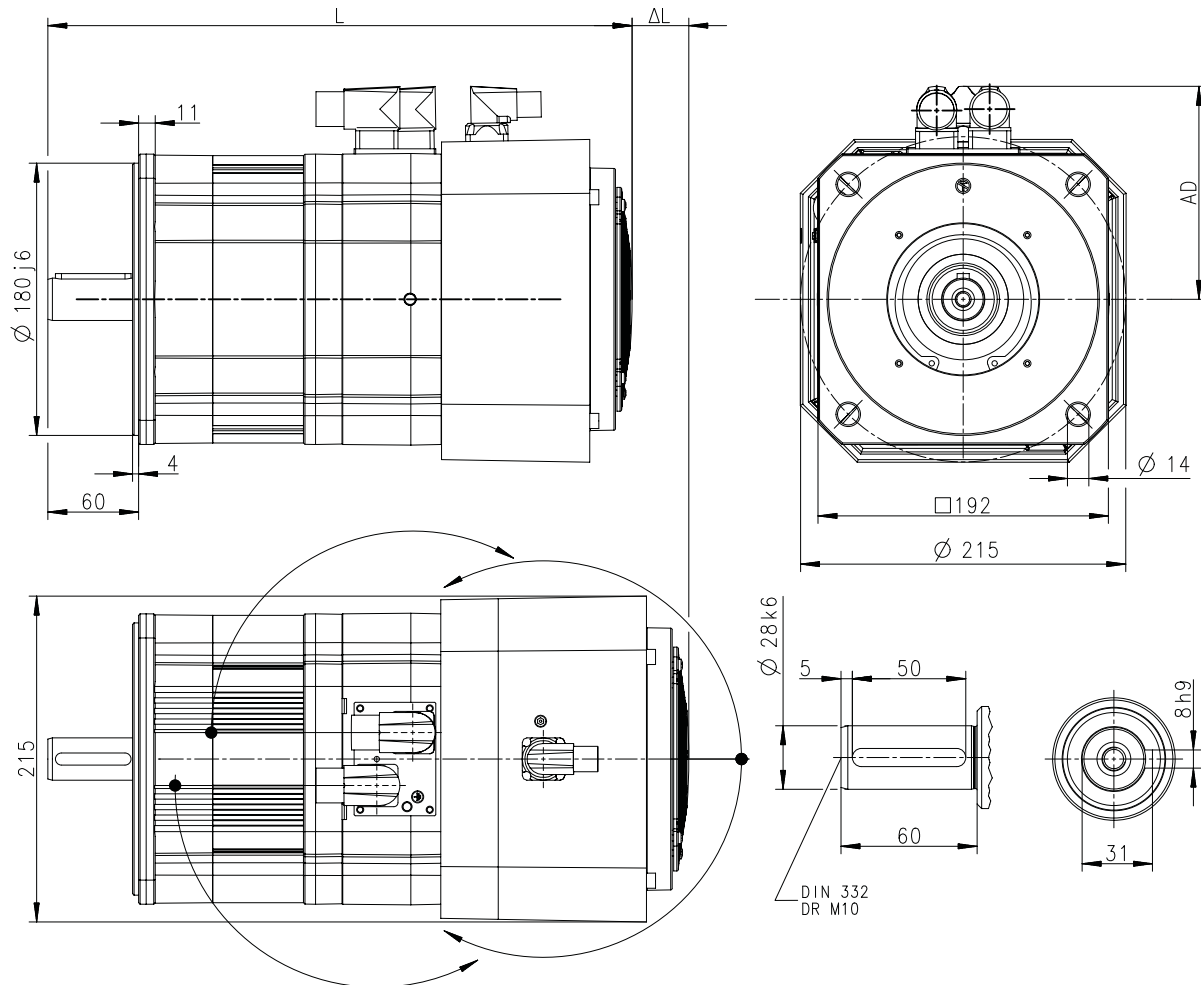
# Technical data

Dimensions  
Basic dimensions



## MCS19, forced ventilated

Design B5-FF215



8800657-00

| Motor                      |    |    | MCS 19F12- | MCS 19F29- | MCS 19J12- | MCS 19J29- | MCS 19P12- | MCS 19P29- |
|----------------------------|----|----|------------|------------|------------|------------|------------|------------|
| Total length without brake | L  | mm | 387        |            | 427        |            | 487        |            |
| Total length with brake    | L  | mm | 431        |            | 471        |            | 531        |            |
| Motor/connection distance  | AD | mm | 142        | 171        |            |            |            |            |

$\Delta L$  ▶ Additional lengths [□ 109](#)



# Technical data

Dimensions  
Additional lengths

## Additional lengths



The motor code indicates the short designation of the brake and feedback. Detailed information can be found for

- ▶ [Product codes](#) 136
- ▶ [Brakes](#) 124
- ▶ [Feedback](#) 129

### MCS06

| Motor  |     |    | MCS06C41-<br>MCS06C41L<br>MCS06C60-<br>MCS06C60L | MCS06F41-<br>MCS06F41L<br>MCS06F60-<br>MCS06F60L | MCS06I41-<br>MCS06I41L<br>MCS06I60-<br>MCS06I60L |
|--|-----|----|--|--|--|
| Cooling type                                       |     |    | natural  | natural  | natural  |
| R□0  | Δ L | mm | 0  |  |  |
| S□M (AM1024...)/<br>SRS / SVS /<br>ECN / EQI / EQN | Δ L | mm | 82   |  |  |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 35   |  |  |

### MCS09

| Motor  |     |    | MCS09D41-<br>MCS09D41L<br>MCS09D60-<br>MCS09D60L | MCS09F38-<br>MCS09F38L<br>MCS09F60-<br>MCS09F60L | MCS09H41-<br>MCS09H41L<br>MCS09H60-<br>MCS09H60L | MCS09L41-<br>MCS09L41L<br>MCS09L60- |
|--|-----|----|--|--|--|-------------------------------------|
| Cooling type                                       |     |    | natural  | natural  | natural  | natural                             |
| R□0  | Δ L | mm | 0  |  |  |                                     |
| S□M (AM1024...)/<br>SRS / SVS /<br>ECN / EQI / EQN | Δ L | mm | 51   |  |  |                                     |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 20   |  |  |                                     |

### MCS12

| Motor  |     |    | MCS12D17- | MCS12D20-<br>MCS12D20L | MCS12D35- | MCS12D41-<br>MCS12D41L | MCS12H14- | MCS12H15-<br>MCS12H15L | MCS12H30L |
|--|-----|----|-----------|------------------------|-----------|------------------------|-----------|------------------------|-----------|
| Cooling type                                       |     |    | Forced    | Natural                | Forced    | Natural                | Forced    | Natural                | Natural   |
| R□0  | Δ L | mm | 0         | 0                      | 0         | 0                      | 0         | 0                      | 0         |
| S□M (AM1024...)/<br>SRS / SVS /<br>ECN / EQI / EQN | Δ L | mm | 43        | 49                     | 43        | 49                     | 43        | 49                     | 49        |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 43        | 20                     | 43        | 20                     | 43        | 20                     | 20        |

| Motor  |     |    | MCS12H34- | MCS12H35- | MCS12L17- | MCS12L20-<br>MCS12L20L | MCS12L39- | MCS12L41-<br>MCS12L41L |
|--|-----|----|-----------|-----------|-----------|------------------------|-----------|------------------------|
| Cooling type                                       |     |    | Forced    | Natural   | Forced    | Natural                | Forced    | Natural                |
| R□0  | Δ L | mm | 0         | 0         | 0         | 0                      | 0         | 0                      |
| S□M (AM1024...)/<br>SRS / SVS /<br>ECN / EQI / EQN | Δ L | mm | 43        | 49        | 43        | 49                     | 43        | 49                     |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 43        | 20        | 43        | 20                     | 43        | 20                     |

# Technical data

Weights  
Basic weights



## MCS14

| Motor  |     |    | MCS14D14- | MCS14D15- | MCS14D30- | MCS14D36- | MCS14H12- | MCS14H15- | MCS14H28- | MCS14H32- |
|--|-----|----|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Cooling type                                       |     |    | Blower    | natural   | Blower    | natural   | Blower    | natural   | Blower    | natural   |
| R□0  | Δ L | mm | 0         | 0         | 0         | 0         | 0         | 0         | 0         | 0         |
| S□M (AM1024...)/<br>SRS / SVS /<br>ECN / EQI / EQN | Δ L | mm | 53        | 50        | 53        | 50        | 53        | 50        | 53        | 50        |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 53        | 18        | 53        | 18        | 53        | 18        | 53        | 18        |

| Motor  |     |    | MCS14L14- | MCS14L15- | MCS14L30- | MCS14L32- | MCS14P11- | MCS14P14- | MCS14P26- | MCS14P32- |
|--|-----|----|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Cooling type                                       |     |    | Blower    | natural   | Blower    | natural   | Blower    | natural   | Blower    | natural   |
| R□0  | Δ L | mm | 0         | 0         | 0         | 0         | 0         | 0         | 0         | 0         |
| S□M (AM1024...)/<br>SRS / SVS /<br>ECN / EQI / EQN | Δ L | mm | 53        | 50        | 53        | 50        | 53        | 50        | 53        | 50        |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 53        | 18        | 53        | 18        | 53        | 18        | 53        | 18        |

## MCS19

| Motor  |     |    | MCS19F12- | MCS19F14- | MCS19F29- | MCS19F30- | MCS19J12- | MCS19J14- |
|--|-----|----|-----------|-----------|-----------|-----------|-----------|-----------|
| Cooling type                                       |     |    | Blower    | natural   | Blower    | natural   | Blower    | natural   |
| R□0  | Δ L | mm | 0         | 0         | 0         | 0         | 0         | 0         |
| S□M (AM1024...)/ SRS /<br>SVS /<br>ECN / EQI / EQN | Δ L | mm | 72        | 49        | 72        | 49        | 72        | 49        |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 72        | 19        | 72        | 19        | 72        | 19        |

| Motor  |     |    | MCS19J29- | MCS19J30- | MCS19P12- | MCS19P14- | MCS19P29- | MCS19P30- |
|--|-----|----|-----------|-----------|-----------|-----------|-----------|-----------|
| Cooling type                                       |     |    | Blower    | natural   | Blower    | natural   | Blower    | natural   |
| R□0  | Δ L | mm | 0         | 0         | 0         | 0         | 0         | 0         |
| S□M (AM1024...)/ SRS /<br>SVS /<br>ECN / EQI / EQN | Δ L | mm | 72        | 49        | 72        | 49        | 72        | 49        |
| S□M (AM128...)/<br>EKM / EVM                       | Δ L | mm | 72        | 19        | 72        | 19        | 72        | 19        |

## Weights

### Basic weights



The basic weights are listed in the rated data.

▶ [Rated data](#) 25

Observe ▶ [Additional weights](#) 110!

### Additional weights

#### Motors

| Motor                             |   |    | MCS06C<br>MCS06F<br>MCS06I | MCS09D<br>MCS09F<br>MCS09H<br>MCS09L | MCS12D<br>MCS12H<br>MCS12L | MCS14D<br>MCS14H<br>MCS14L<br>MCS14P | MCS19F | MCS19J<br>MCS19P |
|-----------------------------------|---|----|----------------------------|--------------------------------------|----------------------------|--------------------------------------|--------|------------------|
| Permanent magnet<br>holding brake |   |    |                            |                                      |                            |                                      |        |                  |
| Standard braking<br>torque        | m | kg | 0.3                        | 0.8                                  | 0.9                        | 1.9                                  | 3.1    |                  |
| Increased braking<br>torque       | m | kg |                            | 0.8                                  | 1.2                        | 3.1                                  |        | 4.3              |



## Product extensions

Motor connection  
Connection via terminal box

---

### Product extensions

#### Motor connection

##### Connection via terminal box

If a motor is to be connected to an existing cable or plug connectors are not to be used for other reasons, the connection can also be made via a terminal box.

The terminals are designed as tension spring terminals to ensure here the long-term vibration resistance of the cable contacts with adequate contact pressure required.

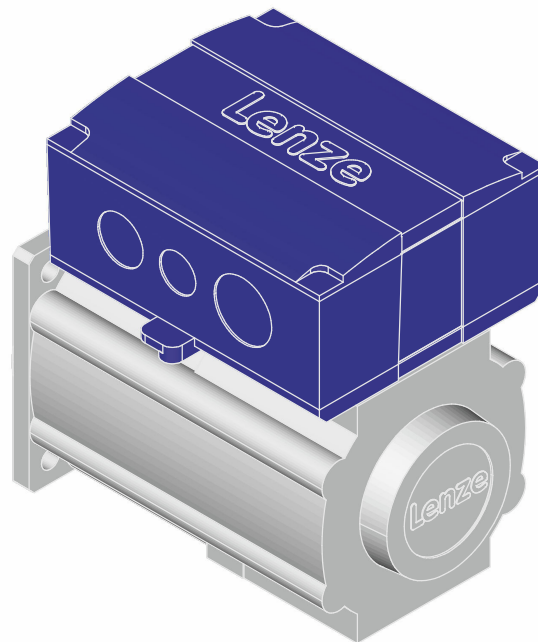
The terminal boxes have generously dimensioned space for the customer's own wiring and large surface shield connection areas to ensure a secure EMC-compliant connection. The cable outlet may be to the left or to the right, depending on requirements.



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It is not possible to attach a terminal box to the MCS06 or to models with the blower.

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# Product extensions

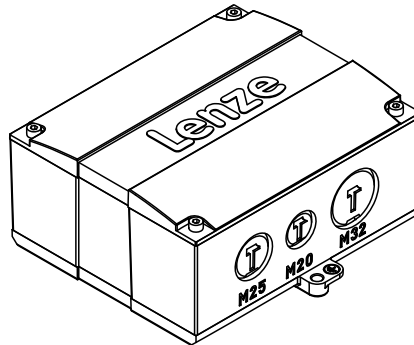
Motor connection  
Connection via terminal box



## Cable glands

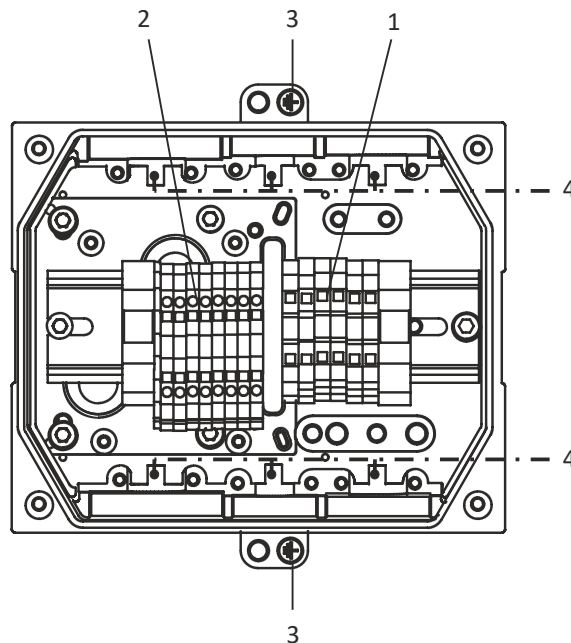


The bore holes for the cable glands M25, M20 and M32 are located on both sides and closed. They can be opened according to need.



| Motor               | MCS09<br>MCS12<br>MCS14H | MCS14L15<br>MCS14P14<br>MCS19F15<br>MCS19J15 | MCS14L32<br>MCS14P32<br>MCS19F13<br>MCS19J30<br>MCS19P |
|---------------------|--------------------------|--|--|
| Screwed connections |                          | 2x M20<br>2x M25<br>2x M32                   |  |
| cable cross-section | mm <sup>2</sup>          | 0.08 ... 2.5<br>4 (without wire end ferrule) | 0.2 ... 10   |
| Stripping length    | mm                       | 10 ... 11                                    |  |
| Terminal design     |                          | Spring-loaded terminal                       |  |

## Position of the connections



| Position | Meaning   |
|----------|---|
| 1        | Power connection<br>Brake connection                        |
| 2        | Feedback connection<br>Connection of temperature monitoring |
| 3        | PE connection   |
| 4        | Large area shield contact.                                  |





## Product extensions

Motor connection  
Connection via terminal box

| Terminal box, power |      |                     |
|---------------------|------|---------------------|
| Contact             | Name | Meaning             |
| U1                  | L1   | Motor winding phase |
| V1                  | L2   |                     |
| W1                  | L3   |                     |
| PE                  | PE   | PE conductor        |

| Terminal box, DC brake |      |         |
|------------------------|------|---------|
| Contact                | Name | Meaning |
| BD1                    | +    | Brake + |
| BD2                    | -    | Brake - |

| Terminal box, resolver |          |   |
|------------------------|----------|---|
| Contact                | Name     | Meaning   |
| B1                     | +Ref     | Transformer windings (reference windings)                                     |
| B2                     | -Ref     |   |
| B3                     | +VCC ETS | Supply: Electronic nameplate (only for variant with electronic nameplate ETS) |
| B4                     | +COS     | Cosine stator windings  |
| B5                     | -COS     |   |
| B6                     | +SIN     | Sine stator windings  |
| B7                     | -SIN     |   |
| B8                     |          | Not assigned  |

| Terminal box, SinCos absolute value encoder with Hiperface |                |                            |
|--|----------------|----------------------------|
| Contact  | Name           | Meaning                    |
| B1   | + UB           | Supply +                   |
| B2   | GND            | Mass                       |
| B3   | A              | Track A / + COS            |
| B4   | A <sup>-</sup> | Track A inverse /-COS      |
| B5   | B              | Track B / +SIN             |
| B6   | B <sup>-</sup> | Track B inverse/-SIN       |
| B7   | Z              | Zero track / + RS485       |
| B8   | Z <sup>-</sup> | Zero track inverse /-RS485 |
| B10  |                | Incremental encoder shield |

| Terminal box, SinCos absolute value encoder with EnDat |            |                               |
|--|------------|-------------------------------|
| Contact  | Name       | Meaning                       |
| B1   | + UB       | Supply +                      |
| B2   | GND        | Mass                          |
| B3   | A          | Track A / + COS               |
| B4   | A-         | Track A inverse /-COS         |
| B5   | B          | Track B / +SIN                |
| B6   | B-         | Track B inverse/-SIN          |
| B7   | Daten      | EnDat interface data          |
| B8   | Daten-     | Data inverse EnDat interface  |
| B20  | Takt       | EnDat interface cycle         |
| B21  | Takt-      | Inverse EnDat interface cycle |
| B22  | Up Sensor  | Up Sensor                     |
| B23  | 0 V Sensor | 0 V sensor                    |
| B24  | Schirm     | Encoder housing shield        |
| B25  |            | Not assigned                  |

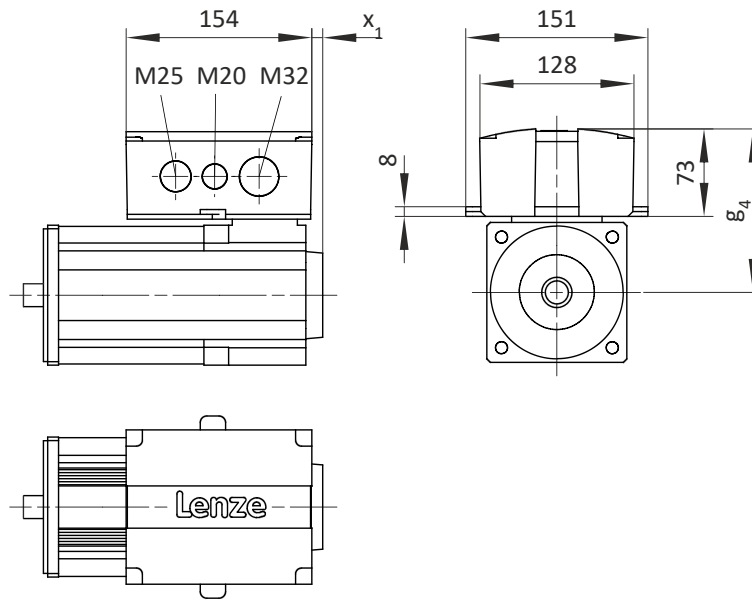
| Terminal box with temperature monitoring R |      |                      |
|--|------|----------------------|
| Contact                                    | Name | Meaning              |
| R1   | +    | Temperature sensor + |
| R2   | -    | Temperature sensor - |

# Product extensions

Motor connection  
Connection via terminal box



## Terminal box dimensions



| Motor                            |       |    | MCS09D<br>MCS09F<br>MCS09H<br>MCS09L | MCS12D<br>MCS12H<br>MCS12L | MCS14D<br>MCS14H<br>MCS14L<br>MCS14P | MCS19F<br>MCS19J<br>MCS19P |
|----------------------------------|-------|----|--------------------------------------|----------------------------|--------------------------------------|----------------------------|
| Motor/connection distance        | $g_4$ | mm | 121                                  | 136                        | 147                                  | 172                        |
| Feedback                         |       |    |                                      |                            |                                      |                            |
| Resolver/TTL incremental encoder | $x_1$ | mm | 5                                    | 9                          | 21                                   | 12                         |
| SinCos absolute value encoder    | $x_1$ | mm | 56                                   | 58                         | 71                                   | 61                         |



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### Connection via ICN connector

The electrical connection to the servo motors as a standard is established via ICN connectors.

The connection is made via two plug connectors, one for power and brake and one for feedback and temperature monitoring. Alternatively, Lenze offers One Cable Technology (OCT).

The connectors can be rotated by 270 ° and are provided with a bayonet catch. Since the catch of the connector is also compatible with conventional box nuts, existing mating connectors with a screw plug can continue to be used without any problems.



In order to provide for a quick and error-free connection of Lenze motors to Lenze inverters, we recommend using prefabricated Lenze system cables.

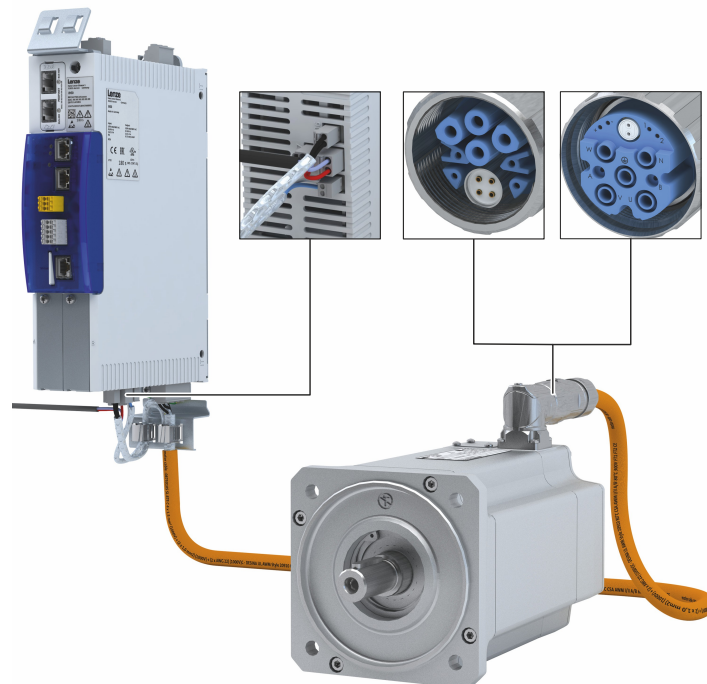
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### One Cable Technology (OCT)

With the aid of the open motor feedback protocol HIPERFACE DSL® and the digital absolute value encoders, the motor supports the future-oriented One Cable Technology (OCT).

#### Advantages

- All necessary wiring is done in only one connector.
- The use of hybrid cables allows for combined servo and feedback cables.
- This intelligently minimizes connecting cables, cable variants, and connection costs.
- The motor temperature is transmitted digitally together with the encoder signal. An additional connection for a motor temperature sensor is not required.
- Speed-dependent safety functions can be implemented by using the safety-rated absolute value encoder.



Pre-assembled hybrid cables for single-cable technology (OCT) can be found at the end of this chapter.

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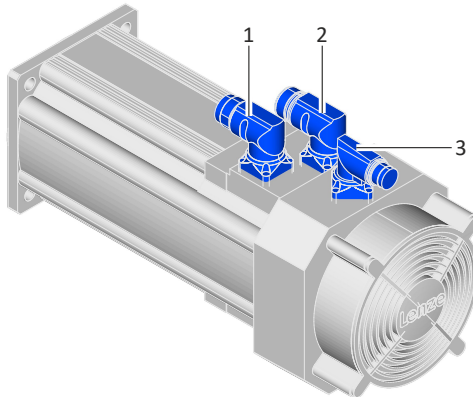
# Product extensions

Motor connection  
Connection via ICN connector

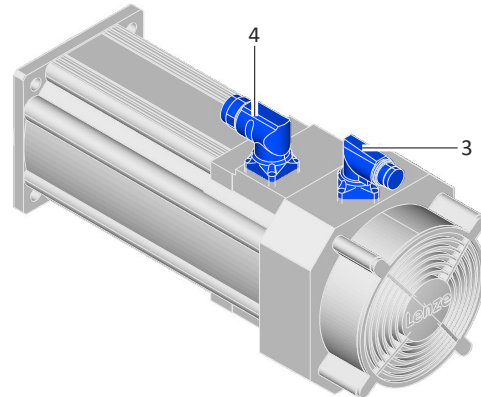


## Position of the connections

Standard connection



One Cable Technology (OCT)



| Position | Meaning   | Position | Meaning   |
|----------|---|----------|---|
| 1        | ICN-M23 connector, 6-pole<br>ICN-M40 connector, 8-pole<br>• Power connection<br>• Brake connection<br>• PE connection | 4        | For One Cable Technology (OCT)<br>ICN-M23 connector, hybrid<br>ICN-M40 connector, hybrid<br>• Power connection<br>• Brake connection<br>• PE connection<br>• Connection of digital absolute value encoder<br>• Connection of temperature monitoring |
| 2        | ICN-M23 connector<br>• Feedback connection<br>• Connection of temperature monitoring                                  |          |   |
| 3        | ICN-M17 connector<br>• Blower connection  |          |   |

## Motor/ICN connector assignment

| Standard connection: Power and brake   |           |           |           |           |           |           |           |
|--|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| One Cable Technology (OCT): Power connection, brake, feedback and temperature monitoring |           |           |           |           |           |           |           |
| Motor  | Connector | Motor     | Connector | Motor     | Connector | Motor     | Connector |
| MCS06...   | ICN-M23   | MCS14H15- | ICN-M23   | MCS14P14- | ICN-M23   | MCS19J14- | ICN-M23   |
| MCS09...   | ICN-M23   | MCS14H28- | ICN-M40   | MCS14P26- | ICN-M40   | MCS19J29- | ICN-M40   |
| MCS12...   | ICN-M23   | MCS14H32- | ICN-M23   | MCS14P32- | ICN-M40   | MCS19J30- | ICN-M40   |
| MCS14D14-  | ICN-M23   | MCS14L14- | ICN-M23   | MCS19F12- | ICN-M23   | MCS19P12- | ICN-M40   |
| MCS14D15-  | ICN-M23   | MCS14L15- | ICN-M23   | MCS19F14- | ICN-M23   | MCS19P14- | ICN-M40   |
| MCS14D30-  | ICN-M23   | MCS14L30- | ICN-M40   | MCS19F29- | ICN-M40   | MCS19P29- | ICN-M40   |
| MCS14D36-  | ICN-M23   | MCS14L32- | ICN-M40   | MCS19F30- | ICN-M40   | MCS19P30- | ICN-M40   |
| MCS14H12-  | ICN-M23   | MCS14P11- | ICN-M23   | MCS19J12- | ICN-M40   |           |           |



## Product extensions

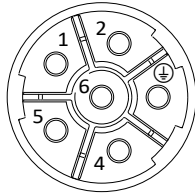
Motor connection  
Connection via ICN connector

### Standard connection

Connection of power and brake

ICN-M23 connector assignment

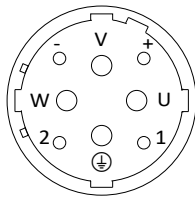
6-pole



| ICN M23 6-pole |      |               |
|----------------|------|---------------|
| Contact        | Name | Meaning       |
| PE             | PE   | PE conductor  |
| 1              | BD1  | DC +/AC brake |
| 2              | BD2  | DC -/AC brake |
| 4              | U    | Power phase U |
| 5              | V    | Power phase V |
| 6              | W    | Power phase W |

ICN-M40 connector assignment

8-pole



| ICN M40 8-pole |      |                 |
|----------------|------|-----------------|
| Contact        | Name | Meaning         |
| U              | U    | Power phase U   |
| +              | BD1  | Holding brake + |
| -              | BD2  | Holding brake - |
| W              | W    | Power phase W   |
| V              | V    | Power phase V   |
| PE             | PE   | PE conductor    |
| 1              |      | Not assigned    |
| 2              |      | Not assigned    |

# Product extensions

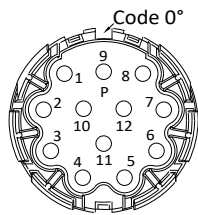
Motor connection  
Connection via ICN connector



## Feedback and temperature monitoring connection

ICN-M23 connector assignment

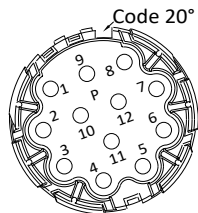
Resolver



| ICN M23 for resolvers |          |   |
|-----------------------|----------|---|
| Contact               | Name     | Meaning   |
| 1                     | +Ref     | Transformer windings  |
| 2                     | -Ref     | Transformer windings  |
| 3                     | +VCC ETS | Supply: Electronic nameplate (Only for motors and inverters that support this function) |
| 4                     | +COS     | Cosine stator windings  |
| 5                     | -COS     | Cosine stator windings  |
| 6                     | +SIN     | Sine stator windings  |
| 7                     | -SIN     | Sine stator windings  |
| 8                     |          | Not assigned  |
| 9                     |          | Not assigned  |
| 10                    | Schirm   | Encoder housing shield  |
| 11                    | +        | Temperature monitoring: PT1000  |
| 12                    | -        | Temperature monitoring: PT1000  |

ICN-M23 connector assignment

Incremental and SinCos absolute value encoder Hiperface©



| ICN M23 for incremental and SinCos absolute value encoder Hiperface |                |                                |
|---|----------------|--------------------------------|
| Contact   | Name           | Meaning                        |
| 1   | B              | Track B / +SIN                 |
| 2   | A <sup>-</sup> | Track A inverse /-COS          |
| 3   | A              | Track A / + COS                |
| 4   | +UB            | Supply +                       |
| 5   | GND            | Mass                           |
| 6   | Z <sup>-</sup> | Zero track inverse /-RS485     |
| 7   | Z              | Zero track / + RS485           |
| 8   |                | Not assigned                   |
| 9   | B <sup>-</sup> | Track B inverse/-SIN           |
| 10  | Schirm         | Encoder housing shield         |
| 11  | +              | Temperature monitoring: PT1000 |
| 12  | -              | Temperature monitoring: PT1000 |

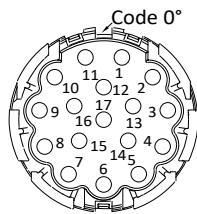


## Product extensions

Motor connection  
Connection via ICN connector

### ICN-M23 connector assignment

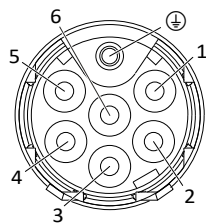
#### SinCos absolute value encoder with EnDat interface



| ICN M23 SinCos absolute value encoder with EnDat |            |                               |
|--|------------|-------------------------------|
| Contact  | Name       | Meaning                       |
| 1  | UP Sensor  | Up Sensor                     |
| 2  |            | Not assigned                  |
| 3  |            | Not assigned                  |
| 4  | 0 V Sensor | 0 V sensor                    |
| 5  | +          | PT1000/KTY temperature sensor |
| 6  | -          | PT1000/KTY temperature sensor |
| 7  | +UB        | Supply +                      |
| 8  | Takt       | EnDat interface cycle         |
| 9  | Takt-      | Inverse EnDat interface cycle |
| 10   | GND        | Mass                          |
| 11   | Schirm     | Encoder housing shield        |
| 12   | B          | Track B                       |
| 13   | B-         | Track B inverse/-SIN          |
| 14   | Daten      | EnDat interface data          |
| 15   | A          | Track A                       |
| 16   | A-         | Track A inverse /-COS         |
| 17   | Daten-     | Data inverse EnDat interface  |

### Blower

#### Pin assignment ICN-M17



| ICN M17 for blowers 1-ph |      |              |
|--------------------------|------|--------------|
| Contact                  | Name | Meaning      |
| PE                       | PE   | PE conductor |
| 1                        | U1   | Fan          |
| 2                        | U2   | Fan          |
| 3                        |      | Not assigned |
| 4                        |      | Not assigned |
| 5                        |      | Not assigned |
| 6                        |      | Not assigned |

# Product extensions

Motor connection  
Connection via ICN connector



## Connector assignment

### NOTICE

When making your selection, the motor data and permissible currents of the cables according to the system cable system manual must be observed.

### Power terminal connectors

| Plug                                 |                 | ICN-M23 6-pole | ICN-M40 8-pole |
|--------------------------------------|-----------------|----------------|----------------|
| Motor cable                          | mm <sup>2</sup> | 1.0/1.5/2.5    | 2.5/4.0        |
| Screw plug                           |                 |                |                |
| Order code                           |                 | EWS0001        | EWS0012        |
| Coding in the system cable type code |                 | M01            | M02            |
| Bayonet lock                         |                 |                |                |
| Order code                           |                 | EWS1001        | EWS1012        |
| Coding in the system cable type code |                 | M04            | M05            |

### Feedback connectors

| Feedback                             | Resolver | Incremental and SinCos absolute value encoder Hiperface | SinCos absolute value encoder with EnDat interface |
|--------------------------------------|----------|---|--|
| Plug                                 | ICN-M23  | ICN-M23   | ICN-M23  |
| Screw plug                           |          |   |  |
| Order code                           | EWS0006  | EWS0010   | EWS0017  |
| Coding in the system cable type code | F01      | F02   | F03  |
| Bayonet catch                        |          |   |  |
| Order code                           | EWS1006  | EWS1010   | EWS1017  |
| Coding in the system cable type code | F05      | F06   | F07  |

### Connector for blower

| Blower                               | 1-phase |
|--------------------------------------|---------|
| Plug                                 | ICN-M17 |
| Screw plug                           |         |
| Order code                           | EWS0021 |
| Coding in the system cable type code | L02     |
| Bayonet catch                        |         |
| Order code                           | EWS1021 |
| Coding in the system cable type code | L04     |





## Product extensions

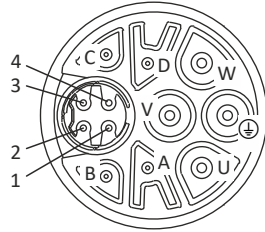
Motor connection  
Connection via ICN connector

### One Cable Technology (OCT)

Connection of power, brake, feedback and temperature monitoring

ICN-M23 connector assignment, hybrid

For One Cable Technology (OCT) with digital absolute value encoder



| ICN M23 Hybrid for One Cable Technology (OCT) with digital absolute value encoder |      |  |
|---|------|--|
| Contact   | Name | Meaning                                |
| U   | U    | Power phase U                          |
| V   | V    | Power phase V                          |
| W   | W    | Power phase W                          |
| PE  | PE   | PE                                     |
| A   | BD1  | Holding brake +                        |
| B   | BD2  | Holding brake -                        |
| C   | +    | Optional temperature monitoring: PTC + |
| D   | -    | Optional temperature monitoring: PTC - |
| 1   |      | Not assigned                           |
| 2   | +    | VCC/data +                             |
| 3   | -    | GND/data -                             |
| 4   |      | Not assigned                           |

# Product extensions

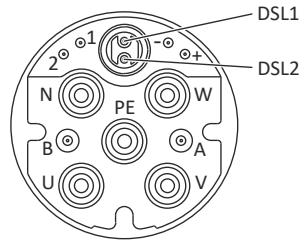
Motor connection

Connection via ICN connector



## ICN-M40 connector assignment, hybrid

For One Cable Technology (OCT) with digital absolute value encoder



| ICN M40 Hybrid for One Cable Technology (OCT) with digital absolute value encoder |      |  |
|---|------|--|
| Contact   | Name | Meaning                                |
| U   | U    | Power phase U                          |
| V   | V    | Power phase V                          |
| W   | W    | Power phase W                          |
| A   | BD1  | Holding brake +                        |
| B   | BD2  | Holding brake -                        |
| PE  | PE   | PE                                     |
| N   |      | Not assigned                           |
| DSL1  | +    | VCC/data +                             |
| DSL2  | -    | GND/data -                             |
| +   |      | Not assigned                           |
| -   |      | Not assigned                           |
| 1   | +    | Optional temperature monitoring: PTC + |
| 2   | -    | Optional temperature monitoring: PTC - |



## Product extensions

Motor connection  
Connection via ICN connector

### Hybrid cables for One Cable Technology (OCT)

| Connector with bayonet lock                     | ICN-M23 Hybrid     |
|---|--------------------|
| Order code for hybrid cable 1.5 mm <sup>2</sup> |                    |
| Cable length 2.0 m                              | EYP0080A0020M11A00 |
| Cable length 3.5 m                              | EYP0080A0035M11A00 |
| Cable length 5.0 m                              | EYP0080A0050M11A00 |
| Cable length 7.5 m                              | EYP0080A0075M11A00 |
| Cable length 10 m                               | EYP0080A0100M11A00 |
| Cable length 15 m                               | EYP0080A0150M11A00 |
| Cable length 20 m                               | EYP0080A0200M11A00 |
| Cable length 50 m                               | EYP0080A0500M11A00 |
| Cable length 100 m                              | EYP0080A1000M11A00 |
| Order code for hybrid cable 2.5 mm <sup>2</sup> |                    |
| Cable length 2.0 m                              | EYP0081A0020M11A00 |
| Cable length 3.5 m                              | EYP0081A0035M11A00 |
| Cable length 5.0 m                              | EYP0081A0050M11A00 |
| Cable length 7.5 m                              | EYP0081A0075M11A00 |
| Cable length 10 m                               | EYP0081A0100M11A00 |
| Cable length 15 m                               | EYP0081A0150M11A00 |
| Cable length 20 m                               | EYP0081A0200M11A00 |
| Connector with bayonet lock                     | ICN-M40 Hybrid     |
| Order code for hybrid cable 4.0 mm <sup>2</sup> |                    |
| Cable length 2.0 m                              | EYP0085A0020M12A00 |
| Cable length 3.5 m                              | EYP0085A0035M12A00 |
| Cable length 5.0 m                              | EYP0085A0050M12A00 |
| Cable length 7.5 m                              | EYP0085A0075M12A00 |
| Cable length 10 m                               | EYP0085A0100M12A00 |
| Cable length 15 m                               | EYP0085A0150M12A00 |
| Cable length 20 m                               | EYP0085A0200M12A00 |
| Cable length 50 m                               | EYP0085A0500M12A00 |
| Cable length 100 m                              | EYP0085A1000M12A00 |
| Order code for hybrid cable 6.0 mm <sup>2</sup> |                    |
| Cable length 2.0 m                              | EYP0086A0020M12A00 |
| Cable length 3.5 m                              | EYP0086A0035M12A00 |
| Cable length 5.0 m                              | EYP0086A0050M12A00 |
| Cable length 7.5 m                              | EYP0086A0075M12A00 |
| Cable length 10 m                               | EYP0086A0100M12A00 |
| Cable length 15 m                               | EYP0086A0150M12A00 |
| Cable length 20 m                               | EYP0086A0200M12A00 |
| Cable length 50 m                               | EYP0086A0500M12A00 |
| Cable length 100 m                              | EYP0086A1000M12A00 |

# Product extensions

## Brakes



### Brakes

Optionally, the motors can be ordered with a permanent magnet brake as holding brake.

#### ⚠ CAUTION!

They may not be used as safety elements (particularly with hoist axes) without additional measures being implemented.

The brakes used are not fail-safe brakes in the sense that prospective disruptive factors, e.g. oil ingress, can lead to a reduction in torque!

- ▶ The brakes must only be used as holding brakes for holding the axes at a standstill or in the deenergised state.
- ▶ The brake must not be used as a service brake.

#### ⚠ CAUTION!

If no suitable voltage (incorrect value, incorrect polarity) is applied to the brake, the brake will be applied and can be overheated and destroyed by the motor continuing to rotate.

### Motor supply cables

If long motor supply cables are used, pay attention to the ohmic voltage drop along the cable and compensate for it with a higher voltage at the input end of the cable.

The following applies to Lenze system cables:

|  |          |   |                            |
|--|----------|---|----------------------------|
| $U[V] = U_B[V] + 0.08 \frac{[V]}{[A] \times [m]} \times I_{Lg}[m] \times I_B[A]$ | U        | V | Resulting supply voltage   |
|  | $U_B$    | V | Rated voltage of the brake |
|  | $I_{Lg}$ | m | Cable length               |
|  | $I_B$    | A | Rated current of the brake |

#### NOTICE

- ▶ The brakes become active when the supply voltage has been switched off (closed-circuit principle).
- ▶ When using the brakes purely as holding brakes, virtually no wear occurs on the friction surfaces.
- ▶ The friction surfaces must always be free from oil and grease because even small amounts of grease or oil will considerably reduce the braking torque.

#### NOTICE

In case of these permanent magnet brakes, the rated torque applies solely as holding torque at standstill.

- ▶ Emergency stops at higher speeds are possible but high switching energy increases wear on the friction surfaces and the hub.
- ▶ During braking from full motor speed, e.g. in the event of emergency stops, the braking torque is significantly reduced.



**NOTICE**

In case of travel axes, the compliance of the permissible ratio of mass inertia load/brake motor ( $J_L/J_{MB}$ ) ensures that the permissible maximum switching energy of the brake will not be exceeded and at least the values given for the emergency stop functions from the given speed (see rated data) are applied.

For hoist axes, the load torque resulting from the weight acts additionally. In this case, the specifications for ( $J_L/J_{MB}$ ) do not apply.

To simplify matters, the friction energy per switching cycle can be calculated using the formula below and must not exceed the limit value for emergency stops, which depends on the switching rate:

|   |             |                  |                                   |
|---|-------------|------------------|-----------------------------------|
| $Q = \frac{1}{2} \times J_{ges} \times \left( 2\pi \times \frac{\Delta n}{60} \right)^2 \times \frac{M_N}{M_N - M_L}$ | Q           | J                | Friction energy                   |
|   | $J_{total}$ | kgm <sup>2</sup> | Total mass inertia (motor + load) |
|   | $\Delta n$  | rpm              | Differential speed                |
|   | $M_N$       | Nm               | Rated torque of the brake         |
|   | $M_L$       | nM               | Load torque                       |



The shortest operating times of the brakes are achieved by DC switching of the voltage and an external suppressor circuit (varistor or spark suppressor).

Without suppressor circuit, the operating times may increase. A varistor/ spark suppressor limits the breaking voltage peaks. It must be ensured that the power limit of the suppressor circuit is not exceeded. This limit depends on the brake current, brake voltage, disengagement time and the switching operations per time unit.

Furthermore the suppressor circuit is necessary for interference suppression and for increasing the service life of the relay contacts (external, is not integrated into the motor).



It is not possible to readjust the brake.

# Product extensions

Brakes  
Permanent magnet brakes



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## Permanent magnet brakes

### Rated data

#### NOTICE

Engagement and disengagement times apply to rated voltage ( $\pm 0\%$ ) and suppressor circuit of the brakes with a varistor with DC switching. Without a suppressor circuit, the times may be longer.

The currents are the maximum values when the brake is cold (value used for dimensioning the current supply). The values for a motor at operating temperature are considerably lower.

Requirements with regard to the DC 24 V brake: smoothed DC voltage, ripple  $\leq 1\%$ .

Maximum switching energy per emergency stop with  $n = 3000$  rpm for at least 2000 emergency stops.

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# Product extensions

Brakes  
Permanent magnet brakes

| Motor                  |              |                   | MCS06C         | MCS06F | MCS06I | MCS09D |     | MCS09F |     | MCS09H |
|------------------------|--------------|-------------------|----------------|--------|--------|--------|-----|--------|-----|--------|
| Motor code             |              |                   | P1             | P1     | P1     | P1     | P2  | P1     | P2  | P1     |
| Supply voltage range   | $V_{in}$     | V                 | 21.84 ... 25.2 |        |        |        |     |        |     |        |
| Supply voltage         | $V_{rated}$  | V                 | 24             |        |        |        |     |        |     |        |
| Bemessungsdrehmoment   |              |                   |                |        |        |        |     |        |     |        |
| At 20 °C               | $M_{rated}$  | Nm                | 2.2            |        |        | 8      | 12  | 8      | 12  | 8      |
| At 120 °C              | $M_{rated}$  | Nm                | 2              |        |        | 6      | 10  | 6      | 10  | 6      |
| Rated current          | $I_{rated}$  | A                 | 0.34           |        |        | 0.67   |     |        |     |        |
| Engagement time t1     | $t_1$        | ms                | 15             |        |        | 20     | 13  | 20     | 13  | 20     |
| Disengagement time t2  | $t_2$        | ms                | 30             |        |        | 40     | 43  | 40     | 43  | 40     |
| Friction energy        | $Q_E$        | kJ                | 0.030          |        |        | 0.400  |     |        |     |        |
| Weight                 | m            | kg                | 0.30           |        |        | 0.80   | 0.9 | 0.80   | 0.9 | 0.80   |
| Massenträgheitsmoment  |              |                   |                |        |        |        |     |        |     |        |
| Brake                  | J            | kgcm <sup>2</sup> | 0.12           |        |        | 1.07   |     |        |     |        |
| Brake motor            | $J_{MB}$     | kgcm <sup>2</sup> | 0.26           | 0.34   | 0.42   | 2.17   |     | 2.57   |     | 2.97   |
| Load/brake motor ratio | $J_L/J_{MB}$ |                   | 22.1           | 16.6   | 13.3   | 36.4   |     | 30.5   |     | 26.3   |

| Motor                  |              |                   | MCS09H         | MCS09L |     | MCS12D |       | MCS12H |       | MCS12L |
|------------------------|--------------|-------------------|----------------|--------|-----|--------|-------|--------|-------|--------|
| Motor code             |              |                   | P2             | P1     | P2  | P1     | P2    | P1     | P2    | P1     |
| Supply voltage range   | $V_{in}$     | V                 | 21.84 ... 25.2 |        |     |        |       |        |       |        |
| Supply voltage         | $V_{rated}$  | V                 | 24             |        |     |        |       |        |       |        |
| Bemessungsdrehmoment   |              |                   |                |        |     |        |       |        |       |        |
| At 20 °C               | $M_{rated}$  | Nm                | 12             | 8      | 12  | 24     | 12    | 24     | 12    |        |
| At 120 °C              | $M_{rated}$  | Nm                | 10             | 6      | 10  | 19     | 10    | 19     | 10    |        |
| Rated current          | $I_{rated}$  | A                 | 0.67           |        |     |        | 0.75  | 0.67   | 0.75  | 0.67   |
| Engagement time t1     | $t_1$        | ms                | 13             | 20     | 13  | 16     | 13    | 16     | 13    |        |
| Disengagement time t2  | $t_2$        | ms                | 43             | 40     | 43  | 90     | 43    | 90     | 43    |        |
| Friction energy        | $Q_E$        | kJ                | 0.400          |        |     |        | 0.890 | 0.400  | 0.890 | 0.400  |
| Weight                 | m            | kg                | 0.9            | 0.80   | 0.9 | 1.20   | 0.9   | 1.20   | 0.9   |        |
| Massenträgheitsmoment  |              |                   |                |        |     |        |       |        |       |        |
| Brake                  | J            | kgcm <sup>2</sup> | 1.07           |        |     |        | 3.13  | 1.07   | 3.13  | 1.07   |
| Brake motor            | $J_{MB}$     | kgcm <sup>2</sup> | 2.97           | 3.87   |     | 5.07   | 7.1   | 8.4    | 10.4  | 11.7   |
| Load/brake motor ratio | $J_L/J_{MB}$ |                   | 26.3           | 19.9   |     | 15     | 24.3  | 8.7    | 16.3  | 5.9    |

# Product extensions

Brakes  
Permanent magnet brakes



| Motor                  |              |                   | MCS12L         | MCS14D |       | MCS14H |       | MCS14L |       | MCS14P |
|------------------------|--------------|-------------------|----------------|--------|-------|--------|-------|--------|-------|--------|
| Motor code             |              |                   | P2             | P1     | P2    | P1     | P2    | P1     | P2    | P1     |
| Supply voltage range   | $V_{in}$     | V                 | 21.84 ... 25.2 |        |       |        |       |        |       |        |
| Supply voltage         | $V_{rated}$  | V                 | 24             |        |       |        |       |        |       |        |
| Bemessungsdrehmoment   |              |                   |                |        |       |        |       |        |       |        |
| At 20 °C               | $M_{rated}$  | Nm                | 24             | 22     | 37    | 22     | 37    | 22     | 37    | 22     |
| At 120 °C              | $M_{rated}$  | Nm                | 19             | 18     | 32    | 18     | 32    | 18     | 32    | 18     |
| Rated current          | $I_{rated}$  | A                 | 0.75           |        | 0.81  | 0.75   | 0.81  | 0.75   | 0.81  | 0.75   |
| Engagement time t1     | $t_1$        | ms                | 16             | 15     | 96    | 15     | 96    | 15     | 96    | 15     |
| Disengagement time t2  | $t_2$        | ms                | 90             | 150    | 113   | 150    | 113   | 150    | 113   | 150    |
| Friction energy        | $Q_E$        | kJ                | 0.890          | 0.640  | 2.350 | 0.640  | 2.350 | 0.640  | 2.350 | 0.640  |
| Weight                 | m            | kg                | 1.20           | 1.9    | 3.1   | 1.9    | 3.1   | 1.9    | 3.1   | 1.9    |
| Massenträgheitsmoment  |              |                   |                |        |       |        |       |        |       |        |
| Brake                  | J            | kgcm <sup>2</sup> | 3.13           | 3.2    | 12.4  | 3.2    | 12.4  | 3.2    | 12.4  | 3.2    |
| Brake motor            | $J_{MB}$     | kgcm <sup>2</sup> | 13.7           | 11.3   | 20.5  | 17.4   | 26.6  |        | 35.8  | 37.9   |
| Load/brake motor ratio | $J_L/J_{MB}$ |                   | 12.1           | 10.5   | 22.2  | 6.5    | 16.9  | 3.9    | 12.3  | 2.4    |

| Motor                  |              |                   | MCS14P         |  | MCS19F | MCS19J |      | MCS19P |  |  |
|------------------------|--------------|-------------------|----------------|--|--------|--------|------|--------|--|--|
| Motor code             |              |                   | P2             |  | P1     | P2     |      | P2     |  |  |
| Supply voltage range   | $V_{in}$     | V                 | 21.84 ... 25.2 |  |        |        |      |        |  |  |
| Supply voltage         | $V_{rated}$  | V                 | 24             |  |        |        |      |        |  |  |
| Bemessungsdrehmoment   |              |                   |                |  |        |        |      |        |  |  |
| At 20 °C               | $M_{rated}$  | Nm                | 37             |  |        |        | 95   |        |  |  |
| At 120 °C              | $M_{rated}$  | Nm                | 32             |  |        |        | 80   |        |  |  |
| Rated current          | $I_{rated}$  | A                 | 0.81           |  |        |        | 1.46 |        |  |  |
| Engagement time t1     | $t_1$        | ms                | 96             |  |        |        | 23   |        |  |  |
| Disengagement time t2  | $t_2$        | ms                | 113            |  |        |        | 140  |        |  |  |
| Friction energy        | $Q_E$        | kJ                | 2.350          |  |        |        | 2.80 |        |  |  |
| Weight                 | m            | kg                | 3.1            |  |        |        | 3.9  |        |  |  |
| Massenträgheitsmoment  |              |                   |                |  |        |        |      |        |  |  |
| Brake                  | J            | kgcm <sup>2</sup> | 12.4           |  |        |        | 31.8 |        |  |  |
| Brake motor            | $J_{MB}$     | kgcm <sup>2</sup> | 47.1           |  | 77     | 135    |      | 190    |  |  |
| Load/brake motor ratio | $J_L/J_{MB}$ |                   | 9.1            |  | 5.2    | 2.2    |      | 1.2    |  |  |





## Feedback

For speed control with a servo inverter, the servo motor can be equipped with the following feedback systems:

| Inverter                     | Feedback without functional safety |   |  |
|------------------------------|------------------------------------|---|--|
|                              | Resolver                           | Absolute value encoder  | Digital absolute value encoder for OCT |
| i950 servo inverter          | RS0                                | AM128-8V-H<br>AM1024-8V-H<br>AS1024-8V-H  | AM20-8V-D                              |
| i700 servo inverter          | RS0                                | AM128-8V-H<br>AM1024-8V-H<br>AS1024-8V-H  | -                                      |
| 8400 TopLine inverter drives | RS0                                | AM128-8V-H<br>AM1024-8V-H<br>AS1024-8V-H  | -                                      |
| 9400 HighLine servo drives   | RS0                                | AM32-5V-E<br>AM128-8V-H<br>AM1024-8V-H<br>AM2048-5V-E<br>AS1024-8V-H<br>AS2048-5V-E | -                                      |

| Inverter                   | Feedback with functional safety |   |  |
|----------------------------|---------------------------------|---|--|
|                            | Resolver                        | Absolute value encoder                      | Digital absolute value encoder for OCT |
| i950 servo inverter        | RV03                            | AM128-8V-K2<br>AM1024-8V-K2<br>AS1024-8V-K2 | AM20-8V-D2                             |
| 9400 HighLine servo drives | RV03                            | AM128-8V-K2<br>AM1024-8V-K2<br>AS1024-8V-K2 | -                                      |

### Feedbacks in the environment of functional safety

Motors can perform speed-dependent safety functions for safe speed and/or safe relative position monitoring in a drive system by Lenze inverters or Controllers. In case of inverters, these functions are implemented by integrable safety modules and in case of Controllers by the additionally required Safety Controller.

When planning systems/installations of this kind, always observe the following:

- When using just one single feedback system in the environment of these safety applications, the applicable safety engineering standard EN 61800-5-2 (adjustable speed electrical power drive systems - Part: 5-2: Safety requirements - Functional) stipulates special requirements for the connection between feedback system and motor shaft.
- This is due to the fact that two-channel safety systems at this point in the mechanical system are actually designed as single-channel systems. If this mechanical connection is designed with considerable overdimensioning, the standard permits exclusion of the fault "encoder-shaft breakage" or "encoder-shaft slip". As such, the permissible angular acceleration limit values must not be exceeded for the individual drive solutions.

You can find the limit values in the corresponding feedback data of the individual motor ranges.

# Product extensions

Feedback  
Resolver



## Speed-dependent safety functions

Examples of speed-dependent safety functions:

- Safe stop 1 (SS1)
- Safe operational stop (SOS)
- Safely limited speed (SLS)
- Safe maximum speed (SMS)
- Safe direction (SDI)
- Operation mode selector (OMS) with confirmation (ES)
- Safe speed monitor (SSM)
- Safely limited increment (SLI)

## Resolver

The stator-supplied, 2-pole resolver with two stator windings shifted by 90 degrees and a rotor winding with a transformer winding can record both the speed and the rotor position, just like a single-turn absolute value encoder. The rotor position can be determined within one mechanical motor revolution after a voltage failure.

| Feedback type                          | Resolver            |            |              |              |
|--|---------------------|------------|--------------|--------------|
|  |                     |            | RS0          | RV03         |
| Speed-dependent safety functions       |                     |            | No           | Yes          |
| Design                                 |                     |            | Mounting     |              |
| Resolution - angle                     | '                   |            | 0.8          | 0.8          |
| Min. accuracy                          | '                   |            | -10          | -10          |
| Max. accuracy                          | '                   |            | 10           | 10           |
| Absolute positioning                   |                     |            | 1 revolution | 1 revolution |
| Max. speed                             | $n_{\max}$          | rpm        | 8000         | 8000         |
| Max. DC input voltage                  | $V_{\text{in,max}}$ | V          | 10           | 10           |
| Max. input frequency                   | $f_{\text{in,max}}$ | kHz        | 4            | 4            |
| Ratio stator/rotor                     |                     |            | 0.3          | 0.3          |
| Min ratio tolerance                    | %                   |            | -5           | -5           |
| Max ratio tolerance                    | %                   |            | 5            | 5            |
| Rotor impedance                        | $Z_{\text{ro}}$     | $\Omega$   | 51+j90       | 51+j90       |
| Stator impedance                       | $Z_{\text{so}}$     | $\Omega$   | 102+j150     | 102+j150     |
| Impedance                              | $Z_{\text{rs}}$     | $\Omega$   | 44+j76       | 44+j76       |
| Min. insulation resistance at DC 500 V | $R_{\text{min}}$    | M $\Omega$ | 10           | 10           |
| Number of pole pairs                   |                     |            | 1            | 1            |
| Max. angle error Min                   | '                   |            | -10          | -10          |
| Max. angle error Max                   | '                   |            | 10           | 10           |

## Speed-dependent safety functions

| Feedback                              | RV03     |                    |                           |
|---------------------------------------|----------|--------------------|---------------------------|
| Motor code                            | RV03     |                    |                           |
| Max. permissible angular acceleration |          |                    |                           |
| MCS06                                 | $\alpha$ | rad/s <sup>2</sup> | 56000                     |
| MCS09 ... MCS19                       | $\alpha$ | rad/s <sup>2</sup> | 19000                     |
| Functional safety                     |          |                    |                           |
| IEC 61508                             |          |                    | SIL3                      |
| EN 13849-1                            |          |                    | Up to Performance Level e |



## Product extensions

Feedback  
Absolute value encoder

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### Absolute value encoder

Absolute value encoders can detect the speed, the rotor position, and the machine position with a very high resolution. They are used for the positioning of dynamic applications and do not require homing.



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With the aid of the open feedback protocol HIPERFACE DSL<sup>®</sup> and in connection with the digital absolute value encoder AM20-8V-D, the motor supports the future-oriented One Cable Technology (OCT).

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# Product extensions

Feedback  
Absolute value encoder



| Feedback type                    |              |     | Digital absolute value encoder |            | SinCos absolute value encoder |              |              |              |
|----------------------------------|--------------|-----|--------------------------------|------------|-------------------------------|--------------|--------------|--------------|
| Feedback                         |              |     | AM20-8V-D                      | AM20-8V-D2 | AM32-5V-E                     | AM128-8V-H   | AM128-8V-K2  | AM1024-8V-H  |
| Speed-dependent safety functions |              |     | No                             | Yes        | No                            | No           | Yes          | No           |
| Design                           |              |     | Mounting                       | Mounting   | Mounting                      | Mounting     | Mounting     | Mounting     |
| Encoder type                     |              |     | Multi-turn                     | Multi-turn | Multi-turn                    | Multi-turn   | Multi-turn   | Multi-turn   |
| Resolution                       |              | bit | 20                             | 20         | -                             | -            | -            | -            |
| Pulses                           |              |     | -                              | -          | 32                            | 128          | 128          | 1024         |
| Output signals                   |              |     | Digital                        | Digital    | SinCos 1 Vss                  | SinCos 1 Vss | SinCos 1 Vss | SinCos 1 Vss |
| Interfaces                       |              |     | Hiperface                      | Hiperface  | EnDat                         | Hiperface    | Hiperface    | Hiperface    |
| Absolute revolution              |              |     | 4096                           | 4096       | 4096                          | 4096         | 4096         | 4096         |
| Resolution - angle               |              |     | 0.02                           | 0.02       | 0.4                           | 0.4          | 0.4          | 0.4          |
| Min. accuracy                    |              | '   | -                              | -          | -5                            | -1.3         | -1.3         | -0.8         |
| Max. accuracy                    |              | '   | -                              | -          | 5                             | 1.3          | 1.3          | 0.8          |
| Fehlergrenze Positionswert       |              |     |                                |            |                               |              |              |              |
| System accuracy                  |              |     | 1.7                            | 1.7        | -                             | -            | -            | -            |
| Integral nonlinearity            |              |     | 1                              | 1          | -                             | -            | -            | -            |
| Min. DC input voltage            | $V_{in,min}$ | V   | -                              | -          | 4.75                          | 7            | 7            | 7            |
| Max. DC input voltage            | $V_{in,max}$ | V   | -                              | -          | 5.25                          | 12           | 12           | 12           |
| Max. current consumption         | $I_{max}$    | A   | 0.15                           | 0.15       | 0.17                          | 0.06         | 0.06         | 0.08         |
| Limit frequency                  | $f_{max}$    | kHz | -                              | -          | 600                           | 200          | 200          | 200          |

| Feedback type                    |              |     | SinCos absolute value encoder |              |              |              |              |
|----------------------------------|--------------|-----|-------------------------------|--------------|--------------|--------------|--------------|
| Feedback                         |              |     | AM1024-8V-K2                  | AM2048-5V-E  | AS1024-8V-H  | AS1024-8V-K2 | AS2048-5V-E  |
| Speed-dependent safety functions |              |     | Yes                           | No           | No           | Yes          | No           |
| Design                           |              |     | Mounting                      | Mounting     | Mounting     | Mounting     | Mounting     |
| Encoder type                     |              |     | Multi-turn                    | Multi-turn   | Single-turn  | Single-turn  | Single-turn  |
| Resolution                       |              | bit | -                             | -            | -            | -            | -            |
| Pulses                           |              |     | 1024                          | 2048         | 1024         | 1024         | 2048         |
| Output signals                   |              |     | SinCos 1 Vss                  | SinCos 1 Vss | SinCos 1 Vss | SinCos 1 Vss | SinCos 1 Vss |
| Interfaces                       |              |     | Hiperface                     | EnDat        | Hiperface    | Hiperface    | EnDat        |
| Absolute revolution              |              |     | 4096                          | 4096         | 1            | 1            | 1            |
| Resolution - angle               |              |     | 0.4                           | 0.4          | 0.4          | 0.4          | 0.4          |
| Min. accuracy                    |              | '   | -0.8                          | -0.6         | -0.8         | -0.8         | -0.6         |
| Max. accuracy                    |              | '   | 0.8                           | 0.6          | 0.8          | 0.8          | 0.6          |
| Fehlergrenze Positionswert       |              |     |                               |              |              |              |              |
| System accuracy                  |              |     | -                             | -            | -            | -            | -            |
| Integral nonlinearity            |              |     | -                             | -            | -            | -            | -            |
| Min. DC input voltage            | $V_{in,min}$ | V   | 7                             | 4.75         | 7            | 7            | 4.75         |
| Max. DC input voltage            | $V_{in,max}$ | V   | 12                            | 5.25         | 12           | 12           | 5.25         |
| Max. current consumption         | $I_{max}$    | A   | 0.08                          | 0.25         | 0.08         | 0.08         | 0.15         |
| Limit frequency                  | $f_{max}$    | kHz | 200                           | 200          | 200          | 200          | 200          |



## Product extensions

Blower  
Absolute value encoder

### Speed-dependent safety functions

| Feedback                              |          |                    | AM20-8V-D2 | AM128-8V-K2 | AM1024-8V-K2              | AS1024-8V-K2 |
|---------------------------------------|----------|--------------------|------------|-------------|---------------------------|--------------|
| Motor code                            |          |                    | EVM        | SVM         | SVM                       | SVS          |
| Max. permissible angular acceleration |          |                    |            |             |                           |              |
| MCS06                                 | $\alpha$ | rad/s <sup>2</sup> | 240000     |             | 970000                    |              |
| MCS09 ... MCS19                       | $\alpha$ | rad/s <sup>2</sup> | 240000     |             | 240000                    |              |
| Functional safety                     |          |                    |            |             |                           |              |
| IEC 61508                             |          |                    |            |             | SIL2                      |              |
| EN 13849-1                            |          |                    |            |             | Up to Performance Level d |              |

### Blower

The forced ventilation motors are cooled as a standard by means of a separate axial fan.

#### Rated data 50 Hz

| Motor series         |                    |    | MCS   |       |       |      |       |       |
|----------------------|--------------------|----|-------|-------|-------|------|-------|-------|
| Size                 |                    |    | 12    |       | 14    |      | 19    |       |
| Degree of protection |                    |    | IP54  |       |       |      |       |       |
| Number of phases     |                    |    | 1     | 1     | 1     | 1    | 1     | 1     |
| Rated voltage        | V <sub>rated</sub> | V  | 115   | 230   | 115   | 230  | 115   | 230   |
| Rated power          | P <sub>rated</sub> | kW | 0.018 | 0.019 | 0.042 | 0.05 | 0.055 | 0.055 |
| Rated current        | I <sub>rated</sub> | A  | 0.22  | 0.12  | 0.56  | 0.3  | 0.5   | 0.25  |

#### Rated data 60 Hz

| Motor series         |                    |    | MCS   |       |       |       |      |       |
|----------------------|--------------------|----|-------|-------|-------|-------|------|-------|
| Size                 |                    |    | 12    |       | 14    |       | 19   |       |
| Degree of protection |                    |    | IP54  |       |       |       |      |       |
| Number of phases     |                    |    | 1     | 1     | 1     | 1     | 1    | 1     |
| Rated voltage        | V <sub>rated</sub> | V  | 115   | 230   | 115   | 230   | 115  | 230   |
| Rated power          | P <sub>rated</sub> | kW | 0.018 | 0.019 | 0.044 | 0.044 | 0.07 | 0.065 |
| Rated current        | I <sub>rated</sub> | A  | 0.22  | 0.12  | 0.56  | 0.25  | 0.61 | 0.29  |

# Product extensions

Temperature monitoring  
Thermal detectors PT1000



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## Temperature monitoring

### Thermal detectors PT1000

The thermal detector used continuously monitors the motor temperature. The temperature information is transferred to the inverter using the system cable of the feedback system. **This is not a full motor protection!**

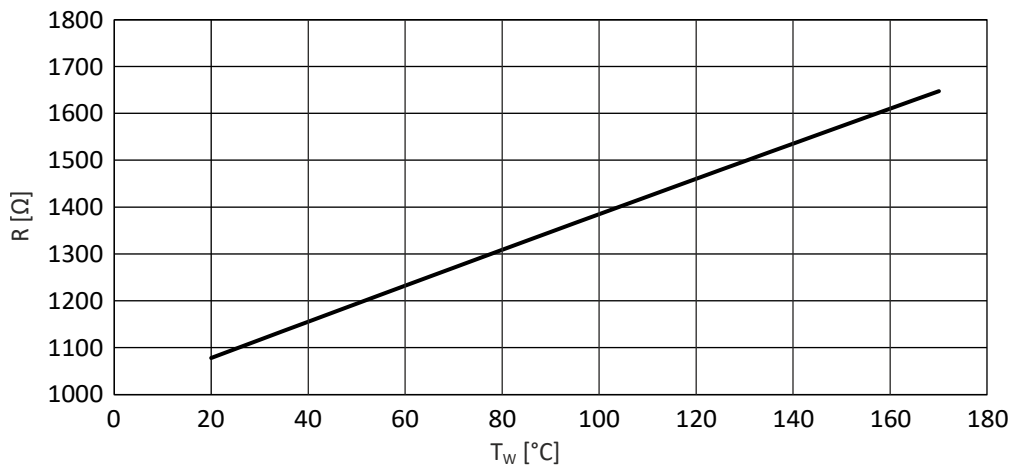
This makes it possible to determine the motor temperature in the permissible operating range with great accuracy.

### MCS06

In case of this motor, the winding temperature of a winding phase is monitored with a thermal sensor PT1000.



When supplying the thermal sensors with a measurement current of 1 mA, the connection between the temperature and the resistance measured applies.



R Resistance  
 $T_w$  Winding temperature

### MCS09 ... 19

These motors are monitored via three thermal sensors connected in series (1x PT1000 + 2x PTC 150 °C). This makes it possible to determine the motor temperature in the permissible operating range and at the same time execute the overtemperature response configured in the controller in one of the winding strands.



The three thermal sensors connected in series are identified on the nameplate by the short designation "PT1k+2PTC".

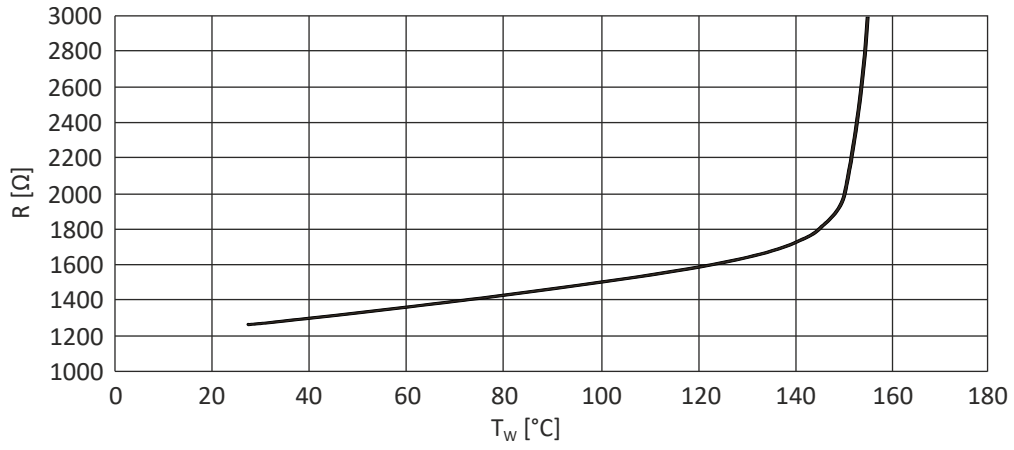


## Product extensions

Temperature monitoring  
Thermal detectors PT1000



When supplying the thermal sensors with a measurement current of 1 mA, the connection between the temperature and the resistance measured applies.



R Resistance  
 $T_w$  Winding temperature



## Product codes

### Product code of MCS synchronous servo motor

| Example                   |  | M            | C | S | 06 | C             | 41              | - | RS0 | B0  |
|---------------------------|--|--------------|---|---|----|---------------|-----------------|---|-----|-----|
| Meaning                   | Variant  | Product code |   |   |    |               |                 |   |     |     |
| Product family            | Motor  | M            |   |   |    |               |                 |   |     |     |
| Type                      | Compact servo motors   |              | C |   |    |               |                 |   |     |     |
| Version                   | Synchronous  |              |   | S |    |               |                 |   |     |     |
| Motor frame size          | Square dimension 62 mm   |              |   |   | 06 |               |                 |   |     |     |
|                           | Square dimension 89 mm   |              |   |   | 09 |               |                 |   |     |     |
|                           | Square dimension 116 mm  |              |   |   | 12 |               |                 |   |     |     |
|                           | Square dimension 142 mm  |              |   |   | 14 |               |                 |   |     |     |
|                           | Square dimension 192 mm  |              |   |   | 19 |               |                 |   |     |     |
| Overall length            |  |              |   |   |    | C<br>...<br>P |                 |   |     |     |
| Rated speed               | rpm x 100  |              |   |   |    |               | 11<br>...<br>60 |   |     |     |
| Inverter mains connection | 3 x 230 V  |              |   |   |    |               |                 | L |     |     |
|                           | 3 x 400 V  |              |   |   |    |               |                 | - |     |     |
| Feedback                  | SinCos absolute value encoder, single-turn, EnDat AS2048-5V-E                |              |   |   |    |               |                 |   |     | ECN |
|                           | Digital absolute value encoder, multi-turn, Hiperface DSL® AM20-8V-D         |              |   |   |    |               |                 |   |     | EKM |
|                           | SinCos absolute value encoder, multi-turn, EnDat AM32-5V-E                   |              |   |   |    |               |                 |   |     | EQI |
|                           | SinCos absolute value encoder, multi-turn, EnDat AM2048-5V-E                 |              |   |   |    |               |                 |   |     | EQN |
|                           | Digital safety absolute value encoder, multi-turn, Hiperface DSL® AM20-8V-D2 |              |   |   |    |               |                 |   |     | EVM |
|                           | Resolver p=1   |              |   |   |    |               |                 |   |     | RS0 |
|                           | Safety resolver, p=1 RV03  |              |   |   |    |               |                 |   |     | RVO |
|                           | SinCos absolute value encoder, multi-turn, Hiperface® AM128-8V-H             |              |   |   |    |               |                 |   |     | SKM |
|                           | SinCos absolute value encoder, multi-turn, Hiperface® AM1024-8V-H            |              |   |   |    |               |                 |   |     | SRM |
|                           | SinCos absolute value encoder, single-turn, Hiperface® AS1024-8V-H           |              |   |   |    |               |                 |   |     | SRS |
|                           | SinCos safety absolute value encoder, multi-turn, Hiperface® AM128-8V-K2     |              |   |   |    |               |                 |   |     | SVM |
|                           | SinCos safety absolute value encoder, multi-turn, Hiperface® AM1024-8V-K2    |              |   |   |    |               |                 |   |     | SVM |
|                           | SinCos safety absolute value encoder, single-turn, Hiperface® AS1024-8V-K2   |              |   |   |    |               |                 |   |     | SVS |
| Brake                     | Without brake  |              |   |   |    |               |                 |   |     | B0  |
|                           | Permanent magnet brake DC 24V  |              |   |   |    |               |                 |   |     | P1  |
|                           | Permanent magnet brake DC 24V, reinforced                                    |              |   |   |    |               |                 |   |     | P2  |





## Environmental notes and recycling

Lenze has been certified to the worldwide environmental management standard for many years (DIN EN ISO 14001). As part of our environmental policy and the associated climate responsibility, please note the following information on hazardous ingredients and the recycling of Lenze products and their packaging:



Lenze products are partly subject to the EU Directive on the restriction of certain hazardous substances in electrical and electronic equipment 2011/65/EU: RoHS Directive [UKCA: S.I. 2012/3032 - The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012] . This is documented accordingly in the EU declaration of conformity and with the CE mark.



Lenze products are not subject to EU Directive 2012/19/EU: Directive on waste electrical and electronic equipment (WEEE) [UKCA: S.I. 2013/3113 - The Waste Electrical and Electronic Equipment Regulations 2013] , but some contain batteries/rechargeable batteries in accordance with EU Directive 2006/66/EC: Battery Directive [UKCA: S.I. 2009/890 - The Waste Batteries and Accumulators Regulations 2009] . The disposal route, which is separate from household waste, is indicated by corresponding labels with the "crossed-out trash can".  
Any batteries/rechargeable batteries included are designed to last the life of the product and do not need to be replaced or otherwise removed by the end user.



Lenze products are usually sold with cardboard or plastic packaging. This packaging complies with EU Directive 94/62/EC: Directive on packaging and packaging waste [UKCA: S.I. 1997/648 - The Producer Responsibility Obligations (Packaging Waste) Regulations 1997] . The required disposal route is indicated by material-specific labels with the "recycling triangle".  
Example: "21 - other cardboard"

REACH

Lenze products are subject to REGULATION (EC) No 1907/2006: REACH Regulation [UKCA: S.I. 2008/2852 - The REACH Enforcement Regulations 2008] . When used as intended, exposure of substances to humans, animals and the environment is excluded.

Lenze products are industrial electrical and electronic products and are disposed of professionally. Both the mechanical and electrical components such as electric motors, gearboxes or inverters contain valuable raw materials that can be recycled and reused. Proper recycling and thus maintaining the highest possible level of recyclability is therefore important and sensible from an economic and ecological point of view.

- Coordinate professional disposal with your waste disposal company.
- Separate mechanical and electrical components, packaging, hazardous waste (e.g. gear oils) and batteries/rechargeable batteries wherever possible.
- Dispose of the separated waste in an environmentally sound and proper manner (no household waste or municipal bulky waste).

| What?                                     | Material   | Disposal instructions   |
|---|--|---|
| Pallets                                   | Wood   | Return to manufacturers, freight forwarders or reusable materials collection system |
| Packaging material                        | Paper, cardboard, pasteboard, plastics             | Collect and dispose of separately   |
| Products                                  |  |   |
| Electronic devices                        | Metal, plastics, circuit boards, heatsinks         | As electronic waste give to professional disposer for recycling                     |
| Gearbox                                   | Oil  | Drain oil and dispose of separately   |
|   | Casting, steel, aluminium                          | Dispose as metal scrap  |
| Motors                                    | Casting, copper, rotors, magnets, potting compound | As engine scrap give to professional disposer for recycling                         |
| Dry-cell batteries/rechargeable batteries |  | As used batteries give to professional disposer for recycling                       |



Further information on Lenze's environmental and climate responsibility and on the topic of energy efficiency can be found on the Internet:

[www.Lenze.com](http://www.Lenze.com) → search word: "Sustainability"



## Appendix

### Good to know

#### Operating modes of the motor

Operating modes S1 ... S10 as specified by EN 60034-1 describe the basic stress of an electrical machine.

In continuous operation a motor reaches its permissible temperature limit if it outputs the rated power dimensioned for continuous operation. However, if the motor is only subjected to load for a short time, the power output by the motor may be greater without the motor reaching its permissible temperature limit. This behaviour is referred to as overload capacity.

Depending on the duration of the load and the resulting temperature rise, the required motor can be selected reduced by the overload capacity.

#### The most important operating modes

| Continuous operation S1  | Short-time operation S2  |
|--|--|
|  |  |
| <p>Operation with a constant load until the motor reaches the thermal steady state. The motor may be actuated continuously with its rated power.</p> | <p>Operation with constant load; however, the motor does not reach the thermal steady state. During the following standstill, the motor winding cools down to the ambient temperature again. The increase in power depends on the load duration.</p> |



| Intermittent operation S3   | Non-intermittent periodic operation S6   |
|---|--|
|   |  |
| <p>Sequence of identical duty cycles comprising operation with a constant load and subsequent standstill. Start-up and braking processes do not have an impact on the winding temperature. The steady-state is not reached. The guide values apply to a cycle duration of 10 minutes. The power increase depends on the cycle duration and on the load period/downtime ratio.</p> | <p>Sequence of identical duty cycles comprising operation with a constant load and subsequent no-load operation. The motor cools down during the no-load phase. Start-up and braking processes do not have an impact on the winding temperature. The steady-state is not reached. The guide values apply to a cycle duration of 10 minutes. The power increase depends on the cycle duration and on the load period/idle time ratio.</p> |

P Power  
t Time  
 $t_L$  Idle time  
 $\vartheta$  Temperature

$P_v$  Power loss  
 $t_B$  Load period  
 $t_s$  Cycle duration

### Enclosures

The protection class indicates the suitability of a product for specific ambient conditions with regard to humidity as well as the protection against contact and the ingress of foreign particles. The protection classes are classified in the EN 60034-5/ EN IEC 60529.

The first code number after the code letters IP indicates the protection against the ingress of foreign particles and dust. The second code number refers to the protection against the ingress of humidity.

| Code number 1 | Degree of protection   | Code number 2 | Degree of protection  |
|---------------|--|---------------|---|
| 0             | No protection  | 0             | No protection   |
| 1             | Protection against the ingress of foreign particles $d > 50$ mm. No protection in case of deliberate access. | 1             | Protection against vertically dripping water (dripping water).  |
| 2             | Protection against medium-sized foreign particles, $d > 12$ mm, keeping away fingers or the like.            | 2             | Protection against diagonally falling water (dripping water), $15^\circ$ compared to normal service position. |
| 3             | Protection against small foreign particles $d > 2.5$ mm. Keeping away tools, wires or the like.              | 3             | Protection against spraying water, up to $60^\circ$ from vertical.  |
| 4             | Protection against granular foreign particles, $d > 1$ mm, keeping away tools, wire or the like.             | 4             | Protection against spraying water from all directions.  |
| 5             | Protection against dust deposits (dust-protected), complete protection against contact.                      | 5             | Protection against water jets from all directions.  |
| 6             | Protection against the ingress of dust (dust-proof), complete protection against contact.                    | 6             | Protection against choppy seas or heavy water jets (flood protection).  |

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